

Bob Friedman

Moderator Larry Faciane

R-454B Puron Advance A2L



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How R454-B COMPLIES WITH AGENCY REQUIREMENTS



R454-B OVERVIEW

Why R-454B?

R-454B

Leader in regulatory.

Puron® Advance will be compliant until at least 2034

GWP

466

Lower discharge temperatures

- Fewer design changes to the compressor and fewer design changes for higher ambient temperatures
- Lower discharge temperatures are also associated with longer reliability

Little to no glide

R-32

Short term solution.

Will begin phase-out in 2029

GWP

675

Over 200 pts higher than R-45B

Higher discharge temperatures

When compared to R-454B

No glide

R-410A

Short term solution.

Anticipated changes before 2025

GWP

2088

Equal or lower discharge temperatures

When compared to R-454B

Little to no glide



R454-B OVERVIEW

Why the Change?

AGENCY REQUIREMENTS

Product Transitions

Transition date	Equipment	Requirement	Where ⁽¹⁾ ?
January 1, 2024	Chillers	SNAP Rule 21 Refrigerants ban GWP ≤ 750	12 States - CA, CO, DE, MA, MD, ME, NJ, NY, VA, VT, WA, RI National ⁽²⁾
January 1, 2025	Res and Light CML Stationary A/C	GWP ≤ 750	California, Washington National ⁽²⁾
January 1, 2026	VRF	GWP ≤ 750	California, Washington National ⁽²⁾





R454-B OVERVIEW

Refrigerant Make-Up and Comparison: Puron Advance vs. Puron vs. R-32

Puron Advance became our leading choice for replacing Puron due to the performance similarities between the two and, ultimately, because it has a much lower GWP than R-32. That difference in GWP is expected to allow Puron Advance to remain compliant significantly longer than R-32. Because of these factors, we will be using Puron Advance in all of our ducted and ductless residential products and our light commercial products.

To give you a little more insight into our decision to go with Puron Advance, here's a closer look at the high-level similarities and differences between the three refrigerants:

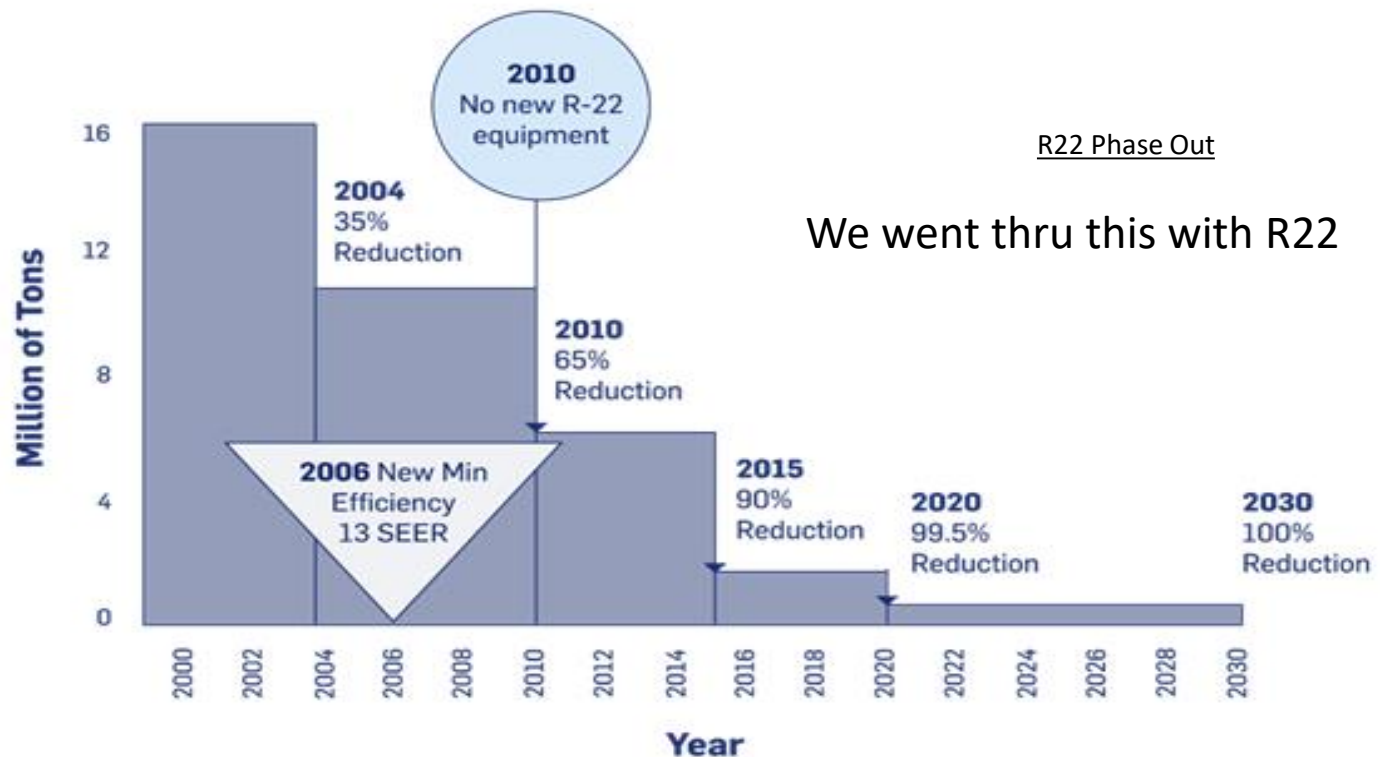
	 Puron	 Puron ADVANCE™	R-32
	Non-compliant with new unit manufacturing as of 1/1/25	Compliant for Phase 1 of low GWP alternatives	Compliant for Phase 1 of low GWP alternatives
GWP	2088	466	675
Discharge Temperatures	Lower discharge temperatures	Lower discharge temperatures	Higher discharge temperatures
Glide	No glide	Little to no glide	Little to no glide
Formula	50% R-32/50% R-125	68.9% R-32/31.1% R-1234yf	100% R-32



R454-B OVERVIEW

Why the Change?

AIM ACT – HFC SUPPLY WILL BE RESTRICTED



85%

2036

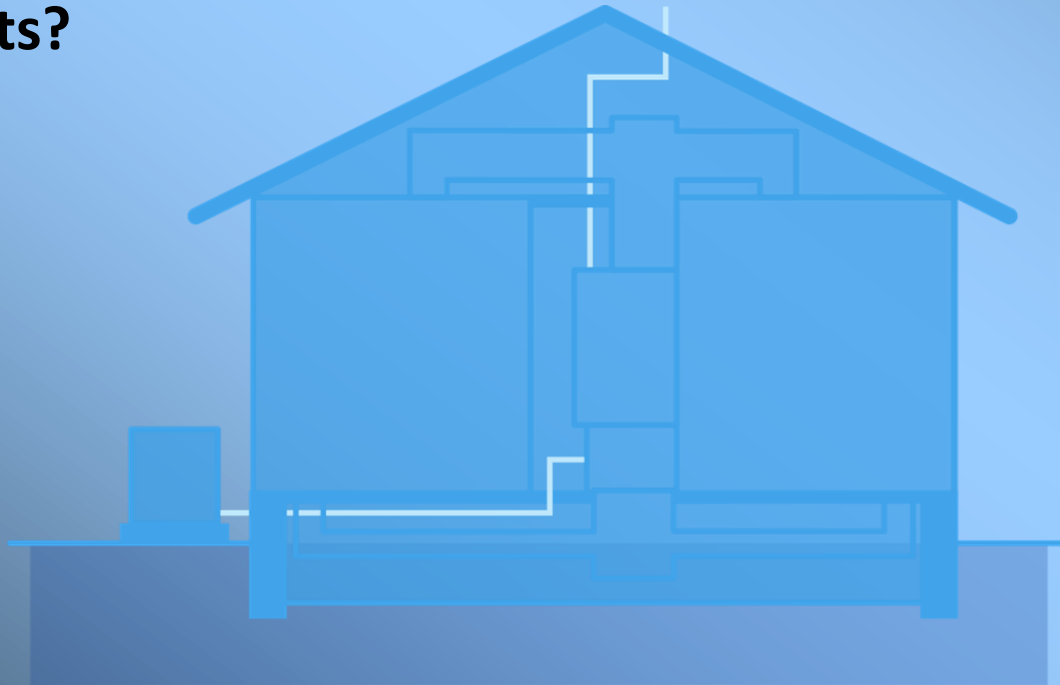
2037



AGENCY REQUIREMENTS

**What do the agencies
require for A2L
refrigerants?**

**What did we do to
comply, using R454-B
specifically?**



AGENCY REQUIREMENTS

Refrigerant Charge Limits

What the UL states that manufacturers must do:

Refrigerant Charge Limits: Mitigation

m1	3.9 lbs.	Dissipation system not required
m2	33.9 lbs.	Dissipation system required
m3	169.3 lbs.	Dissipation system in addition to other requirements

Dissipation system can use:

- Continuous fan
- Leak detection-activation system
- Other



AGENCY REQUIREMENTS

Refrigerant Charge Limits

WHAT WE DID TO COMPLY:

Refrigerant Charge Limits: Mitigation

m1	3.9 lbs.	Dissipation system not required
m2	33.9 lbs.	Dissipation system required
m3	169.3 lbs.	Dissipation system in addition to other requirements

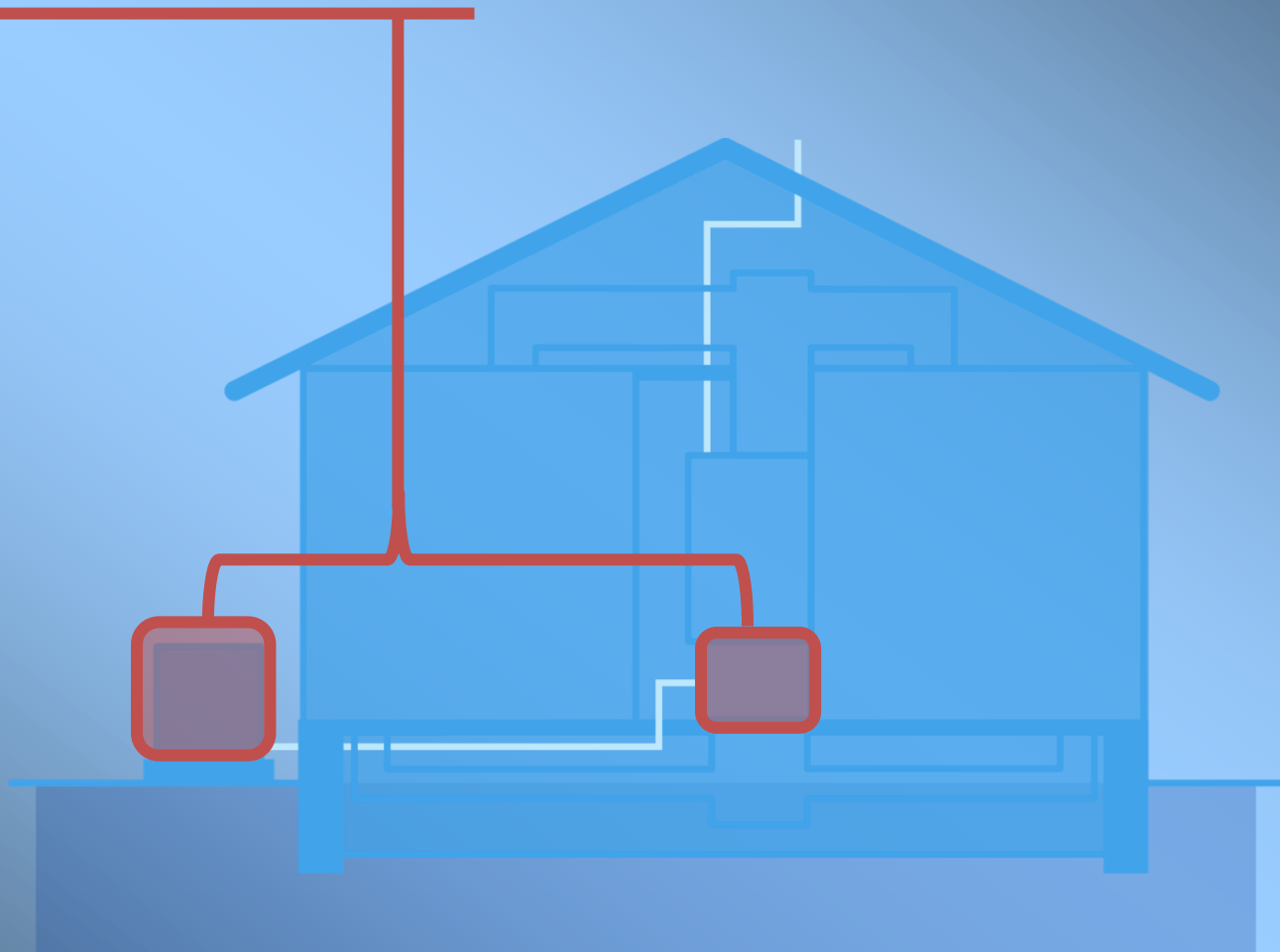
- All systems comply with m2 requirement
- Dissipation system: Leak detector activates unit fan; controlled via mitigation board

ALL of our units have safety measures in the design



AGENCY REQUIREMENTS

Charging Label

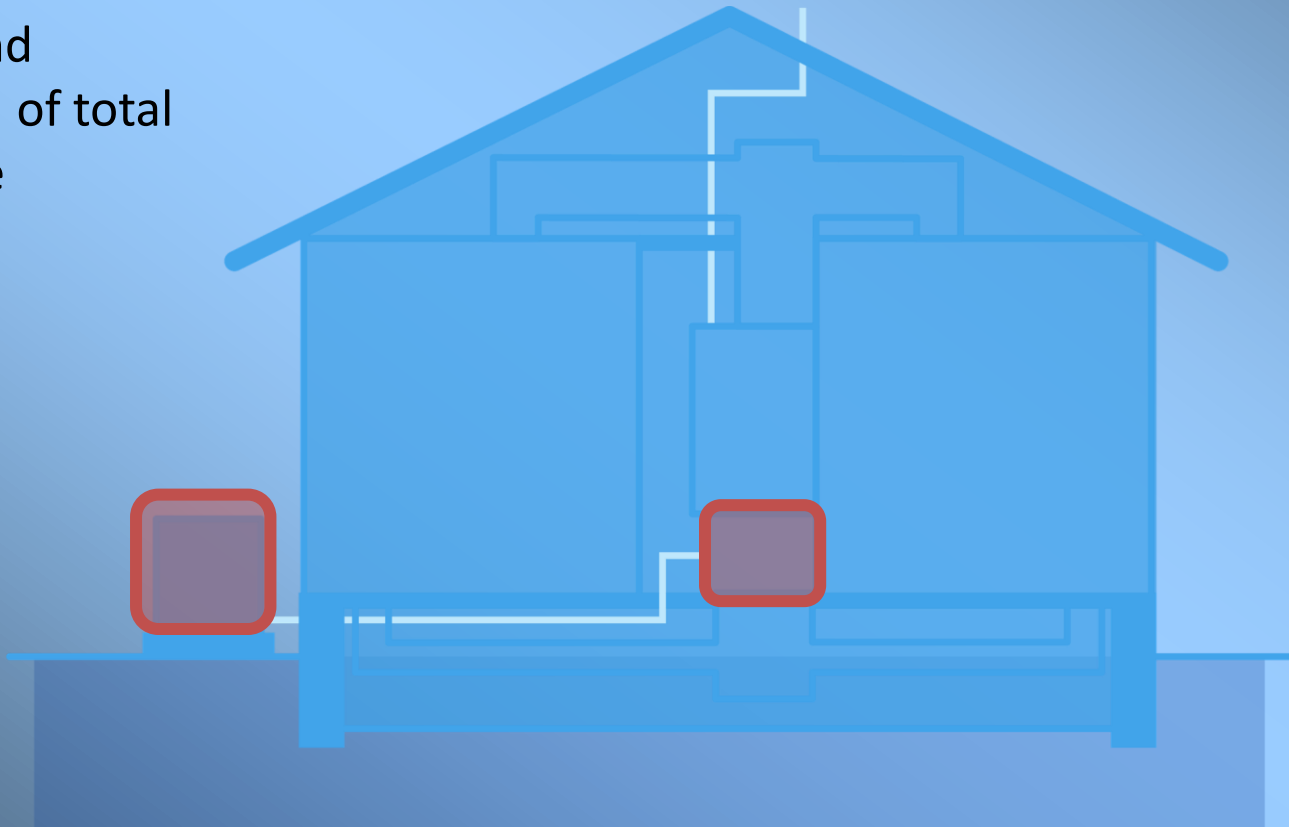


AGENCY REQUIREMENTS

Charging Label

What agencies state that manufacturers must do:

- Tracking and verification of total unit charge



AGENCY REQUIREMENTS

Charging Label

WHAT WE DID TO COMPLY:

1 = Unit Charge

2 = Line Set Charge

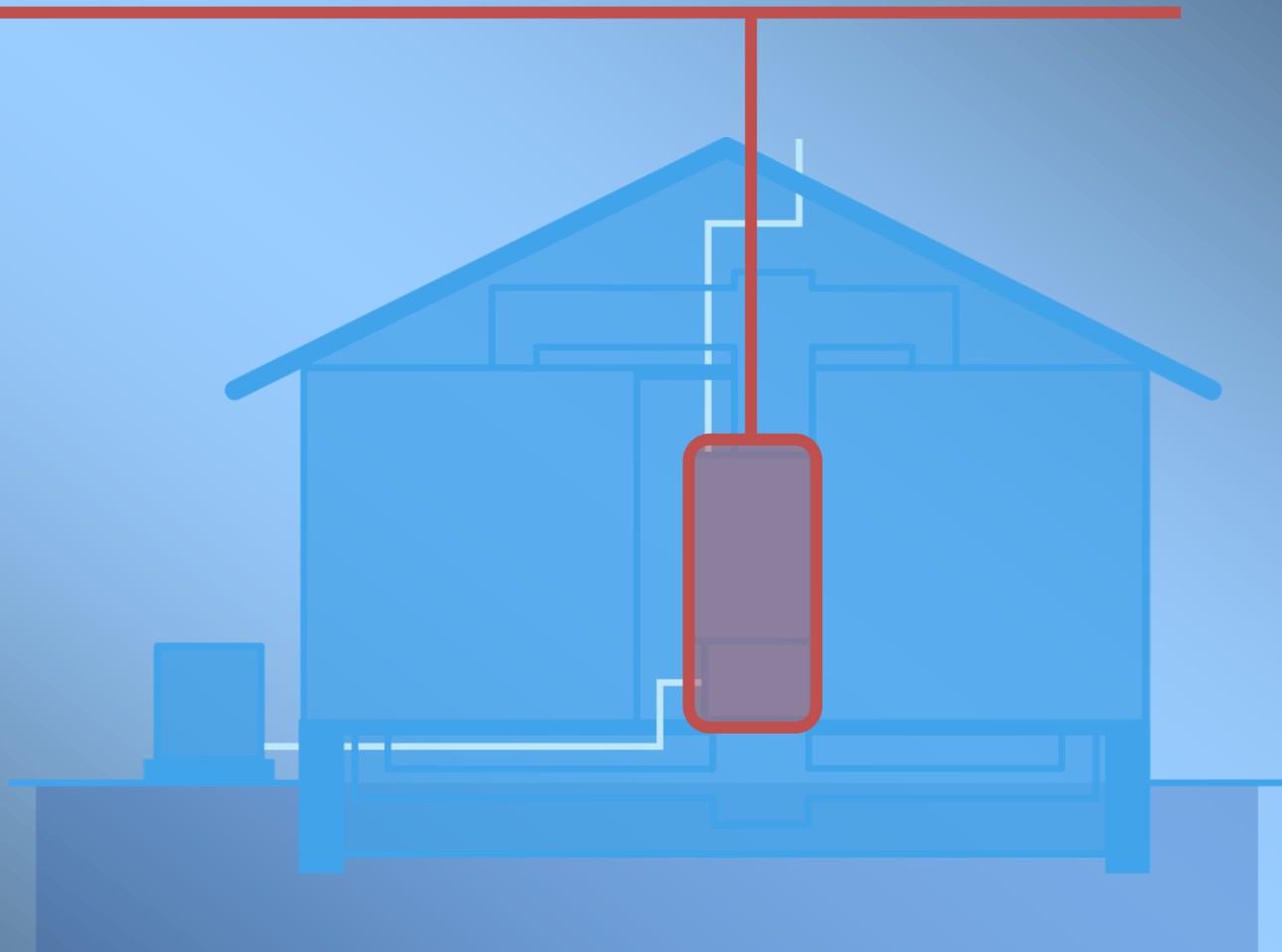
3 = (1+2) = Total Charge

The diagram shows a charging station with a tank and a unit. The tank is labeled with a circled 2 and the unit is labeled with a circled 1. To the right of the diagram is a table for recording charges.

① =	<input type="text"/>	KG	<input type="text" value="13"/>	LB
② =	<input type="text"/>	KG	<input type="text" value="2"/>	LB
① + ② =	<input type="text"/>	KG	<input type="text" value="15"/>	LB

AGENCY REQUIREMENTS

Factory Installed Leak Detection

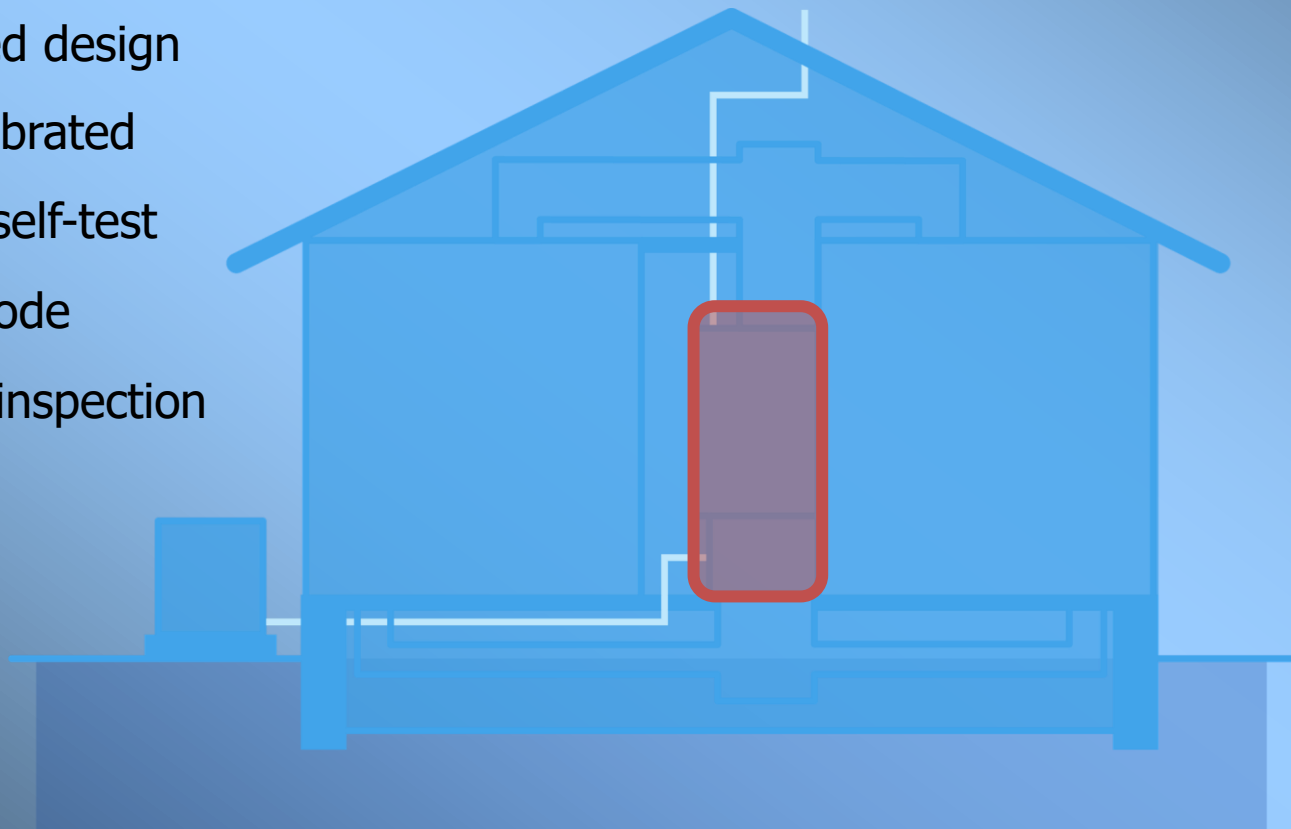


AGENCY REQUIREMENTS

Factory Installed Leak Detection

What agencies state that manufacturers must do:

- UL-approved design
- Factory calibrated
- Automatic self-test
- Fail-safe mode
- Allow field inspection



AGENCY REQUIREMENTS

Factory Installed Leak Detection

WHAT WE DID TO COMPLY:

- Unit-installed leak detection
 - Continually scans for R454-B leak
 - Mitigation threshold = 20% LFL
 - Located in lower cabinet
 - Adjustment required for horizontal install



* Actual part design and location may vary

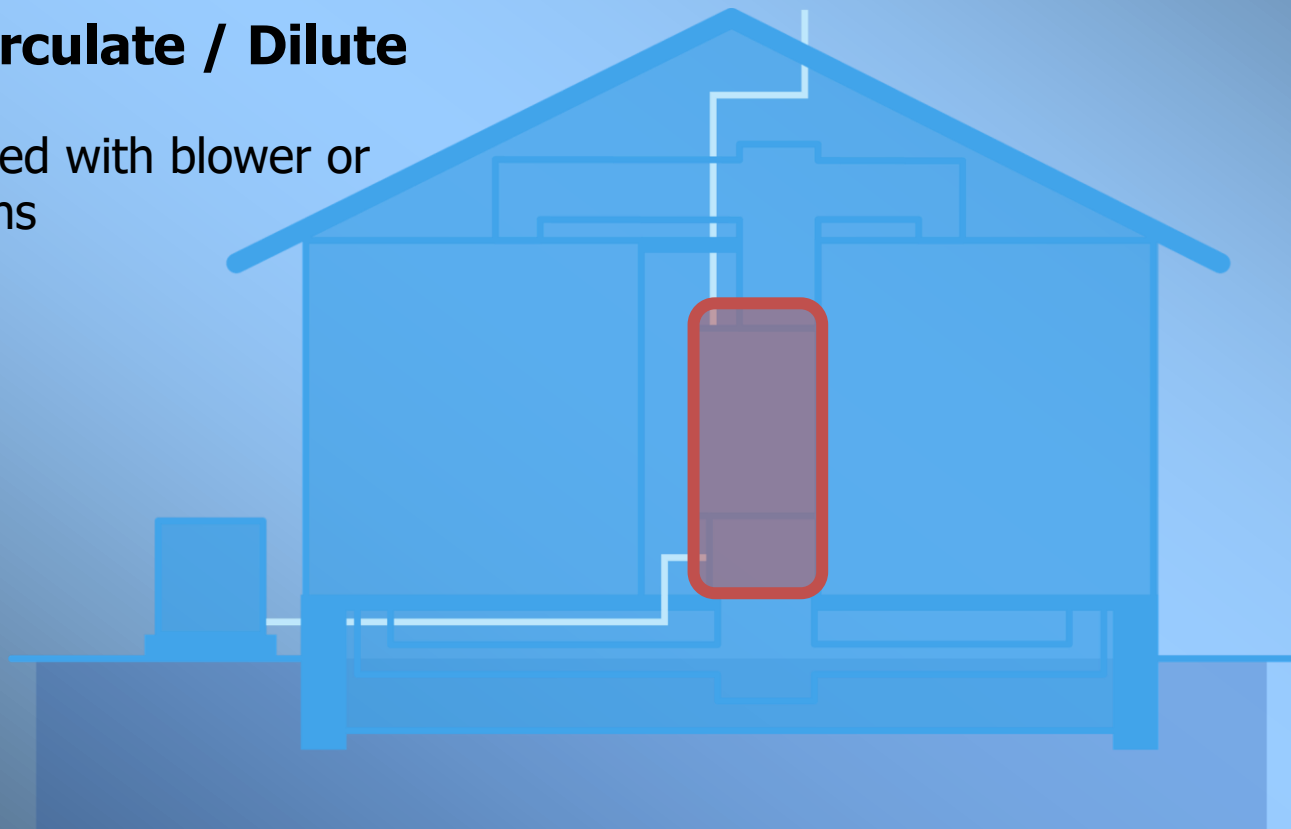
AGENCY REQUIREMENTS

Active Mitigation for Leaks

What agencies state that manufacturers must do:

Detect / Circulate / Dilute

- Accomplished with blower or external fans



AGENCY REQUIREMENTS

Active Mitigation for Leaks

Indoor Equipment

- Factory-Installed Leak Detection must be:
 - UL-approved design
 - Factory calibrated
 - Automatic self-test
 - Fail-safe mode
 - Allow field inspection

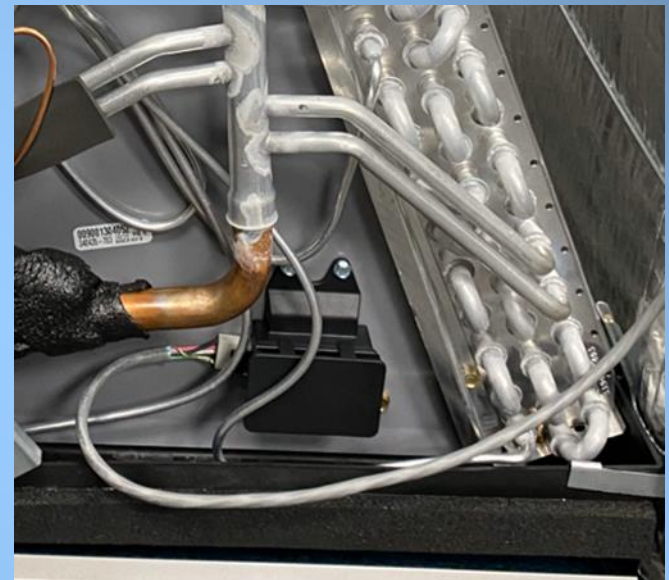


AGENCY REQUIREMENTS

Active Mitigation for Leaks

Indoor Equipment

- Unit installed leak detection:
 - UL approved
 - Continually scans for R454-B leak
 - Mitigation threshold = 20% LFL
 - Located in lower area of coil cabinet
 - Adjustment may be required for horizontal install



AGENCY REQUIREMENTS

Active Mitigation for Leaks

Indoor Equipment

- Fan coil
 - Mitigation board will come factory installed
 - Sensor will be mounted to the coil for vertical application
 - Horizontal application may require sensor re-location to factory marked location

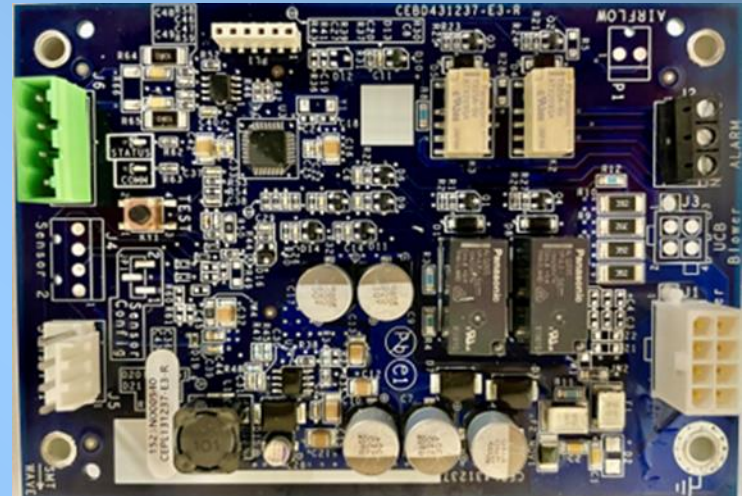
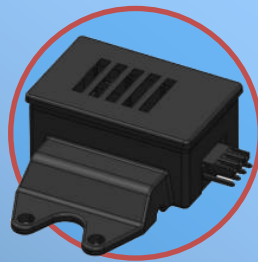


AGENCY REQUIREMENTS

Active Mitigation for Leaks

Dissipation System

- Blower always on in mitigation mode

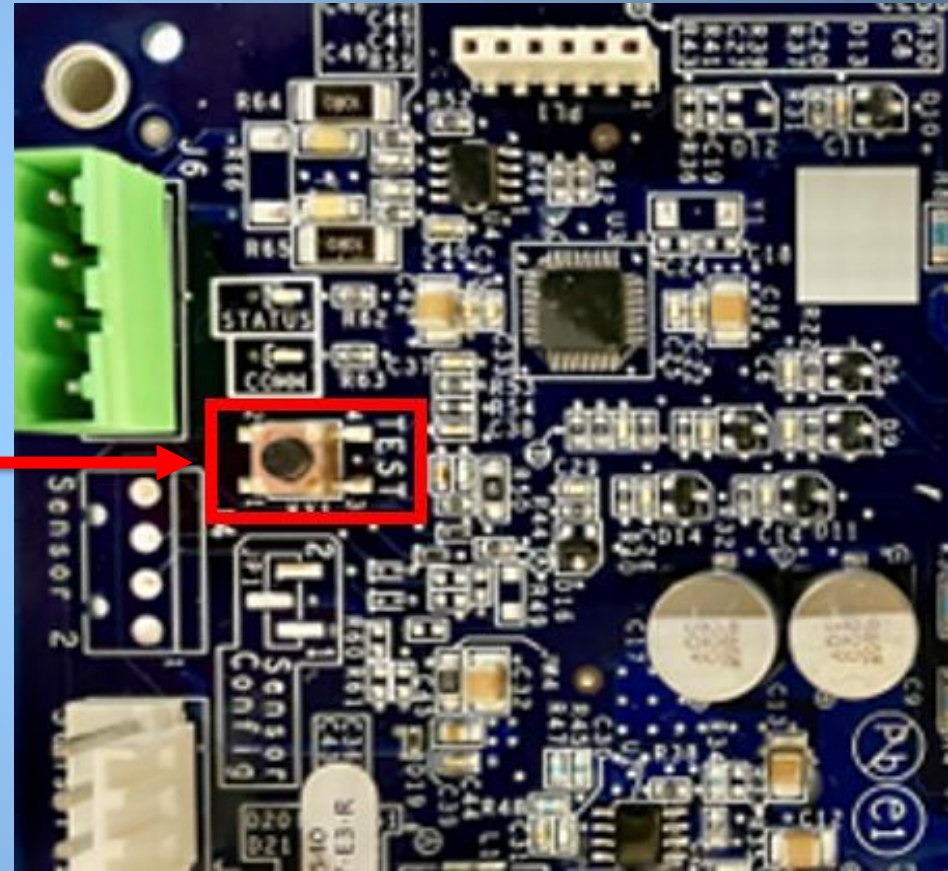


AGENCY REQUIREMENTS

Active Mitigation for Leaks

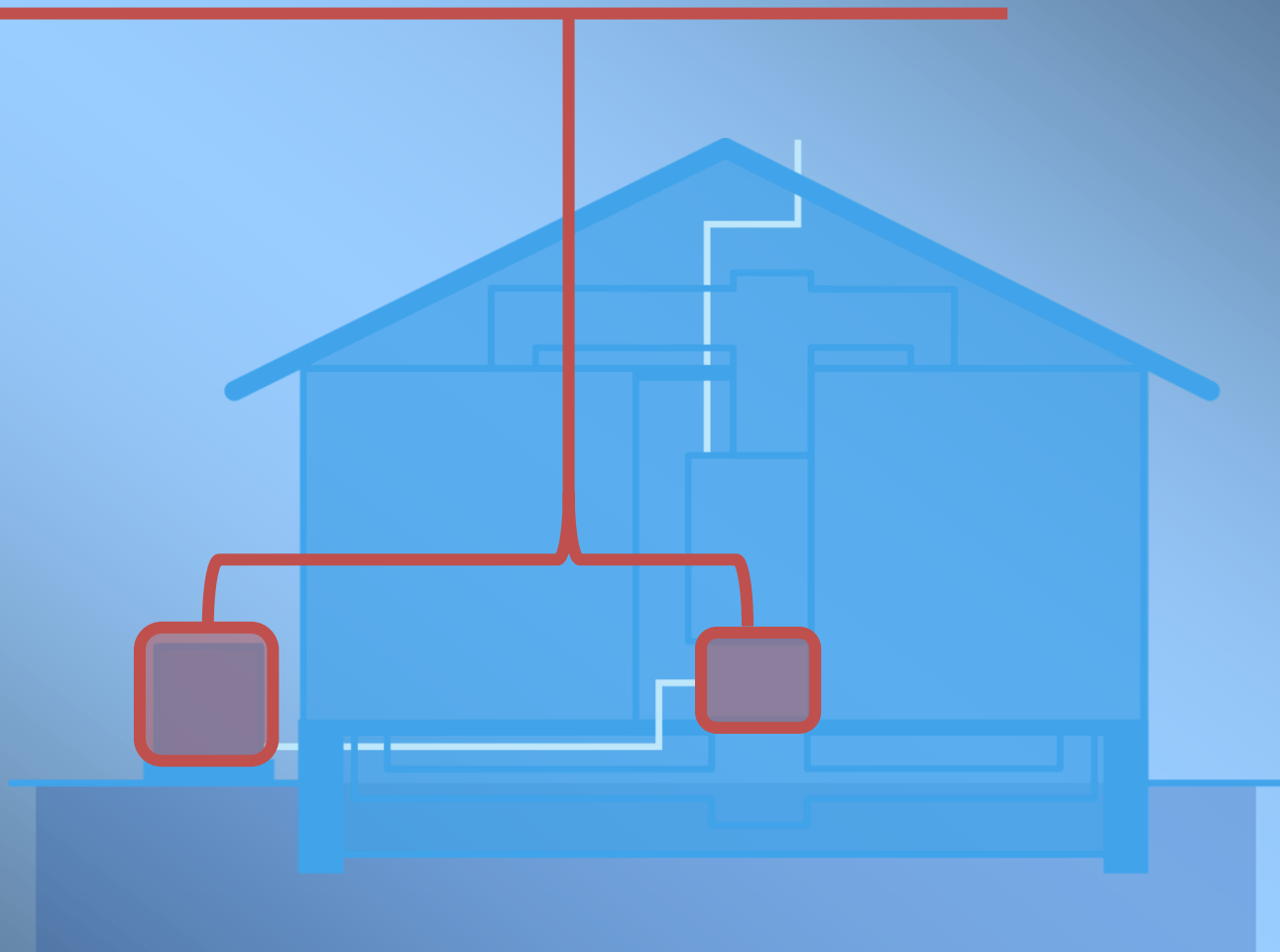
Dissipation System

- Self-test button



AGENCY REQUIREMENTS

Ignition Source Isolation

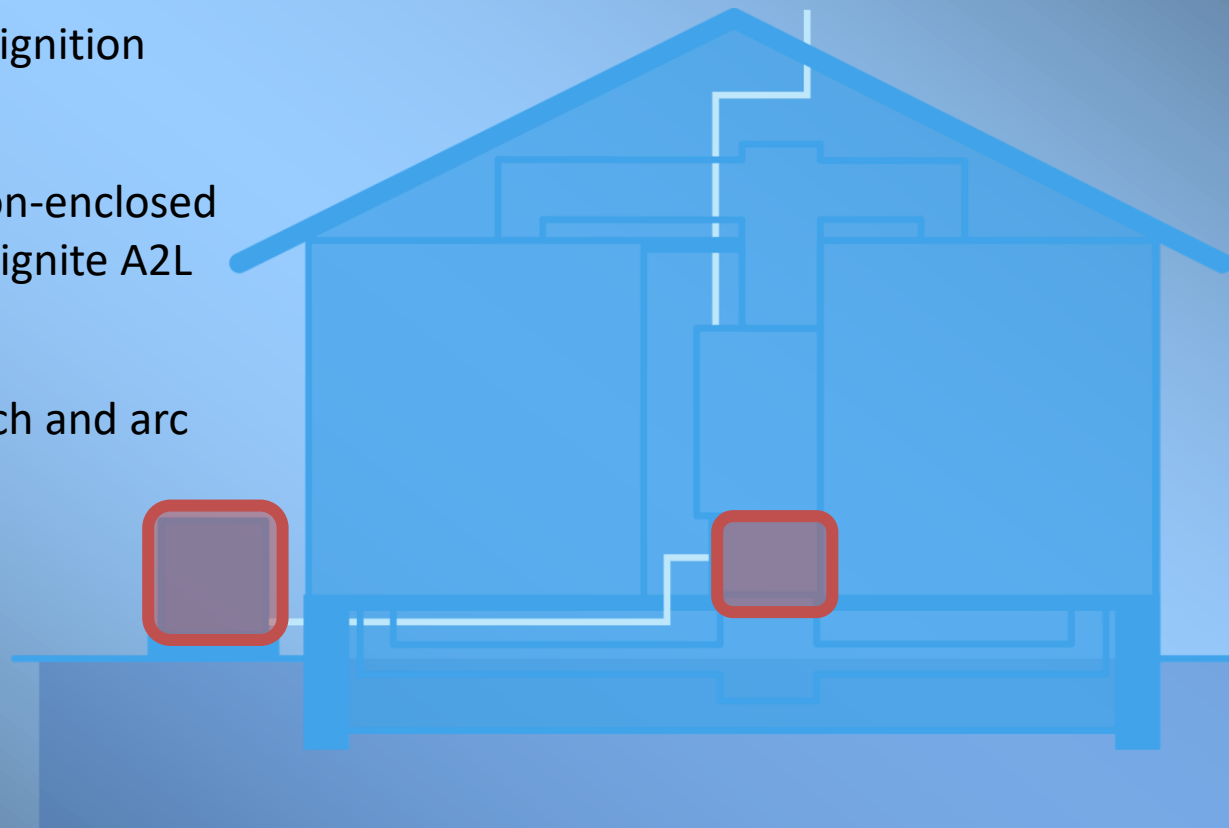


AGENCY REQUIREMENTS

Ignition Source Isolation

What agencies state that manufacturers must do:

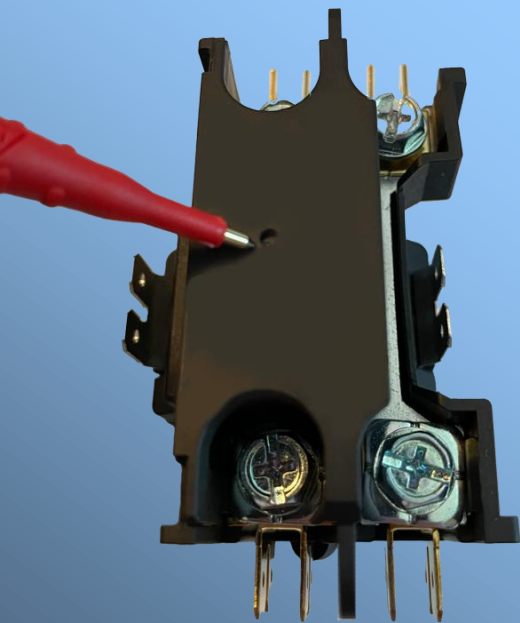
- Review and mitigate all ignition sources
- Identify and mitigate non-enclosed components that could ignite A2L refrigerant
- Protect wiring from pinch and arc



AGENCY REQUIREMENTS

Ignition Source Isolation

WHAT WE DID TO COMPLY:



Outdoor unit

- Compressor plug
 - Enclosed plugs provide necessary protection
- Electrical ignition points
 - Wire sleeves on compressor and crankcase heater wiring*
- Contactor
 - Patented top cover eliminates gap / small gap acts as flame arrestor
 - Manual operation still available
 - Minimal air gaps = flame arrestor

** Subject to change*



AGENCY REQUIREMENTS

Ignition Source Isolation

WHAT WE DID TO COMPLY:



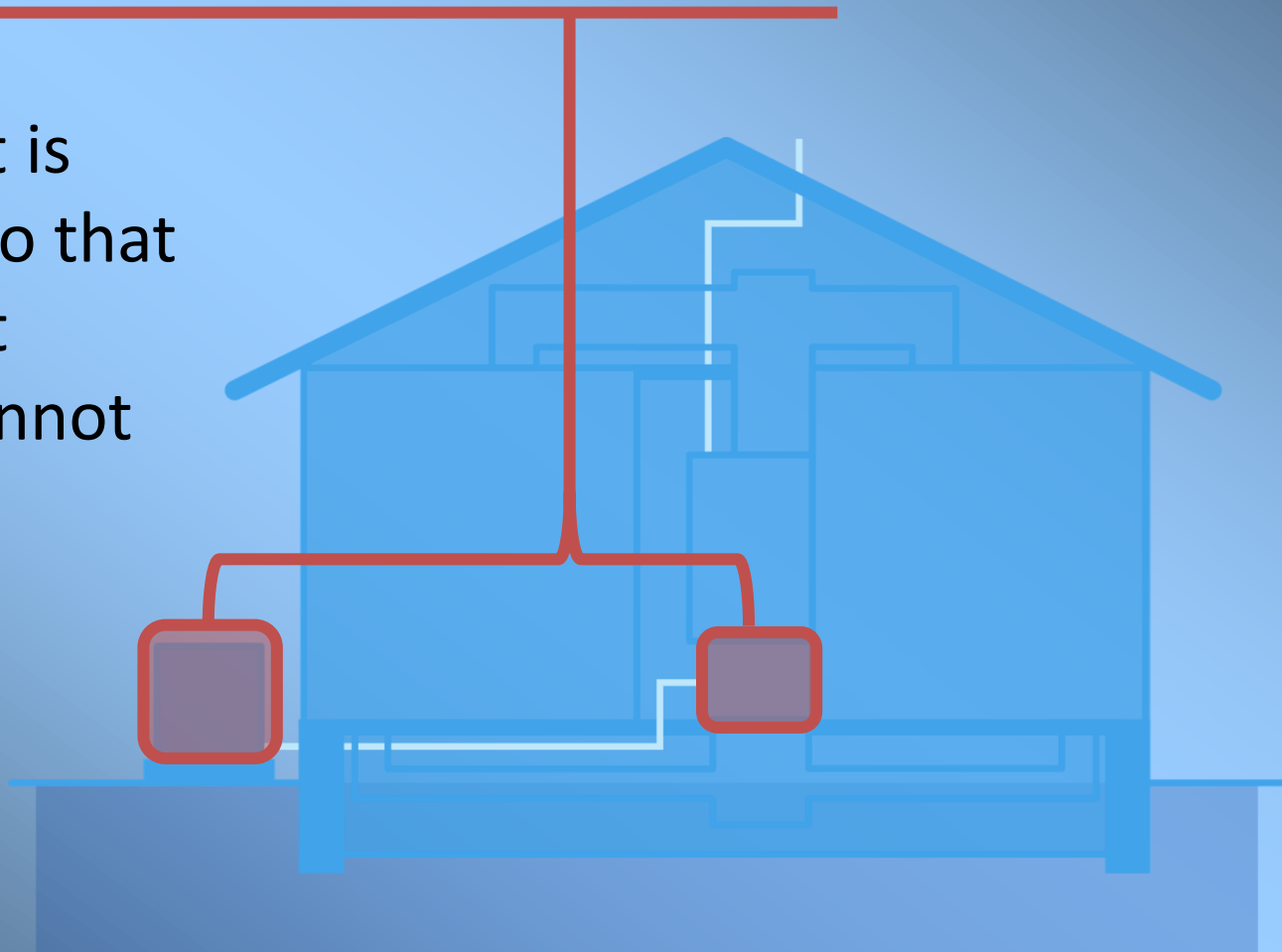
Outdoor unit

- Electrical ignition points
 - All potential ignition sources assessed at factory
 - Protection installed on wiring
 - Electric heaters on units are not an ignition source

AGENCY REQUIREMENTS

No Competent Ignition

Equipment is designed so that competent ignition cannot occur

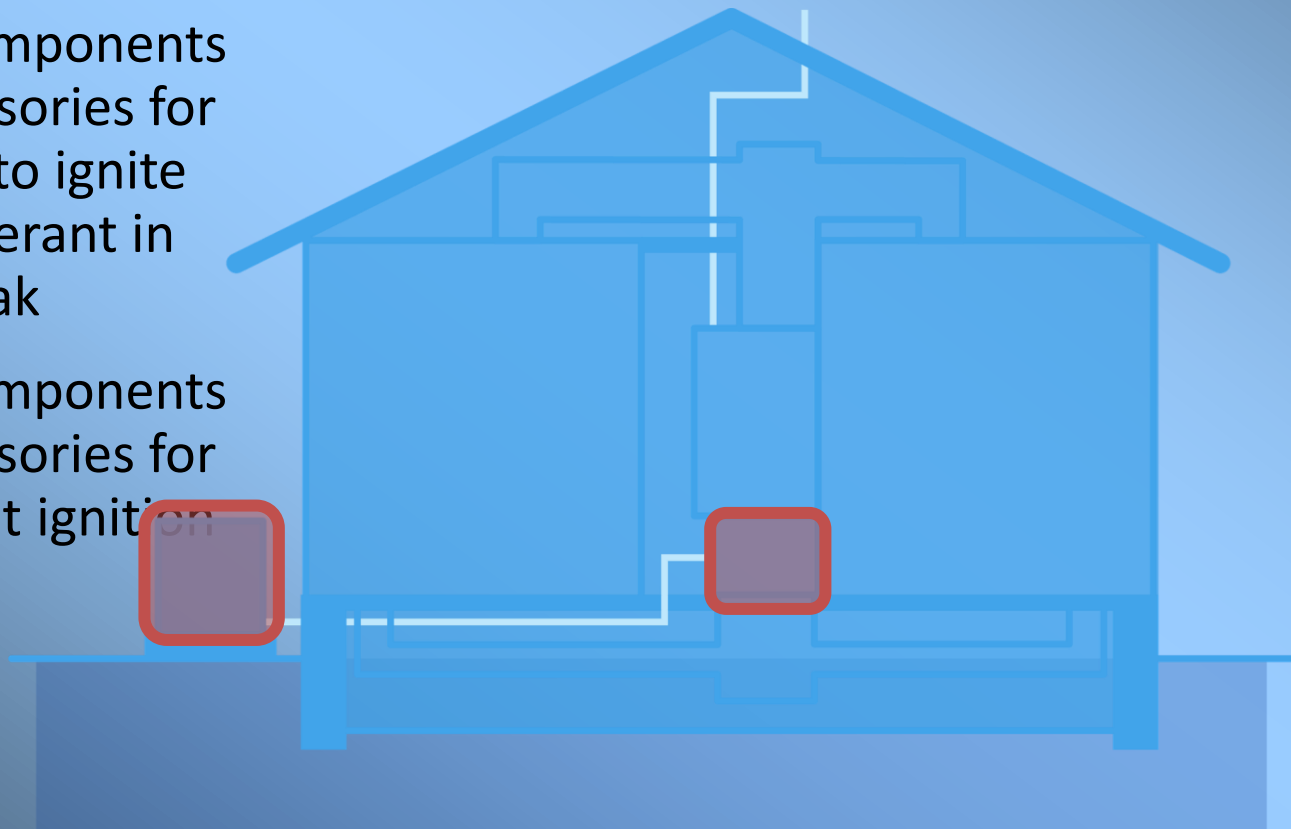


AGENCY REQUIREMENTS

No Competent Ignition

What agencies state that manufacturers must do:

- Assess components and accessories for potential to ignite A2L refrigerant in case of leak
- Assess components and accessories for competent ignition



AGENCY REQUIREMENTS

No Competent Ignition

WHAT WE DID TO COMPLY:

Some accessories we have reviewed for competent ignition for R454-B

		Voltage	FLA
Air Purifiers	Infinity Air Purifier	110	0.3
Humidifiers	HUMCRLFP	120	0.7
	HUMCRSTM	120 & 208/240	16.0
Dehumidifiers	DEHCRADB1070	120	6.3
	DEHCRADB1095	120	8.0
UVC Lamps	1LP	115	0.6
	2LP	115	1.1
	1LP	208/230	0.3
	2LP	208/230	0.6
Ventilators	FAVCRR6C2100-B01	22-30	2.0
	ERVCRSVB1100	120	1.0
	HRVCRSVB1100	120	0.9
	ERVCRLHB1200	120	2.1
	HRVCRLHB1150	120	1.5
	HRVCRLHB1250	120	2.1
	HRVCRSVU1157	120	1.0
	ERVCRNVA1090	120	1.3
	FSFXXAOA1180	120	0.7



MITIGATION EQUIPMENT

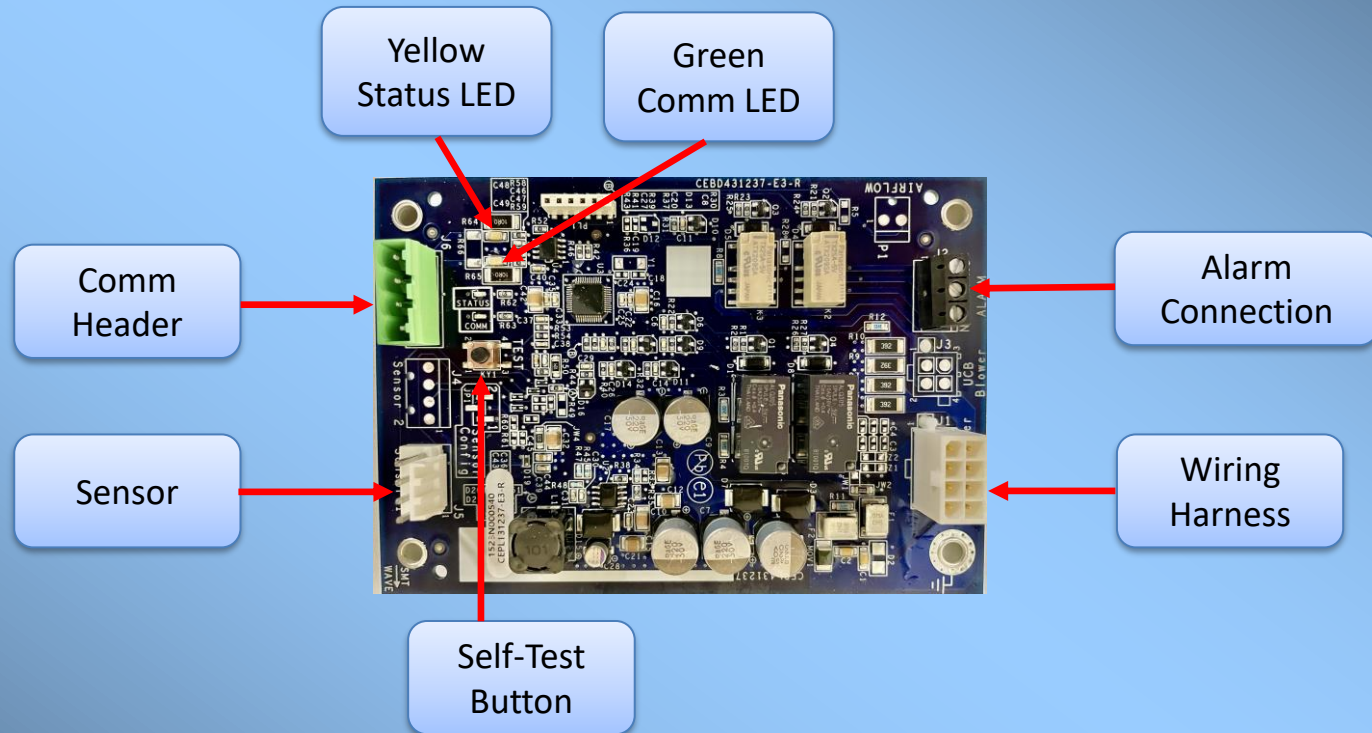
Mitigation Board

- Mitigation Board
 - Power up – 10s sensor warm up delay
 - Self test button (60s mode)
 - Mitigation threshold 20% LFL (Lower Flammability Level)
 - Green LED indicates communication with wall control (communicating equipment)
 - Yellow status LED indicates communication with the sensor and flashes for mitigation mode / fault code



MITIGATION EQUIPMENT

Mitigation Board



MITIGATION EQUIPMENT

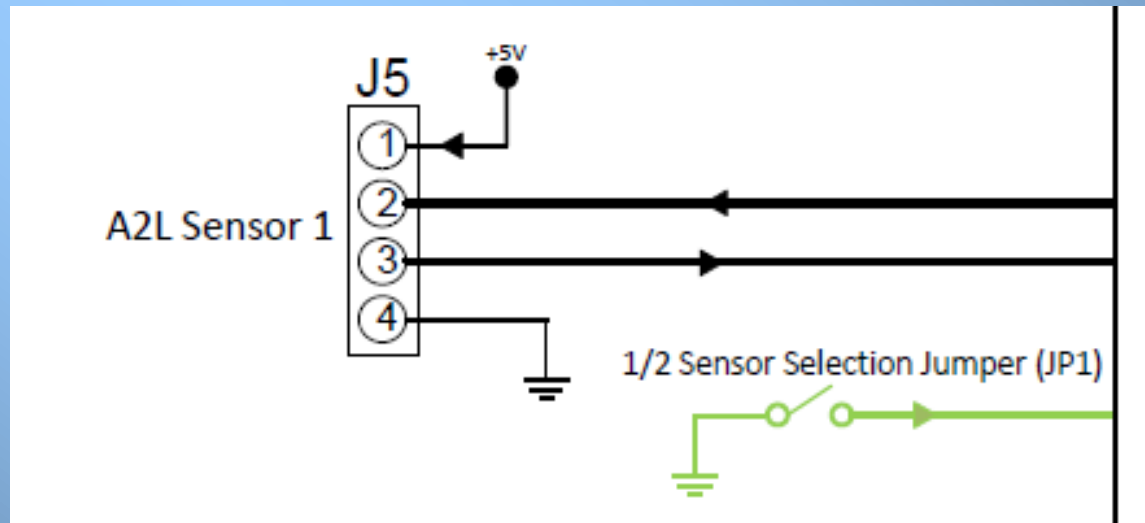
Mitigation Board Fault Codes

Flash	Description	Wall Control Display
1	Mitigation in progress	Sensor 1 R454B Leak
2	Sensor 1 open	Sensor 1 Open
3	15min minimum Mitigation or 5min blower off delay	Mitigation off delay
4	0 VAC sensed on G output	Blower output not operating
5	Fault with A2L digital sensor	Sensor 1 fault (Heat allowed after 10min)
6	Self-test button stuck (more than 30sec)	Test button stuck
7	Y out switched with Y <u>in</u> or W out switched with w in	Y or W wiring inverted
8	Y or W shorted	Y or W output shorted to Y or W input



MITIGATION EQUIPMENT

Mitigation Sensor



MITIGATION EQUIPMENT

Mitigation Sensor

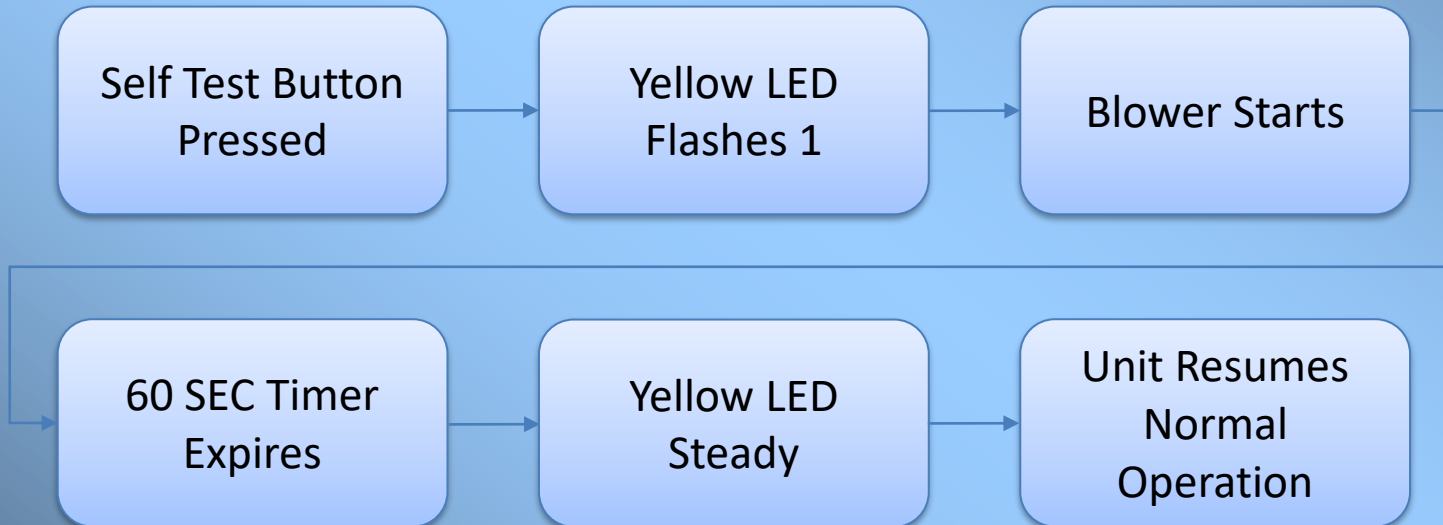
- A2L Sensor Testing

- Power up with sensor connected – Wait for 10s sensor warm up delay
- Ensure the Yellow status LED is on steady (no flashes)
 - Shows the sensor is communicating
- Disconnect the sensor from the Mitigation board
- Verify that within 5sec the relays click and the yellow status LED begins flashing 2
 - This shows sensor is no longer communicating



MITIGATION OPERATION

Self Test



MITIGATION OPERATION

Cooling and Heat Pump Heating

Mitigation
Threshold >20%
LFL Sensed

Yellow LED
Flashes 1

Cooling/Heating
Call Interrupted

Blower Continues
to Run 15min
Mitigation Time

Mitigation
Threshold <20%
LFL Yellow LED
Flashes 3

Blower
Continues to
Run 5 Min

Blower Stops
Yellow LED
Steady

Unit Resumes
Normal
Operation



MITIGATION OPERATION

Furnace Heating

Mitigation
Threshold >20%
LFL Sensed

Yellow LED
Flashes 1

Heating Call
Interrupted

Blower Continues
to Run 15min
Mitigation Time

Mitigation
Threshold <20%
LFL Yellow LED
Flashes 3

Blower
Continues to
Run 5 Min

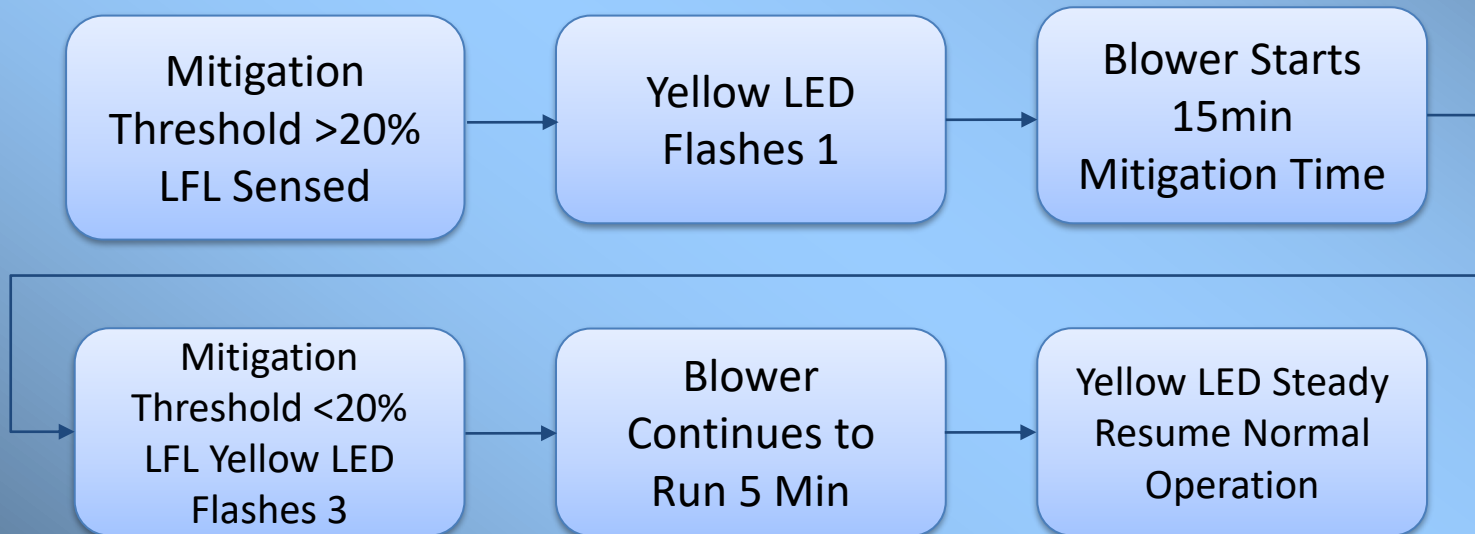
Blower Stops
Yellow LED
Steady

Unit Resumes
Normal
Operation

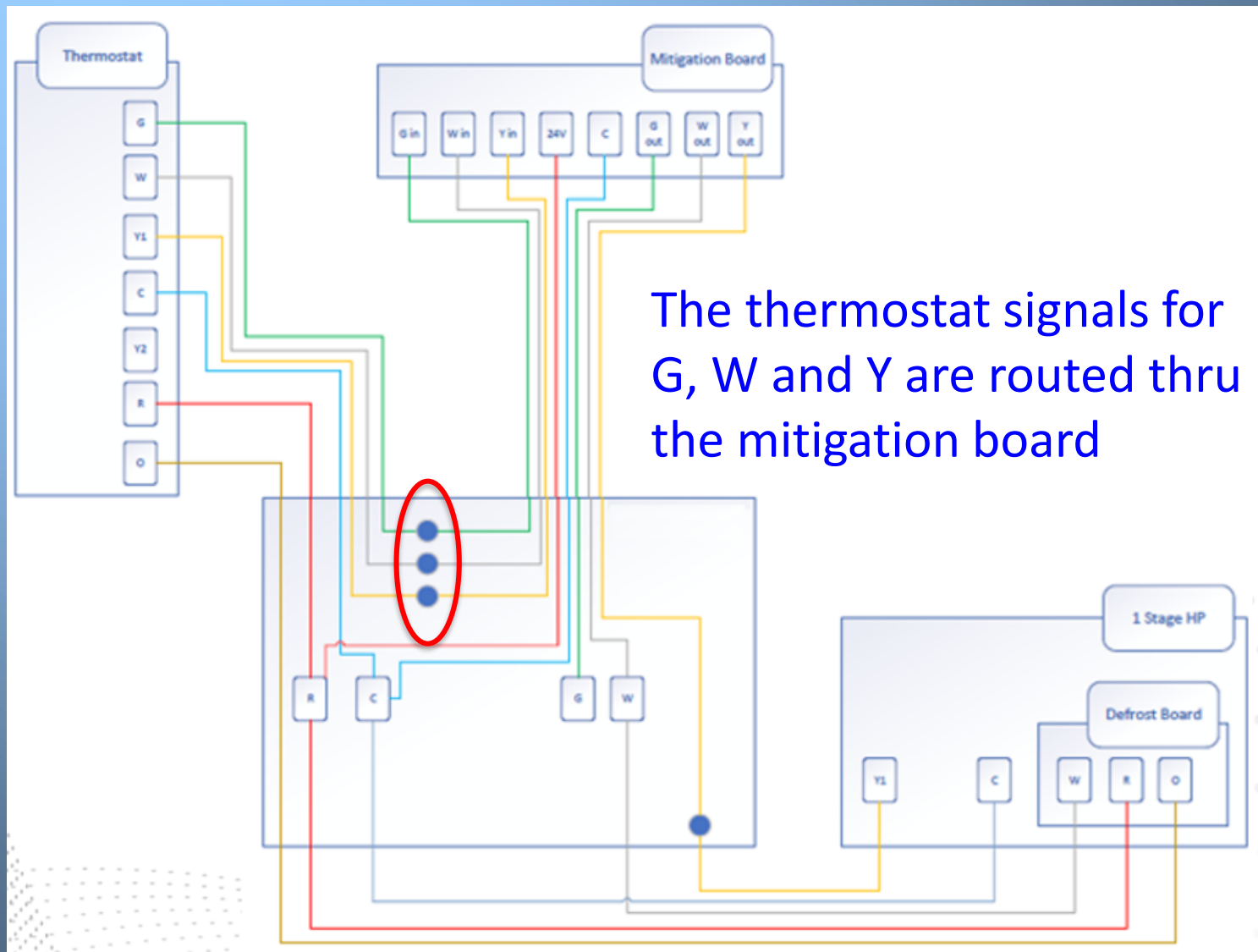


MITIGATION OPERATION

Stand-by No Call for Heating or Cooling



MITIGATION BOARD WIRING

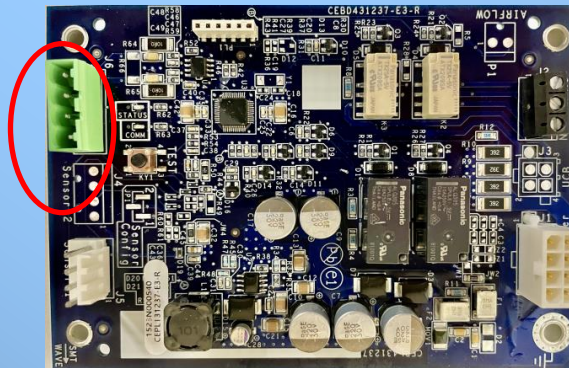


MITIGATION BOARD COMMUNICATION

Mitigation Board is Communicating for Deluxe Models

J12 ABCD header will be used

Function remains the same



MITIGATION BOARD COMMUNICATION

Mitigation Board is Communicating for Deluxe Models

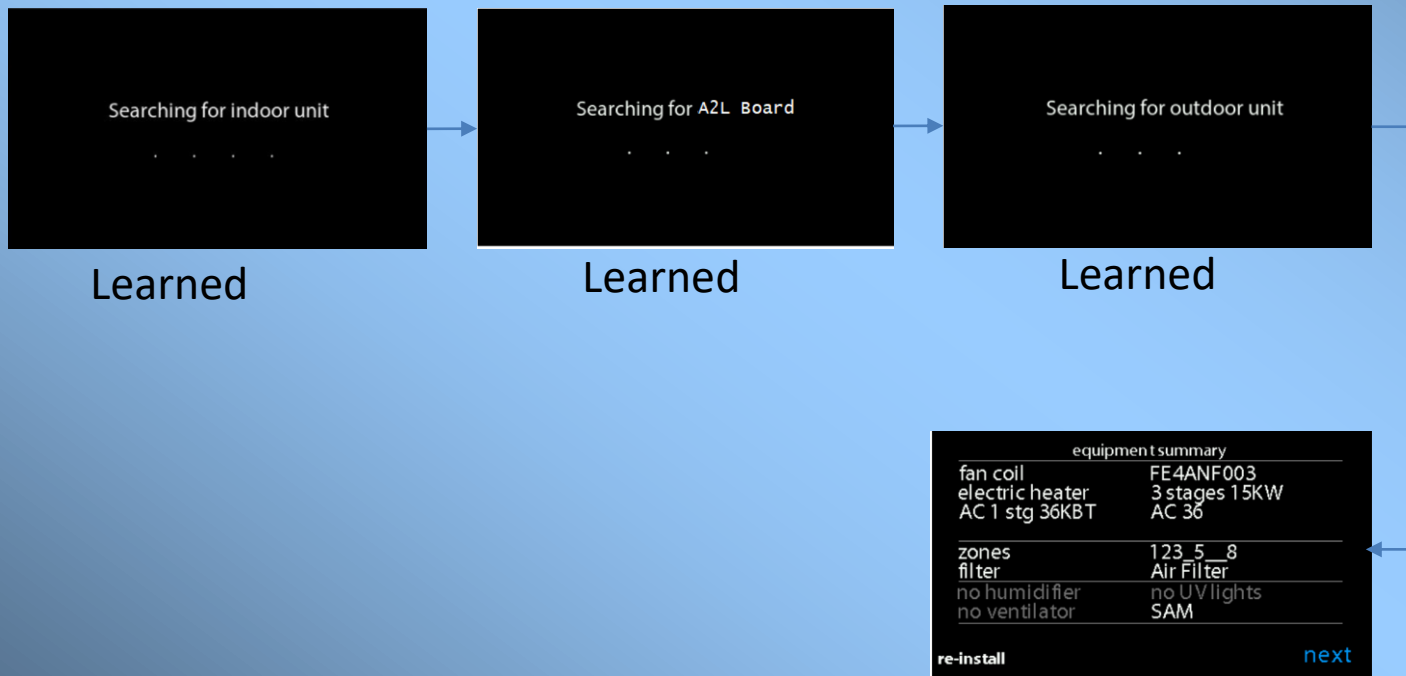
Mitigation board will be discovered by the wall control during Installation process

Puron Advance™ outdoor equipment will not be allowed without the mitigation board present



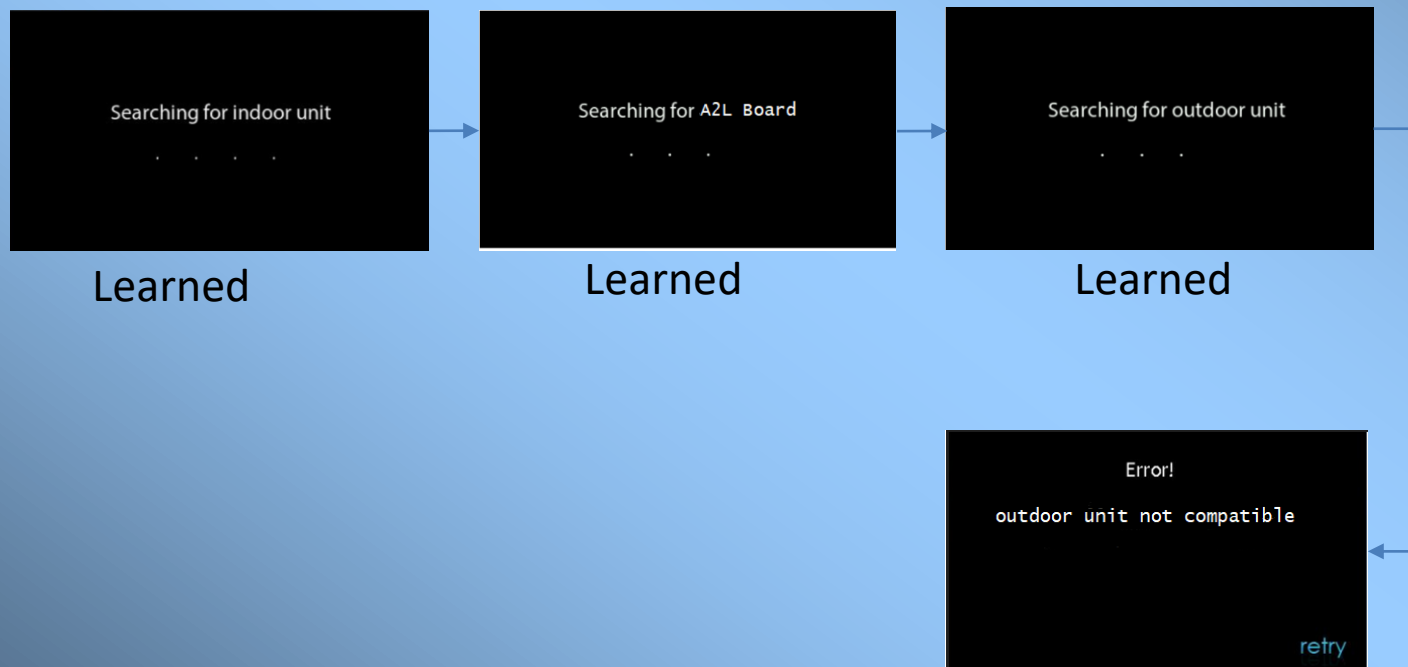
MITIGATION BOARD COMMUNICATION

Wall Control Installation Process - Compatible



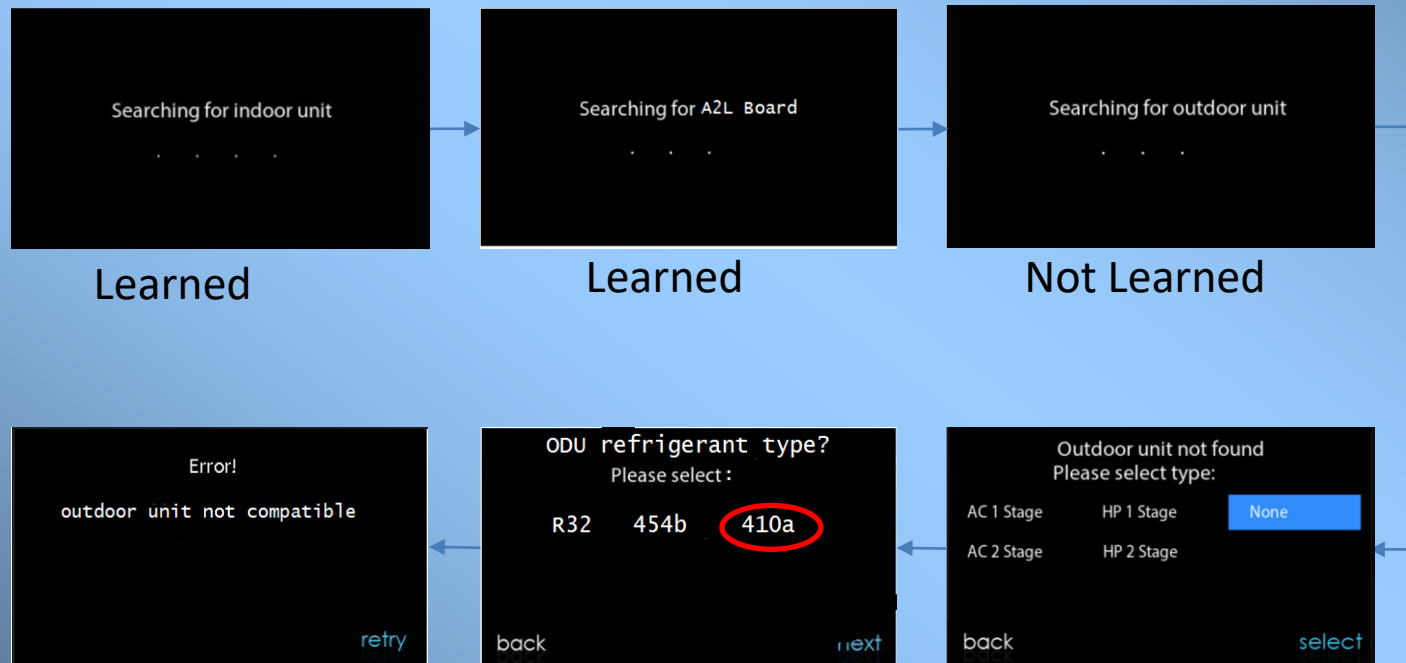
MITIGATION BOARD COMMUNICATION

Wall Control Installation Process – Non-Compatible ODU



MITIGATION BOARD COMMUNICATION

Wall Control Installation Process – Non-Compatible ODU







A2L Refrigerants: Safety, Storage, & Transportation

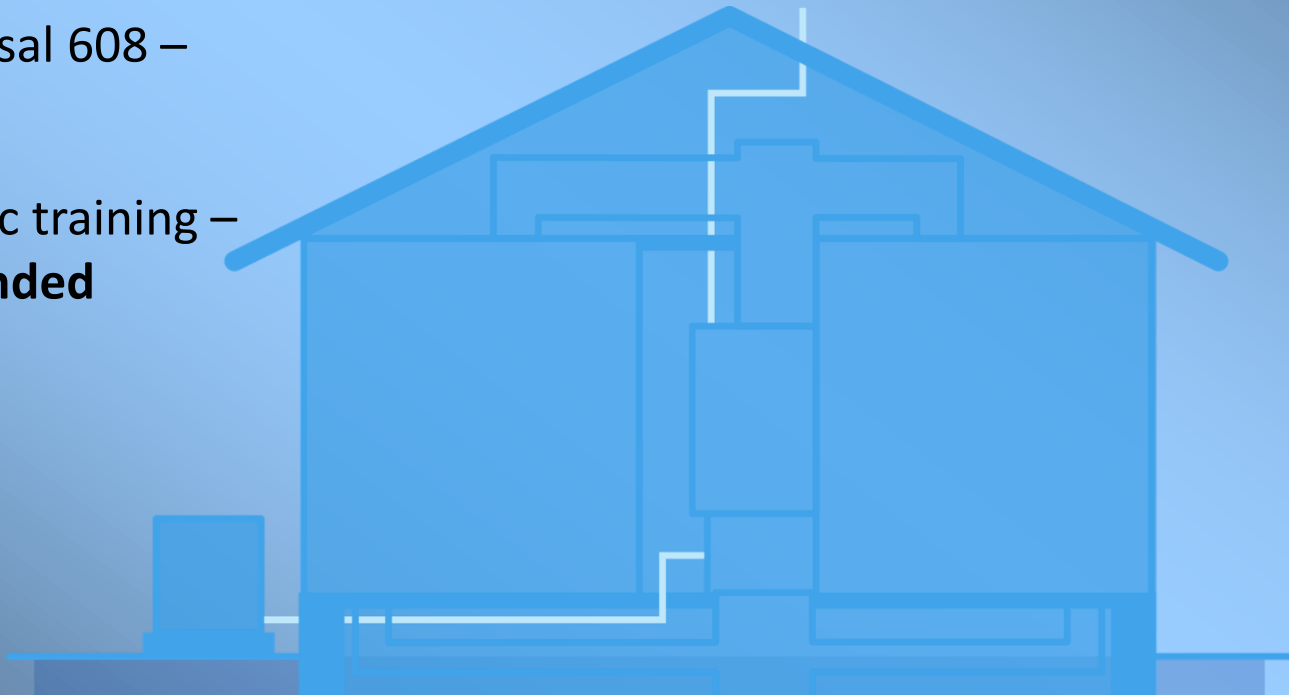


AGENCY REQUIREMENTS

Service Training

What agencies state that manufacturers must do:

- EPA Universal 608 – **Required**
- A2L-specific training – **Recommended**



AGENCY REQUIREMENTS

Cylinder Requirements

CYLINDERS FOR A2L REFRIGERANTS

Color

- A1: Light green gray
- A2L: Light green gray with red top
- Type of refrigerant is marked on cylinder and/or tag



AGENCY REQUIREMENTS

Cylinder Requirements

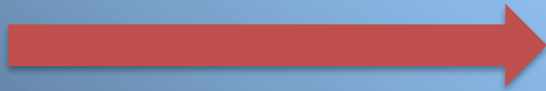


Threads (connections)

- A1: RH thread
- A2L: LH thread

AGENCY REQUIREMENTS

Cylinder Requirements



AGENCY REQUIREMENTS

Cylinder Requirements

Flammable

- Potentially flammable contents



Compressed Gas

- High pressure gas that could explode when heated



AGENCY REQUIREMENTS

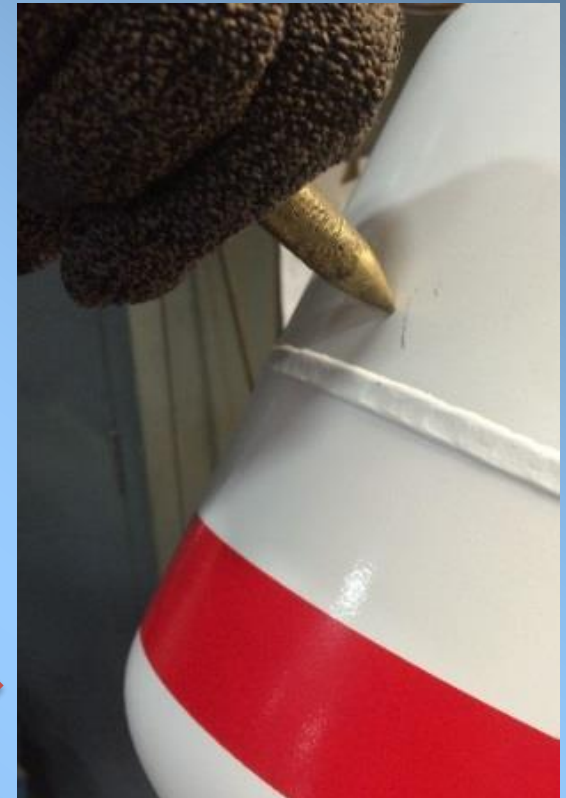
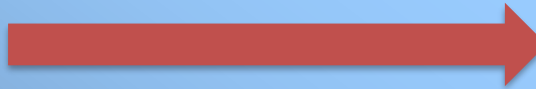
Cylinder Requirements

Cylinder end of life handling

- A1: Remove or puncture rupture disc



- A2L: Puncture side of cylinder



Source: https://www.ahrinet.org/sites/default/files/2022-11/AHRI_Guideline_Q_2016.pdf

AGENCY REQUIREMENTS

Cylinder Requirements



Recovery cylinders

- Yellow Top – A1
- Yellow top with Red band – A2L

SAFE TRANSPORTATION



How are cylinders of A2L refrigerants stored and transported safely?

AGENCY REQUIREMENTS

HAZMAT protocols not needed if \leq 26.4 lbs (12 kg) of finished goods containing A2L refrigerant

- Per US DOT
- No limit to number of A2L cylinders that can be transported



SAFE TRANSPORTATION

You already transport flammable gasses:

- oxygen
- acetylene



SAFE TRANSPORTATION

What's needed when transporting cylinders of A2L refrigerant and factory-charged-units?



SAFE TRANSPORTATION



**Fire extinguisher:
Class B dry powder**

PASS: Point/Aim/Squeeze/Sweep

SAFE TRANSPORTATION



Temperature $\leq 125^{\circ}$ F

SAFE TRANSPORTATION

Adequate ventilation to
OUTSIDE of vehicle



SAFE TRANSPORTATION

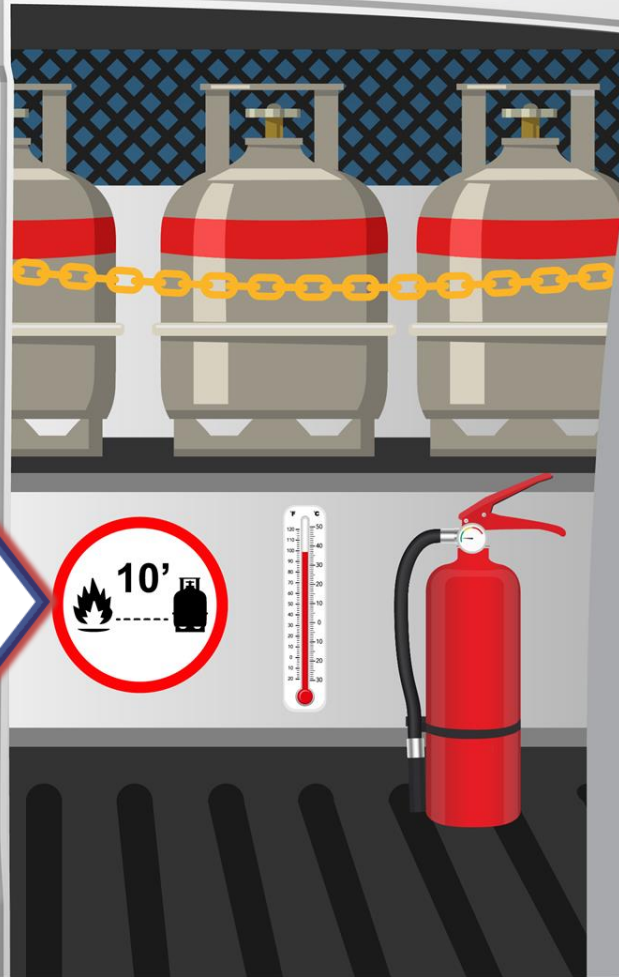
Restrain cylinders to prevent shifting

Inspect restraints **FREQUENTLY**



SAFE TRANSPORTATION

**Away from sparks,
flames, & ignitable
materials**



WORKSITE SAFETY

Staying safe at the jobsite:

- Logistics
- Same/different service items & tools
- Same/different field service processes





Installation considerations

- A2L not a “drop-in” refrigerant
- Systems & equipment must be designed for R454-B

WORKSITE SAFETY

Safety considerations to be aware of when installing & servicing equipment with A2L refrigerants



WORKSITE SAFETY



Fire risk **SLIGHTLY HIGHER** with A2L than with A1

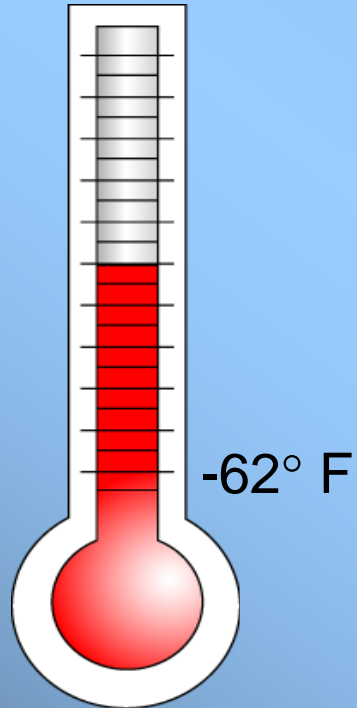
- Fire extinguisher (type) must suppress chemical fires

WORKSITE SAFETY

WEAR proper PPE



WORKSITE SAFETY



Water	R718	212° F
HFC-134a		-15° F
HCFC-22		-41° F
HFC-410A		-62° F
R454B	Close to 410A	

WORKSITE SAFETY

- ✓ Common sense
- ✓ Basic safety principles



SERVICE EQUIPMENT AND TOOLS

- Inspect service tools & equipment for compatibility
- Verify compatibility with manufacturers or AHRI

www.ahrinet.org/saferefrigerant



SERVICE EQUIPMENT AND TOOLS

Gauge manifold & charging hoses

- Dedicated set for R454-B prevents cross-contamination

Service Item (versus R410A)	R454b
Gauge Manifold	No Changes
Charging Hoses	No Changes



Remember, cylinders for A2L refrigerants like R454-B have a left-handed thread, so adapters will be needed.

SERVICE EQUIPMENT AND TOOLS

Refrigerant leak detector

Service Item (versus R410A)	R454b
Refrigerant Leak Detector	Move to A2L Compatible

- A2L refrigerants have no stenching agents
- Ventilation and air circulation are required
- Use of a leak detector as a personal alarm is strongly recommended
- Ensure leak detector is approved for R454-B

R454B is an HFO refrigerant



SERVICE EQUIPMENT AND TOOLS

Electrical hand tools

Service Item (versus R410A)	R454b
Electrical Hand Tools	Non-sparking available (AHRI-8017)

- Spark-proof
- Check with tool manufacturer



SERVICE EQUIPMENT AND TOOLS

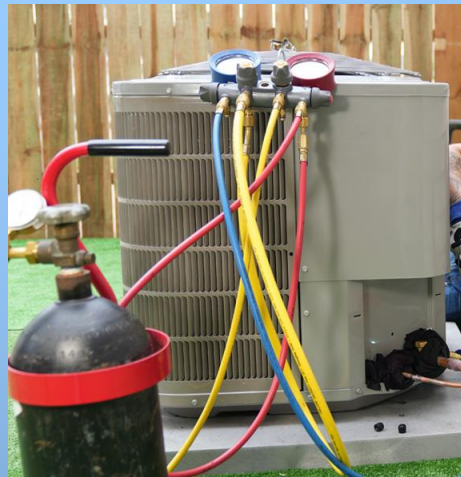
Service Item (versus R410A)	R454b
Gauge Manifold	No Changes
Charging Hoses	No Changes
Refrigerant Leak Detector	Move to A2L Compatible
Electrical Hand Tools	Non-sparking available (AHRI-8017)
Ventilation Fan	Similar (May be differences in machine rooms)
Dry Chemical/CO ₂ Fire Extinguisher	Chemical Compatible
Scales	No Changes
Gas Detector	Move to A2L Compatible
Vacuum Pump	Check with Manufacturer
Recovery Machine	Move to A2L Compatible
Refrigerant Recovery Cylinder	Flammable (GHS label; left-handed threads)

If unsure, check the AHRI website or contact the manufacturer



FIELD SERVICE PROCEDURES

How does R454-B impact install & service tasks?



FIELD SERVICE PROCEDURES

Requirement	R410a	R454b
Remove refrigerant safely following local & national codes	Required	Required
Purge circuit with inert gas (nitrogen)	Best Practice	
Evacuate	Best Practice	
Purge with inert gas for 5 min.	Best Practice	
Evacuate again	Best Practice	
Open the circuit by cutting or brazing	Final Step	Final Step
For repairs, purge with nitrogen during brazing	Required	Required
Pressure test	Best Practice	
Leak test	Best Practice	
Evacuate system again after service	Required	Required
Charge system	Required	Required

With the new refrigerant ... Best practice? Required? Optional?



FIELD SERVICE PROCEDURES

Requirement	R410a	R454b
Remove refrigerant safely following local & national codes	Required	Required
Purge circuit with inert gas (nitrogen)	Best Practice	Required
Evacuate	Best Practice	Required
Purge with inert gas for 5 min.	Best Practice	Required
Evacuate again	Best Practice	Required
Open the circuit by cutting or brazing	Final Step	Final Step
For repairs, purge with nitrogen during brazing	Required	Required
Pressure test	Best Practice	Required
Leak test	Best Practice	Required
Evacuate system again after service	Required	Required
Charge system	Required	Required

Ensure **ALL** refrigerant is out of the system prior to opening for repair or replacement service



FIELD SERVICE PROCEDURES

A blue square icon with a white folded corner in the top right. The text "Manufacturer's Manual" is centered in white.

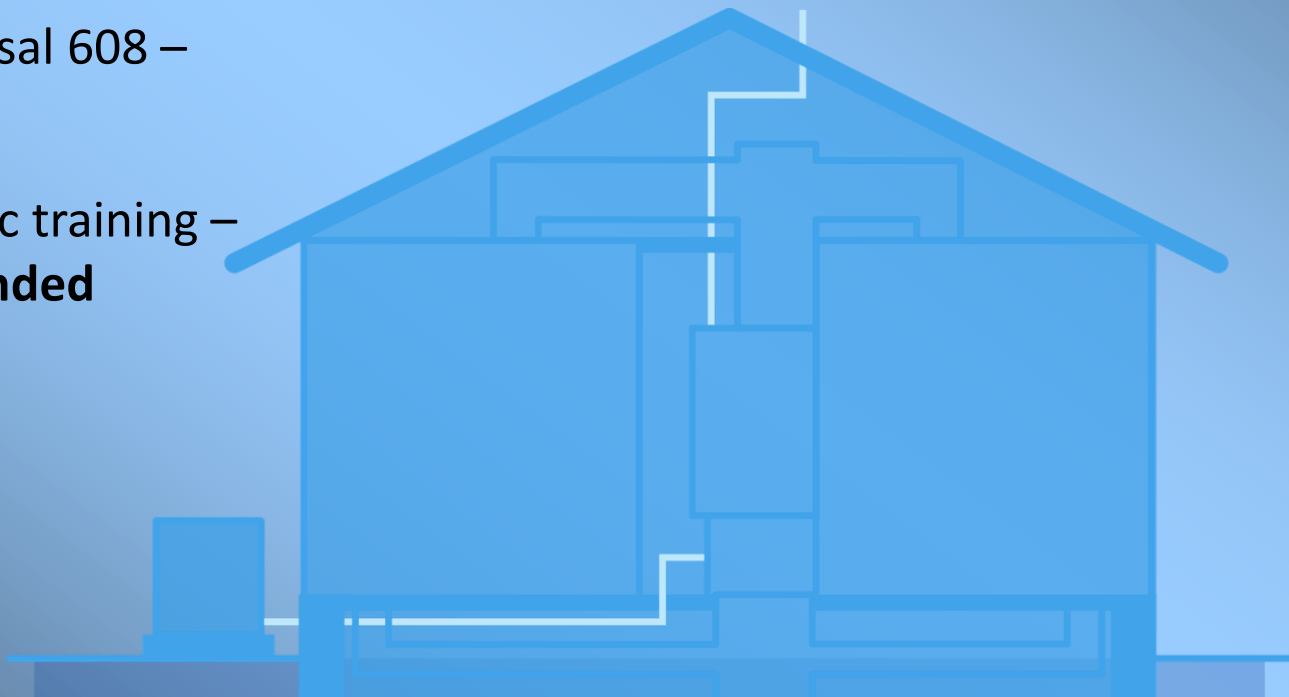
**Manufacturer's
Manual**

Always refer to the installation manual for procedures that may have changed with R454-B



FIELD SERVICE PROCEDURES

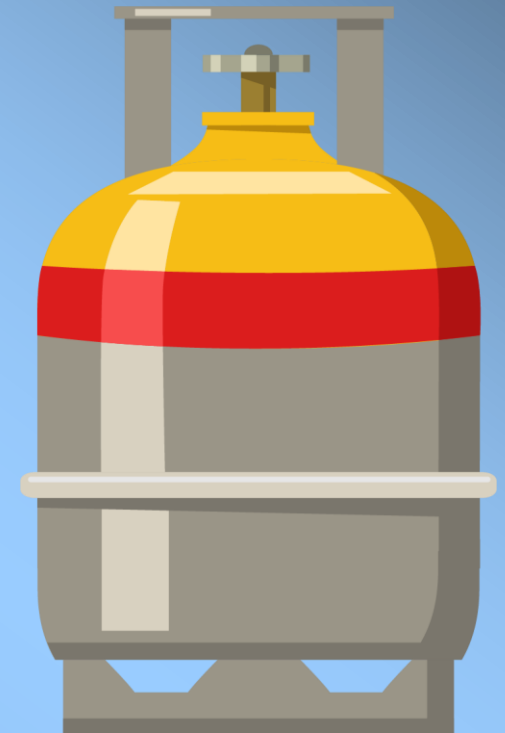
- EPA Universal 608 – **Required**
- A2L-specific training – **Recommended**



FIELD SERVICE PROCEDURES

Recovery

- Always recover refrigerants into an approved container
- Clearly mark the container for refrigerant type
- Never mix refrigerant types



FIELD SERVICE PROCEDURES



Inert gas purge

- Sweep system with inert gas to help release any trapped refrigerant
- What changed with R454-B inert gas purge?
 - Previously best practice – now required with R454-B
 - Additional inert gas purge required after 1st evacuation to ensure trapped refrigerant can be pulled out



FIELD SERVICE PROCEDURES

Equipment containing flammable refrigerants

Brazing – Existing Equipment Repair or Replacement

When brazing a system that has been charged with a flammable refrigerant, the system charge must be recovered first.

The system must be swept twice with nitrogen to ensure that there is no residual refrigerant.

A low-pressure nitrogen purge must be done during the brazing process

Verify the work area is free of any flammable gases using a refrigerant leak detector.

Keep a fire extinguisher near by.



FIELD SERVICE PROCEDURES



Charging

- NEVER exceed maximum allowable charge weight
- Always charge as liquid
- Never mix refrigerants
- Always charge by subcool/weight
- Weigh in charge during winter as necessary



FIELD SERVICE PROCEDURES

• Tracking and Verification of Total Unit Charge

✓ Charging Label

- ✓ Documents how much refrigerant a system contains
- ✓ Completed by installing technician

SERIAL NUMBER		4719E11865	
PRODUCT NUMBER		2SVNA836A0031050	
MODEL NUMBER		25VNA836A310	
METERING DEVICE	TXU	EXU	OUTDOOR
FACTORY CHARGED	6.38 LBS	R454B	2.89 KG
INDOOR TXU SUB COOLING		LABEL	
POWER SUPPLY	208-230 VOLTS AC	60 HZ	
PERMISSIBLE VOLTAGE AT UNIT	MAX	197 MIN	
SUITABLE FOR OUTDOOR USE			
COMPRESSOR	220-410 VOLTS	DC	
18.3 LRA			LRA

1 = Unit Charge

2 = Additional Charge For
The Line Set Beyond 15ft

3 = (1+2) = Total Charge

① =		KG	6.38	LB
② =		KG	1.45	LB
① + ② =		KG	7.83	LB

SUMMARY

Safe application of A2L refrigerants in residential systems:

- Refrigerant charge limit
- Minimum area check (A_{min})
- Active mitigation for leaks
- Factory installed leak detection
- Ignition source isolation
- No competent ignition
- Labels
- Literature
- Piping
- Service training



SUMMARY

Cylinder Requirements

Flammable

- Potentially flammable contents



Compressed Gas

- High pressure gas that could explode when heated



A2L

R-454B, R-32, R-454A, R-455A

“Mildly Flammable”
Difficult to Ignite
Relatively Low Energy Release
Low Flame Speed

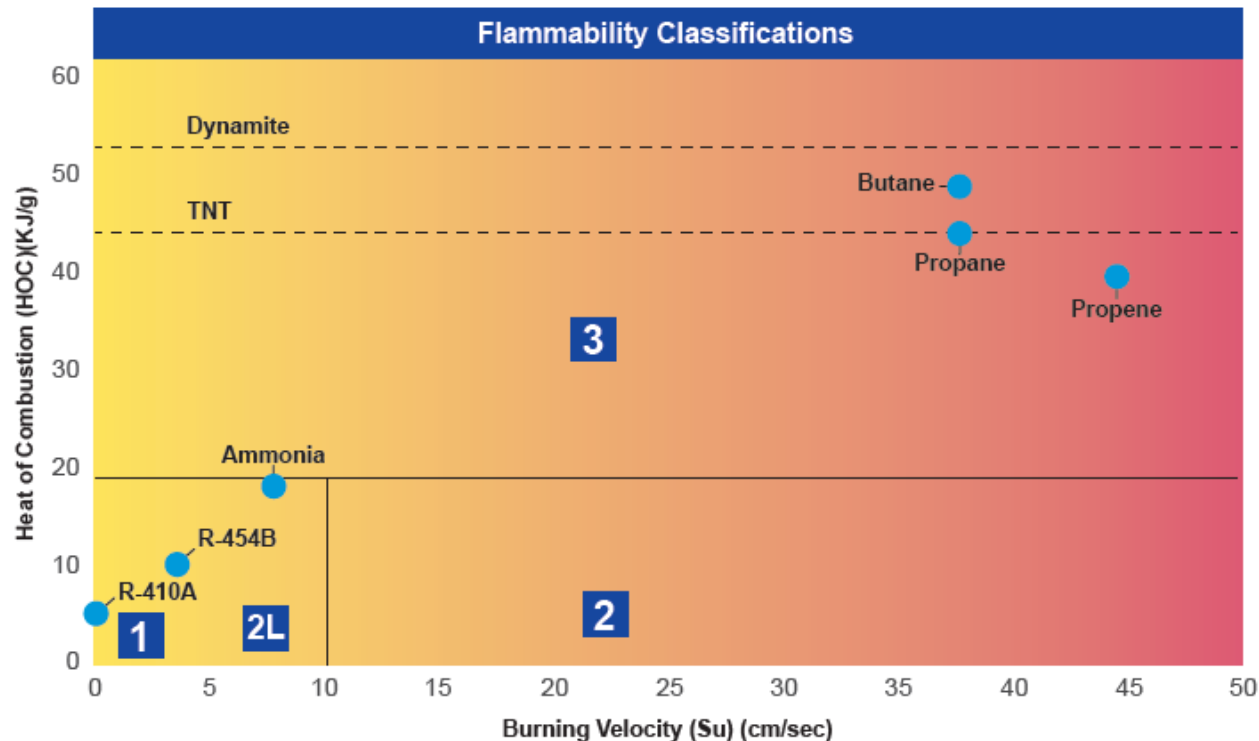


SUMMARY

What About Flammability?

ASHRAE Classifications A1 vs. A2L vs. A3

As previously touched on, the main apprehension for Puron Advance is its "mildly flammable" classification. We get it. Nobody wants to think their new HVAC system is going to be a potential hazard. But the fact of the matter is, Puron Advance falls into a new ASHRAE classification: A2L, or mildly flammable. It is important to note that, R-32 (used by some competitors) also falls into this category as well, and neither poses significant risk for installers, service technicians or homeowners.



COMPARING CLASSIFICATIONS

Looking at the chart, you'll see how Puron Advance compares to previous refrigerants and other, more flammable gases:

SUMMARY

A2L refrigerant cylinders:

- Red top
- Left-handed thread
- Pressure relief valve
- Flammable and Compressed Gas labels

Warehouse safety:

- Adhere to MAQs
- Ensure required documentation & signage

Transport safety:

- Cylinders secured
- Outside ventilation

Worksite safety & best practices:

- Dedicated gauges & hoses
- Refrigerant leak detector for personal protection
- Electronic tools must be spark-proof
- Verify tools and equipment are safe for R454-B



SUMMARY

Why is Carrier switching to a refrigerant that falls in the A2L classification – which makes it mildly more flammable than Puron?

In order to meet the new requirement a low GWP refrigerant, that also maintains no ozone depletion, the industry as a whole had to move to this new A2L classification.

40° R410A=118 PSIG

40° R454B= 107 PSIG

120°F R410A =430 PSIG

120°F R454B= 396 PSIG

At what pressures will the Puron Advance coils operate?

The pressures and temperatures of Puron Advance coils will operate similarly to Puron. The pressure for Puron Advance will be roughly 7% less than current Puron products. This has allowed us to utilize the same coils with changes to the TXV and dissipation system being the only necessary changes for performance.

Does this refrigerant contain propane?

No. There is absolutely zero propane gas in the new Puron Advance refrigerant.

Is Puron Advance more efficient than Puron?

Puron Advance is a near drop-in in terms of performance compared to Puron, with very similar temperatures and pressures. While creating a better planet for tomorrow, Puron Advance systems will achieve similar efficiency across the board.



SUMMARY

Top ~~10~~ 11 Things to Remember About Puron Advance

- 1** Puron Advance is Carrier's choice to replace Puron and to meet the new EPA requirements for a low GWP and zero ozone depletion refrigerant.
- 2** Puron Advance will be used on all Carrier residential ducted and ductless products and our light commercial products.
- 3** Puron Advance offers similar operating temperatures, pressures, and oil compatibility to Puron – but delivers a GWP of 466 which is a 75% reduction in GWP vs. Puron.
- 4** Puron Advance falls into a new ASHRAE class of refrigerants called A2L – which are only mildly more flammable than A1 refrigerants, and which are less flammable than many common substances found in homes such as rubbing alcohol or nail polish remover.



SUMMARY

5 At launch, ALL new Carrier products with Puron Advance will include a factory-installed leak dissipation system to meet new UL requirements.

6 The new mitigation control boards can be wired into any existing furnace and thermostat when installing a new Puron Advance outdoor unit AND evaporator coil.

7 All Puron Advance products – including all components and accessories within – have been assessed to ensure no ignition source providing you with the extra confidence around our built-in safety measures.

8 Many of the field service procedures that are now required with Puron Advance were already best practices – so your process should not need to change at all.



SUMMARY

- 9 Cylinders containing Puron Advance will have obvious differences – such as different colors, left-handed threads, and pressure relief valves to name a few – to avoid any confusion in the field.
- 10 Puron Advance allows the highest overall refrigerant supply through the refrigerant emissions supply phasedown – which means less change for you.
- 11 Carrier Global Corporation's residential products switching to Puron Advance is like avoiding the greenhouse gas emissions from over 5 million gas-powered passenger vehicles for one year.* That's a big impact!



SUMMARY

On January 1, 2025, R-410A will no longer be allowed in newly manufactured residential and rooftop light commercial HVAC products.

The requirement is to use refrigerants lower than 700 GWP.

It is important to reiterate that as of January 1, 2025, HVAC equipment manufacturers will not be allowed to build equipment using the current R-410A refrigerant. The draft of the ruling proposes a one-year sell-through meaning that all equipment built before 2025 with R-410 must be installed before January 1, 2026.*



SUMMARY

Puron Advance® (R-454B) Product Availability

Product	Description	2023				2024				2025			
		Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4
AC	Greenspeed / Extreme VS AC (C / B)												
	VS AC (C / B)												
	2stg AC												
	South 1stg AC												
	North 1stg AC												
	3ph 1stg AC												
Furnace Coil	Horiz. AC												
	V-Coil Vert												
	V-Coil MP												
	A-Coil MP												
HP	Slab-Coil MP												
	Greenspeed / Extreme VS HP (C / B)												
	VS HP (C / B)												
	2stg HP												
	3ph 1stg HP												
Fan Coils	1stg HP												
	MF (3rd party) 454B												
	Entry Tier 454B												
	Mid Tier 2-stage 454B (IntelliSense)												
Gas Furnace	High Tier Var Spd 454B												
	Entry - GF	Separate kit to connect into G terminal											
	Mid - GF	Separate kit to connect into G or ABCD terminal											
SPP	Dlx - GF	Separate kit to connect into G or ABCD terminal											
	Entry MH												
	Entry G												
SPP	Mid G												

Dec 2022 plan based on anticipated launch timing and supply chain readiness, subject to change

Ready to Ship

- Dates indicate readiness to ship Puron Advance® product. These are not hard cutover timelines.
- Evaluating allocation model to drive early shipment of Puron Advance® products
- Speed of phase out of R410a will depend on a factors such as demand, availability and price of R410a, state codes, etc.



SUMMARY

Fieldpiece

Fieldpiece Instruments, a leader in HVACR tools, has a full suite of products designed and built specifically for HVACR professionals. In this industry, innovation is essential, and Fieldpiece is at the forefront of this initiative. We have a full line-up of A2L compatible tools that help you do your job easier, faster and better.



OUR A2L COMPATIBLE LINE UP INCLUDES



Recovery Machine
MR45



Refrigerant Manifolds
SM480V, SM380V



Vacuum Pumps
VPX7, VP87, VP67



Next Gen Refrigerants

A2L certified

A2L certified

A2L certified

Leak detector Notes

- Detects all HFC, CFC, HCFC, **HFO** and blends



SUMMARY

YELLOW JACKET® A2L COMPATIBLE SERVICE TOOLS



P/N #	Refrigerant Recovery Machines
95780	TurboRecover™ for North America
95782	TurboRecover™ for North America with Tank Overfill Switch
95783	TurboRecover™ with EU, UK and AU/NZ Power Cords
95760	RecoverXLT® 115V/60 Hz
95762	RecoverXLT® 115V/60 Hz with tank overfill switch
95764	RecoverXLT2-AP™ Refrigerant Recovery System

P/N #	BLDC Vacuum Pumps
93740	SuperVac® PLUS II 4 CFM
93760	SuperVac® PLUS II 6 CFM
93780	SuperVac® PLUS II 8 CFM
93870	BULLET™ DC 7 CFM

P/N #	Leak Detector and Refrigerant Charging Scale
69320	AccuProbe™ IR Refrigerant Leak Detector
68864	Wireless Refrigerant Charging Scale

P/N #	YJACK® Wireless Probes and Kits
67060	YJACK PATH® Range Extender
67061	YJACK® Temperature Clamp
67062	YJACK® Temperature Strap
67063	YJACK DEW® Psychrometer
67065	YJACK PRESS® Pressure Gauge
67066	YJACK VAC® Vacuum Gauge
67067	YJACK AMP® Current Probe
67068	YJACK MANO® Manometer NEW!
67070	YJACK® Temperature Clamp Kit: YJACK® Temperature Clamps (2) and YJACK PATH®
67071	YJACK® Temperature & Humidity Kit: YJACK® Temp. Clamps (2), YJACK DEW® Psychrometers and YJACK PATH®
67072	YJACK® Charging Kit: YJACK PRESS® Pressure Gauges (2) and YJACK® Temperature Clamps (2)
67073	YJACK® Charging & Air Kit: YJACK PRESS® Pressure Gauges (2), YJACK® Temp. Clamps (2), YJACK DEW® Psychrometer
67074	YJACK® Charging & Evacuation Kit: YJACK PRESS® (2), YJACK® Temperature Clamps (2) and YJACK VAC®

P/N #	Digital Adjustable Torque Wrenches
60624	Deluxe Digital Adjustable Torque Wrench
60648	Digital Adjustable Torque Wrench

P/N #	RealTorque® Core Removal Tools
18991	RealTorque® 1/4" Vacuum/Charge Valve w/Side Port
18992	RealTorque® 5/16" Vacuum/Charge Valve w/Side Port
18994	RealTorque® 1/4" Male x 5/16" Female Vacuum/Charge Valve with 1/4" Side Port
69111	RealTorque® 1/4" SuperHeat Kit with Torque CRT
69112	RealTorque® 5/16" SuperHeat Kit with Torque CRT

P/N #	P51 TITAN® Digital Manifolds
40870	P51-870 TITAN® Digital Manifold Kit
40875	P51-870 TITAN® Digital Manifold Kit, 5/16" Ball Valve Hoses
40877	P51-870 TITAN® Digital Manifold Kit with 5/16" Ball Valve Hoses and YJACK® Wireless Temperature Clamps
40860	P51-860 TITAN® Digital Manifold

P/N #	Series 41 Digital Manifolds
46060	Series 41 Digital Manifold
46062	Series 41 Digital Manifold, 3-Pak PLUS II™ Hoses with Compact Ball Valves

P/N #	A2L Manifolds for R-32/454B/410A
42035	Series 41 R32/454B/410A PSI °F Manifold NEW!
42036	Series 41 R32/454B/410A PSI °F HAV60 NEW!
49974	TITAN® 4V R32/454B/410A PSI °F Manifold NEW!
49975	TITAN® 4V R32/454B/410A, PLUS II 1/4" Hose 60" RYB Compact Ball Valve, 3/8" Vacuum Hose 60" Y PSI °F NEW!
46014	BRUTE II® R32/454B/410A PSI °F Manifold NEW!
46015	BRUTE II® R32/454B/410A, PLUS II 1/4" Hose 60" RYB Compact Ball Valve, 3/8" Vacuum Hose 60" Y PSI °F NEW!

P/N #	A2L Adapters & Hoses for R-32/454B/410A
19124	Adapter 1/4" LH FFL TO 1/4" RH MFL, STR NEW!
19180	Adapter 1/4" LH FFL TO 1/4" RH MFL, 45° NEW!
19204	Adapter 1/4" LH FFL TO 1/4" RH MFL, 90° NEW!
30260	PLUS II™ Hose Y, 60" 1/4" LH to 1/4" RH, 45° Fitting NEW!
30460	PLUS II™ Hose Y, 60" 1/4" LH, 1/4" RH, 45° w/Ball Valve NEW!
30660	PLUS II™ Hose Y, 60" 1/4" LH to 1/4" RH, 90° Fitting NEW!

P/N #	Series 41 Manifolds
42021	Series 41 R32/410A Manifold, bar/psi, °F °C
42024	Series 41 R32/410A, 60" RYB Hose, bar/psi, °F °C

P/N #	BRUTE II® and TITAN® Refrigerant Manifolds
46000	BRUTE II® R32/410A Manifold, R/B gauges, bar/psi, °F °C
46003	BRUTE II® R32/410A Manifold, 60" PLUS II Hose compact ball valve RYB and 3/8" x 45°, R/B gauges, bar/psi, °F °C
49960	TITAN® 4V R32/410A, 60" RYB Hose, compact ball valve, 3/8" x 45°, °F °C
49962	TITAN® 4V R32/410A Manifold only, °F °C
49965	TITAN® 4V R32/410A Manifold, 60" PLUS II™ RYB, 3/8" x 45°



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A2L Compatible Tools.

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