**Carrier Enterprise Mid South** 



### Infinity<sup>®</sup> Evolution<sup>®</sup> Dealer Certification Training Day 2





Instructor: Bob Friedman Moderator: Larry Faciane

#### **AGENDA**

Variable Speed Comparison 5-Stage Greenspeed/Extreme Break 24/26 SEER Break FE4A Fan Coil/ECM Infinity/Evolution Zoning Quiz









#### 24VNA9 189BNV 25VNA8 288BNV



#### **5-Stage**

Variable speed (5-stage) rotary compressor.



#### 24VNA0 180CNV 25VNA0 280ANV GREENSPEED EXTREME



24VNA6 186CNV 25VNA4 284ANV





#### **GREENSPEED EXTREME**









### **Low Ambient Cooling**

#### **GREENSPEED EXTREME**









# Minimum Cooling Capacity

#### **GREENSPEED EXTREME**









#### **GREENSPEED EXTREME**





#### 24-26 SEER

# \*Two-stage operation only!



#### 454B Phase In Carrier



Puron Family	Puron Model	Status	Puron Advance Family	Puron Advance Model	Status
25VNA4	25VNA424A003	OPEN	27VNA3		
	25VNA436A003	OPEN		27VNA336A003	CLOSED
	25VNA448A003	OPEN		27VNA348A003	CLOSED
	25VNA460A003	OPEN		27VNA360A003	CLOSED
New	New	N/A	27VNA1	27VNA154A003	OPEN
25TPA7	25TPA724A003	CLOSED	27TPA8	27TPA824A003	OPEN
	25TPA736A003	CLOSED		27TPA836A003	OPEN
	25TPA748A003	CLOSED		27TPA848A003	OPEN
	25TPA760A003	CLOSED		27TPA860A003	OPEN
	25TPA724AC03	CLOSED	27TPA8C	27TPA824AC03	OPEN
257047	25TPA736AC03	CLOSED		27TPA836AC03	OPEN
251PA/C	25TPA748AC03	CLOSED		27TPA848AC03	OPEN
	25TPA760AC03	CLOSED		27TPA860AC03	OPEN
	25TPB724A003	CLOSED	27TPA8	27TPA824A003	OPEN
257007	25TPB736A003	CLOSED		27TPA836A003	OPEN
251PB7	25TPB748A003	CLOSED		27TPA848A003	OPEN
	25TPB760A003	CLOSED		27TPA860A003	OPEN
25TPB7C	25TPB724AC03	CLOSED	27TPA8C	27TPA824AC03	OPEN
	25TPB736AC03	CLOSED		27TPA836AC03	OPEN
	25TPB748AC03	CLOSED		27TPA848AC03	OPEN
	25TPB760AC03	CLOSED		27TPA860AC03	OPEN
GH7TAN4	GH7TAN42400A	CLOSED	GH8TAN5	GH8TAN52400A	OPEN
	GH7TAN43600A	CLOSED		GH8TAN53600A	OPEN
	GH7TAN44800A	CLOSED		GH8TAN54800A	OPEN
	GH7TAN46000A	CLOSED		GH8TAN56000A	OPEN
24TPA7	2 Stage AC Models	OPEN	26TPA8	2.64000.4.6	First orders
24TPA7C		OPEN	26TPA8C	2 Stage AC Models	available in
GA7TAN4		OPEN	GA8TAN5		November





#### 454B Phase In Bryant



Puron Family	Puron Model	Status	Puron Advance Family	Puron Advance Model	Status
284ANV	284ANV024000	OPEN	293VAN		
	284ANV036000	OPEN		293VAN03600A	CLOSED
	284ANV048000	OPEN		293VAN04800A	CLOSED
	284ANV060000	OPEN		293VAN06000A	CLOSED
New	New	N/A	291VAN	291VAN05400A	OPEN
	227TAN02400A	CLOSED	248TAN	248TAN02400A	OPEN
227TAN	227TAN03600A	CLOSED		248TAN03600A	OPEN
	227TAN04800A	CLOSED		248TAN04800A	OPEN
	227TAN06000A	CLOSED		248TAN06000A	OPEN
	227TAN024C0A	CLOSED	248TANC	248TAN024C0A	OPEN
227TANC	227TAN036C0A	CLOSED		248TAN036C0A	OPEN
	227TAN048C0A	CLOSED		248TAN048C0A	OPEN
	227TAN060C0A	CLOSED		248TAN060C0A	OPEN
	227TBN02400A	OPEN	248TAN	248TAN02400A	OPEN
227TBN	227TBN03600A	OPEN		248TAN03600A	OPEN
	227TBN04800A	OPEN		248TAN04800A	OPEN
	227TBN06000A	OPEN		248TAN06000A	OPEN
	227TBN024C0A	CLOSED	248TANC	248TAN024C0A	OPEN
	227TBN036C0A	CLOSED		248TAN036C0A	OPEN
2271BNC	227TBN048C0A	CLOSED		248TAN048C0A	OPEN
	227TBN060C0A	CLOSED		248TAN060C0A	OPEN
GH7TAN4	GH7TAN42400A	CLOSED	GH8TAN5	GH8TAN52400A	OPEN
	GH7TAN43600A	CLOSED		GH8TAN53600A	OPEN
	GH7TAN44800A	CLOSED		GH8TAN54800A	OPEN
	GH7TAN46000A	CLOSED		GH8TAN56000A	OPEN
127TAN	2 Stage AC Models	OPEN	148TAN	200	First orders
127TANC		OPEN	148TANC	2 Stage AC Models	available in
GA7TAN4		OPEN	GA8TAN5		November













#### Never remove the protective cover!













MOTOR MOTOR MOTOR OPERATION

AOC Application Operational Control

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Approximately 1.4 x AC voltage 240 x 1.4 = 336 Vdc





### **AOC (Application Operational Control)**







#### **Condensing Fan Motor**

- 1. Turn off power and wait 5 minutes.
- 2. Disconnect fan plug from inverter.
- 3. Check resistance on all pairs, compare to chart.
- 4. Check resistance to ground.







### **AOC (control board)**









### AOC (control board)

#### **Wiring Connections**



#### Communicating







### AOC (control board)

**Wiring Connections** 





#### **Electronic Expansion Valve (EXV)**

EXV is used for refrigerant metering in the heating mode. EXV position based on mode and conditions. (100% open in cooling or defrost) UI: Service/Installation > Charging menu allows for manual EXV operation. Pump down, evacuation, and EXV troubleshooting.









### **Electronic Expansion Valve (EXV)**





### **Electronic Expansion Valve (EXV)**

EXV			
Pin #	Pin #	Voltage	
1	GND	12Vdc	
2	GND	12Vdc	
3	GND	12Vdc	
4	GND	12Vdc	
5	GND	12Vdc	
6	GND	12Vdc	
7	GND	12Vdc	









#### **Suction Pressure Transducer (SPT)**







### **Suction Pressure Transducer (SPT)**

#### **Calculating suction pressure from transducer voltage.**

Measure SPT output voltage, (white to black). Subtract 0.5 from the reading and multiply by 50. Example: if the measured voltage is 3.0 VDC:

3 - .5 = 2.5 x 50 = 125 psig









### **Pressure Equalization Valve (PEV)**

The PEV is located on the suction line between accumulators.

It is piped into the suction line and discharge of the compressor.

The function is to prevent the compressor from starting with a high-pressure differential.









#### **Pressure Equalization Valve**

At the end of every compressor operation (after the 3.5 minute Time Guard period), the equalizer valve opens for 150 seconds plus an additional 15 seconds of protection before allowing the compressor to start ramping up.

NOTE: A hissing sound may be heard during the equalization process. This is normal.

PEV			
Pin #	Pin #	Voltage	
1	2	24Vdc	
1	GND	24Vdc	
2	GND	0	











### **Suction Thermistor (OST)**



<b>10Коhm</b> (°F)		
TEMPERATURE	RESISTANCE	
(77.0)	10.0 (Kohms)	
(32.0)	32.6 (Kohms)	
(-18.4)	85.5 (Kohms)	









### Thermistors (OST)(OAT)(OCT)

#### All 10 K ohm thermistors All utilize 5 Vdc



**C**E









10 K

### Thermistors (OST)(OAT)(OCT)

#### All 10 K ohm thermistors All utilize 5 Vdc





#### **Testing:**

- 1. Remove from board.
- 2. Check 5 Vdc output.
- 3. Check temperature at thermistor.
- 4. Check resistance of thermistor.
- 5. Compare readings to 10 K ohm thermistor chart.





chart.



## **Greenspeed / Extreme**







# **Greenspeed / Extreme**





CTO)











## **Vapor Line Muffler**

#### Part Number: LM10KK003

# Standard part with all Greenspeed/Extreme Units. Can be ordered and installed on any unit to help with transient noise.









#### **Vapor Line Muffler**



# **Greenspeed / Extreme**



### **Charge Compensator**









### **Charge Compensator**








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eenpreeeer eeren remp eer er range item	00	
Compressor No Start	62	15
Compressor Sump Heater Active	68	N/A
Inverter Internal Fault	69	15
Compressor Motor Temp Out of Range Event	71	5
Suction Over Temp Event	72	15







Compressor Scroll Temp Out of Range Event	59	15
Compressor No Start	62	15
Compressor Sump Heater Active	68	N/A
Inverter Internal Fault	69	15
Compressor Motor Temp Out of Range Event	71	5
Suction Over Temp Event	72	15





## Measuring Scroll Thermistor Resistance

## **NTC** Measuring Motor Thermistor Resistance





### **Checking Circuit for Grounded Condition**





























### SYSTXCCITC01-B Infinity® System Control 4.56 current version



### SYSTXBBITC01-C Infinity® System Control





#### 25VNA4 INFINITY® VARIABLE SPEED HEAT PUMP WITH GREENSPEED™ INTELLIGENCE 2 TO 5 NOMINAL TONS



Turn to the experts

### **PRODUCT DATA**



#### Industry leading Features / Benefits Energy Efficiency

- Up to 24 SEER, 15 EER, 13 HSPF
- Microtube Technology<sup>™</sup> refrigeration system
- · Indoor air quality accessories available

#### Sound

• Sound level as low as 51 dBA in low speed .

#### Comfort

- Variable speed compressor with capacity range from 25-100%
- Air cooled inverter variable speed drive
  - System requires Infinity Control with Greenspeed capability
  - Energy Tracking capability with the Infinity Control Wall Control w/latest software version

### Always check most recent literature for accurate data.

- Non-ozone depleting Puron<sup>®</sup> refrigerant
- · Front-seating service valves
- Greensneed Intelligence actively monitors critical system parameters







## **Variable Speed Compressors**

All the compressors operate using VDC provided by the inverter. These compressors can only be operated by the specific inverter supplied with the unit.

25VNA4: PRODUCT DATA

#### **Physical Data**

UNIT SIZE SERIES	24-30	36-30	48-30	T	60-30
COMPRESSOR TYPE	Variable Speed rotary				Variable Speed Scroll
REFRIGERANT	Puron® (R-410A)				
Control	TXV (Puron® Hard Shutoff)				
Charge lb (kg)	8.9 (4.05)	14.1 (6.4)	14.15 (6.42)		16.25 (7.37)
Outdoor Htg Exp. Device	EXV	EXV	EXV		EXV
COND FAN	Forward Swept Propeller Type, Direct Drive				





### **SPECIAL WARRANTY**

#### **RESIDENTIAL APPLICATIONS**

This warranty is to the original purchasing owner and subsequent owners only to the extent and as stated in the Warranty Conditions and below. The limited warranty period in years, depending on the part and the claimant, is as shown in the table below.

Unit Replacement limited warranty – Available to original purchaser in owner-occupied single family residential applications only, and is not available to subsequent homeowners. If the compressor fails due to defect during the applicable Unit Replacement limited warranty time period, a one-time replacement with a comparable Carrier unit will be provided. This unit replacement warranty is in addition to the standard parts warranty. Proof of purchase and installation date will be required. The unit replacement limited warranty replacements are subject to review and verification by a Carrier representative. The remaining balance of the original unit's standard warranty will be transferred to the replacement unit. This limited warranty is subject to all provisions, conditions, limitations and exclusions listed below and on the reverse of this document.

		Limited Warranty (Years)	
Product	Item	Original Owner	Subsequent Owners
Air Conditioner or Heat Pump	Parts	10* (or 5)	5
Condensing Unit Models 25VNA4	Compressor	10* (or 5)	5
and 24VNA6	Unit Replacement**	10* (or 5)	N/A

\* If properly registered within 90 days of original installation, otherwise 5 years (except in California and Quebec and other jurisdictions that prohibit warranty benefits conditioned on registration). See Warranty Conditions below.

\*\* See warranty condition #9 below.

#### OTHER APPLICATIONS

The warranty period is five (5) years on the compressor, and one (1) year on all other parts. The warranty is to the original owner only and is not available for subsequent owners.

<u>Coverage Details</u> Original Homeowner Only Covered Failures: Compressor Labor Allowance: \$300 <u>One Time Replacement</u> New Unit will get remainder of original warranty

#### Unit replacement warranty on compressor failures only.

There is a qualification process which needs to be followed to get approval for the replacement. Contact technical support 800-264-2512 opt 3 then 1.

















VFD Variable Frequency Drive

**Line Reactor** 

PCM Power Control Module











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Fuse	Rating	Mfg	Mfg P/n
PCM Fuse 1	2	Littelfuse	0287002
PCM Fuse 2	2	Littelfuse	0287002
PCM Fuse 3	4	Littelfuse	0287004







### PCM Power Control Module











Lights and locations are different on all models, consult service manual for specifics.







#### **VFD Power Supply**











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## **Condensing Fan Motor**



2 and 3 TON



4 and 5 TON





## **Condensing Fan Motor**







## **Testing Condensing Fan Motor**

- **1.** Remove fan harness from VFD.
- 2. Check resistance values as listed in Table 5.







## **Testing Condensing Fan Motor**

- **1.** Remove fan harness from VFD.
- 2. Check resistance values as listed in Table 5.







## **Testing Condensing Fan Motor**

- **1.** Remove fan harness from VFD.
- 2. Check resistance values as listed in Table 5.
- 3. Pin 1 (4-pin plug) is common to all tests.

### Table 5 – DC Voltage and PWM Measurement

Vdc-GND	Vcc-GND	Vsp-GND	FG-GND
Pin 1 (3 pin) &	Pin 2 (4 pin) &	Pin 3(4 pin) &	Pin 4 (4 pin) &
Pin 1 (4 pin)	Pin 1 (4 pin)	Pin 1 (4 pin)	Pin 1 (4 pin)
1.36 meg OHM	45.4 meg OHM	115k OHM	Open







## **Testing Compressor**

- 1. Turn power off. (red light on VFD is off)
- 2. Remove U,V,W wires from VFD
- 3. Check resistance values as listed in Table 4.
- 4. If resistance does not match given values, then recheck at compressor terminals.
- 5. Resistance to Ground



Table 4 – Variable Speed Compressor Resistances (ohm)



### **Vapor Injection Process**

- 5-Ton Units Only
- High Ambient Cooling, or
- Low Ambient Heating Only



bryant

65

Carrier

Dryer location for 5-ton application only!













# Bluetooth Module





### Bluetooth<sup>®</sup> Module Activation

# **Quick Start Guide**

NOTE: A qualified installer or agency is required for proper installation. This guide is for reference only and it is not intended to replace the product Installation Instructions.

**Bluetooth® Module Activation** 

# **Quick Start Guide**

NOTE: A qualified installer or agency is required for proper installation. This guide is for reference only and it is not intended to replace the product Installation Instructions.






















































ILL AT&T LTE	9:12 AM	* 📼
	0320E05413 24VNA648A0030050	*×
Info as of 9:12	2:29 AM	Refresh
Inverter In	fo	
Line Voltag	je	237 V
AC Line Cu	irrent	0.0 A
DC Bus Vo	Itage	329.6 V
PFCM Terr	perature	62.0 °F
IPM Temp	erature	97.7 °F
Operation	al Status	
Air Conditi	oner Cooling	100%
Lockout Ti	mer	0 Minute(s)
Low Ambi	ent Cooling	On
Curtailmer	nt	No
$\wedge$	$\bigcirc$	(i): <b>2</b>
Faults	System	Firmware

.ITAT&T LTE	9:12 AM	* 💷
	0320E05413 24VNA648A0030054	*×
Info as of 9:12:	29 AM	Refresh
Refrigeratio	on System Info	
Compressor	r RPM	0
Outdoor Far	n RPM	0
Outdoor Co	il Temperature	72 °F
Outside Ten	nperature	72 °F
Suction Pres	ssure	209 PSI
Suction Ten	nperature	
Suction Sup	erheat	
Discharge P	ressure	210 PSI
Discharge T	emperature	79 °F
Discharge S	uperheat	6.75 °F
Subcooling	Target	0.0 °F
Heating EXV	/ Position	N/A
Vapor Inject	N/A	
	0	:0: 2
Faults	System	Firmware



## 24/26 SEER













#### OVERVIEW

The Infinity 24 heat pump with Greenspeed intelligence takes Carrier's most advanced technology to the next level. If it looks like next-gen technology, that's because it is.

Greenspeed intelligence is created by pairing adaptable-speed technology with the infinity® System Control. The unique, variable-speed compressor of this unit, allows it to literally adapt its output to the needs of the home. With tiny adjustments between 25 and 100% capacity, it gives the home only the amount of cooling or heating necessary.

















Overview	Product Data Overview	Documents	Similar Products		
DOCUMEN	тѕ				
Search		Q	English Español Français Show Prior	Versions of	f Documents
Bulletin	Marketing	Service	Software V Technical Literature		
Firmware Inst REVIT and 3D	aller DRW Files		Infinity® 26 Air Conditioner / Infinity® 24 Heat Pump with Greenspeed® Intelligence Ver Release Notes Firmware Installer 06/13/2022	rsion 10.0	0
			Infinity® 26 Air Conditioner / Infinity® 24 Heat Pump with Greenspeed® Intelligence Ver Release Notes Firmware Installer 04/30/2020	rsion 3.00	*
			Infinity® 26 Air Conditioner / Infinity® 24 Heat Pump with Greenspeed® Intelligence Ver Release Notes Firmware Installer 08/19/2020	rsion 4.00	*







#### Infinity<sup>®</sup> 26 Air Conditioner with Greenspeed<sup>®</sup> Intelligence Infinity<sup>®</sup> 24 Heat Pump with Greenspeed<sup>®</sup> Intelligence

#### Version 10.00 Release Notes

June, 2022

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### 24/26 SEER



# When you have the UI and outdoor unit software loaded on the microSD card, your file structure should look like this screen shot below.

$\leftrightarrow$ $\rightarrow$ $\checkmark$ $\bigstar$ SDHC (E:)		
1 Ouillanna	Name	Date modified Type
Quick access	EQUIP	8/5/2020 4:10 PM File folder
> 🦲 OneDrive - Carrier Enterprise, LLC	TSTAT	9/28/2020 5:04 PM File folder
🖌 💻 This PC		
> 🧊 3D Objects		
> 📃 Desktop		
> 🔮 Documents		
> 🕂 Downloads		
> 🎝 Music		
> 📰 Pictures		
> 📑 Videos		
> 🏪 Windows (C:)		
> 🔟 SDHC (E:)		
✓ <u>□</u> SDHC (E:)		
EQUIP		
TSTAT		



## 24/26 SEER



Control	. 0			service		so	ftware update	
			2	service information		update software	using MicroSD card	
service	photo upload	heat source	zone names	service reminder setup		update software	using Wi-Fi	
()		6		software update				
•		ニック		model/serial numbers				
wireless	weather	sensors	utility setup					
back		Û	done	back i	done	back	Û	done













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## Fan Coil Airflow

Cooling Airflow Heating Airflow Dehumidify Airflow

Quiet: (cooling only) lowest available airflow (300 cfm/ton)<sup>1</sup> Comfort: System will vary by humidity and temperature demand.<sup>2</sup> EFF325 or EFF1: (325 cfm/ton)<sup>3</sup> EFF350 or EFF2: (350 cfm/ton)<sup>3</sup> Max: (400 cfm/ton)<sup>3</sup>

1: Duct sweating is likely at minimum airflows in unconditioned space.

- 2: Default setting. Full dehumidify/comfort capabilities.
- 3: No airflow reduction for dehumidification.







## Fan Coil Airflow

Cooling Airflow Heating Airflow Dehumidify Airflow

**Normal:** (Default Setting) System is allowed to operate at minimum airflow to satisfy dehumidification call.

**High:** Minimum airflow for dehumidification is increased. Usually adjusted to reduce duct and register sweating. Minimum cooling airflow is also increased.



# **Communicating Furnace**







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## **Dehumidification Options**

**Dehum Drain Time** Turns off continuous fan if a call for dehumidification exists. Adjustable from Off – 60 mins. Default = 15 minutes.

**Electric Reheat** Yes or No Default is No. Allows electric heat during <u>cool-to-dehumidify</u>. (Call for dehumidifcation only with no call for cool.) Greatly improves humidity control.











Note: When turned on the system will allow a 3degree overcool for dehumidification. Will never overcool-to-dehumidify below 70-degrees.









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## **G-Terminal Input**

**Defaulted OFF.** When turned ON the UI opens three different options







### **G-Terminal Input**





## **G-Terminal Input**





## **G-Terminal Input**





### **Electronic Air Cleaner Connections**

When using an electronic air cleaner with FE4A, FE5A fan coil, use airflow sensor part no. KEAAC0101AAA. The airflow sensor turns on electronic air cleaner when fan coil blower is operating.



### **Electronic Air Flow Sensor Part No. KEAAC0101AAA**







### **Control Board**







### **Control Board**

### Amber Status Light Green Comm Light Amber Motor Light



#### **No Model Plug**

Board has size information programmed from the factory.





UI will prompt for correct model from a list of valid sizes.



### **STATUS CODE 25: INVALID MOTOR / MODEL SELECTION:**







#### FAN COILS, and ACCESSORY ELECTRIC HEATERS

### WIRING DIAGRAMS

#### FAN COIL WITH COOLING ONLY CONTROL

FIG.	MODEL	SIZE	LABEL
Fig. 13	FV4C	002-006	326014-101
Fig. 14	FE4A / FE5A	002-006	333107-101
Fig. 15	FY5B / PF4MNA	18-60	328964-101
Fig. 15	FH4C	001-004	328964-101
Fig. 16	FB4C / FX4D / PF4MNP (RBC)	18-61	336228-101
Fig. 16	PF4MNA/B	19,25,31,37,43,49,61	336228-101
Fig. 17	FB4C / FX4D / PF4MNP (BOM)	18-61	337519-101
Fig. 33	FZ4A	24-61	342415-101







**C**E

Fig. 14 - FE4A / FE5A with Cooling Only Control



#### FAN COILS, and ACCESSORY ELECTRIC HEATERS

### WIRING DIAGRAMS

FIG.	FIELD- INSTALLED HEATER MODEL	FB4C/ PF4MNP	FE4A/ FE5A	FH4C	FV4C	FX4D	FY5B	FZ4A	PF4MA	PF4MB	LABEL
Fig. 1	KFCEH0401N03B	18,24	x	001	х	19,25	18,24	24	18,19,24,25	x	344631-101
Fig. 1	KFCEH0501N05B	18-60	002-006	001-002	002-006	19-61	18-60	24-61	18-61	19-61	344631-101
Fig. 2	KFCEH0801N08B	18-60	002-006	001-003	002-006	19-61	18-60	24-61	18-61	19-61	344599-101
Fig. 2	KFCEH0901N10B	18-60	002-006	001-004	002-006	19-61	18-60	24-61	18-61	19-61	344599-101
Fig. 6	KFCEH1601315B	42-60	002-006	001-004	002-006	43-61	18-60	48-61	18-61	19-61	344635-101
Fig. 7	KFCEH2001318B	42-60	003-006	001-004	002-006	43-61	42-60	48-61	42-61	37-61	344654-101
Fig. 1	KFCEH2401C05B	18-60	002-006	001-002	002-006	19-61	18-60	24-61	18-61	19-61	344631-101
Fig. 2	KFCEH2501C08B	18-60	002-006	001-003	002-006	19-61	18-60	24-61	18-61	19-61	344599-101
Fig. 2	KFCEH2601C10B	18-60	002-006	001-004	002-006	19-61	18-60	24-61	18-61	19-61	344599-101
Fig. 3	KFCEH2901N09B	36-60	002-006	003-004	002-006	37-61	36-60	36-61	36-60	31-61	344634-101
Fig. 4	KFCEH3001F15B	24-60	002-006	001-004	002-006	25-61	24-60	24-61	24-61	19-61	344597-101
Fig. 4	KFCEH3101C15B	24-60	002-006	001-004	002-006	25-61	24-60	24-61	24-61	19-61	344597-101
Fig. 5	KFCEH3201F20B	30-60	002-006	002-004	002-006	31-61	30-60	36-61	30-61	19-61	345611-101
Fig. 5	KFCEH3301C20B	30-60	002-006	002-004	002-006	31-61	30-60	36-61	30-61	19-61	345611-101
Fig. 8 Fig. 9	KFCEH3401F24B	48,60	004-006	003-004	005-006	49-61	48-60	48-61	48-61	49-61	345655-101 345656-101
Fig. 8 Fig. 9	KFCEH3501F30B	48,60	004-006	003-004	005-006	49-61	48-60	48-61	48-61	49-61	345655-101 345656-101

















































### **Communicating ECM Troubleshooting**

### If the motor will not start don't assume it is defective.

Follow the troubleshooting steps before replacing the board, control module, or ECM.



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## **Communicating ECM**



### **Motor Test:** should always be performed prior to replacing module only.

- 1. Separate and unplug the module from motor section.
- 2. Make sure the shaft will turn freely.
- 3. Check motor winding resistance on all wire pairs.
- 4. Each resistance value should be less than 20 ohms.
- 5. All readings should be within 10% of each other.









Check each leg to ground, (metal surface of motor).
Resistance should be greater than 100K ohms.

Note: failed test indicates that motor and module must be replaced.






Warning: pins are easily damaged! Be careful when connecting and disconnecting plugs.









































12 Vdc power supply voltageTest 1: Control Board ✓Test 2: Wiring Harness ✓

5 Vdc ECM serial input signal Test 3: Control Board ✓ Test 4: Control Board ✓

Vdc ECM serial output signal Test 5: Control Board ✓ Test 6: Wiring Harness ✓ If the unit passes all six tests and the motor will not run, replace the ECM module.

Note: test the motor section before replacing module only.















#### FE4A:

The MOTOR LED is connected to blower motor communications. This LED will flash each time instructions are sent from the board to the motor. When the motor is commanded to stop, the MOTOR LED will be turned off.









**FE4A: CODE 41** MOTOR LED is flashing, and motor does not run:

Step 1: Examine wires, pins, and plugs on harness, board, and motor.









**FE4A: CODE 41** MOTOR LED is flashing, and motor does not run:

Step 2: Check 12 Vdc output from board. (Red to Green)

If voltage is acceptable, then replace control module. Perform motor winding test.

In some cases, the board has passed this test but had to be replaced. Recommend bringing a board in case motor/module does not fix the problem.



For a more precise diagnosis, perform the six tests shown previously.





12 Vdc power supply voltageTest 1: Control Board ✓Test 2: Wiring Harness ✓

5 Vdc ECM serial input signal Test 3: Control Board ✓ Test 4: Control Board ✓

Vdc ECM serial output signal Test 5: Control Board ✓ Test 6: Wiring Harness ✓









**FE4A: CODE 41** MOTOR LED is off, and motor is running:

Step 1: Power off, remove PL13 from the motor, Power on.









## Infinity / Evolution Zoning

# Automatic identification of all communicating equipment





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## Infinity / Evolution Zoning





