



## **Carrier Enterprise Mid South**



## Infinity® Evolution®

**Dealer Certification Training** 



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| Variable Speed Units      | 2         |
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| <b>Greenspeed/Extreme</b> | 28        |
| 24/26 SEER                | 42        |
| FE4A Fan Coil             | <b>75</b> |
| Zoning                    | 113       |
|                           |           |











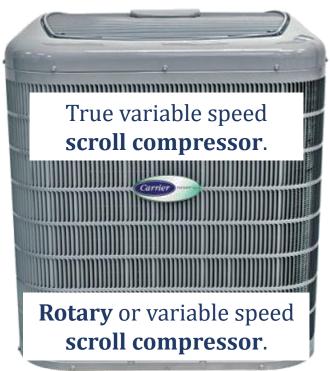
24VNA9 189BNV 25VNA8 288BNV



Variable speed (5-stage) **rotary compressor**.



24VNA0 180CNV 25VNA0 280ANV GREENSPEED EXTREME



24VNA6 186CNV 25VNA4 284ANV

**24-26 SEER** 











**24-26 SEER** 





## **Low Ambient Cooling**





**24-26 SEER** 





## **Minimum Cooling Capacity**

# 5-Stage 25%



**24-26 SEER** 









**24-26 SEER** 











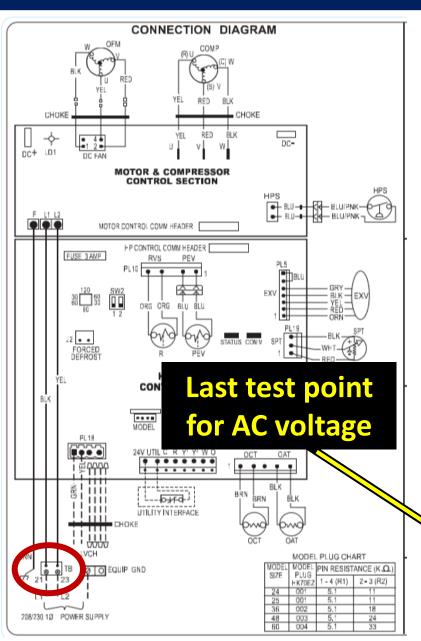










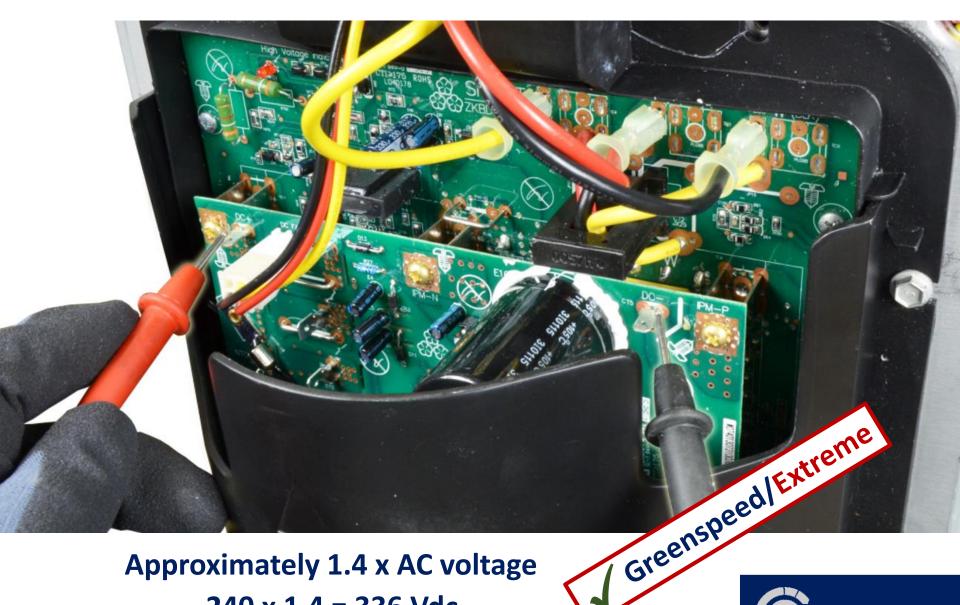












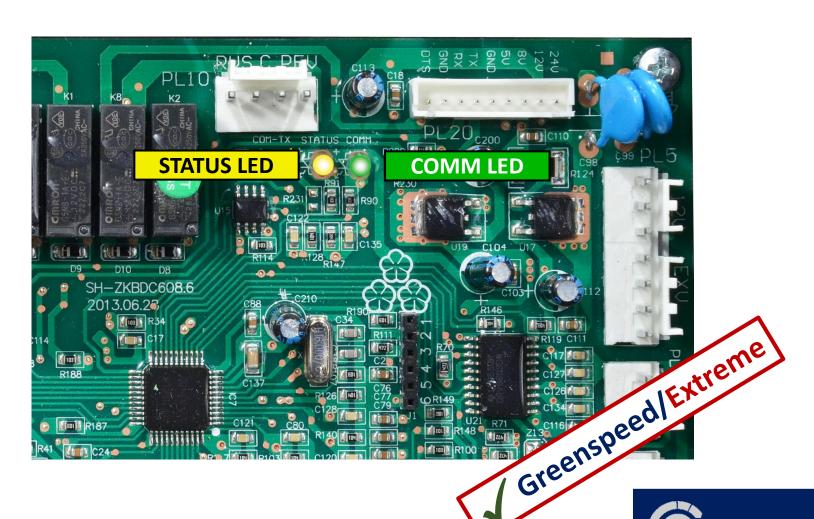
**Approximately 1.4 x AC voltage**  $240 \times 1.4 = 336 \text{ Vdc}$ 







#### **AOC** (control board)

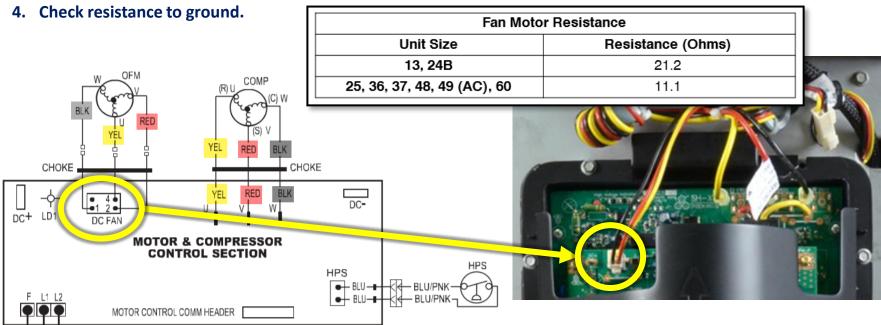






#### **Condensing Fan Motor**

- 1. Turn off power and wait 5 minutes.
- 2. Disconnect fan plug from inverter.
- 3. Check resistance on all pairs, compare to chart.







#### **AOC** (control board)

MOTOR & COMPRESSOR CONTROL SECTION

FOR CONTROL COMM HEADER

PL10 • •

MODEL

■ CHOKE

HP CONTROL COMM HEADER

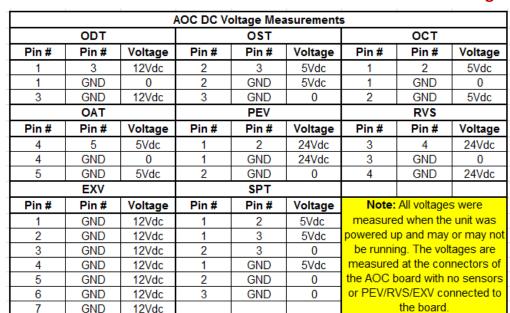
AIR CONDITIONER CONTROL SECTION

24V UTIL C R Y1 Y2 W O





#### Do not disconnect PL20 to test voltage.

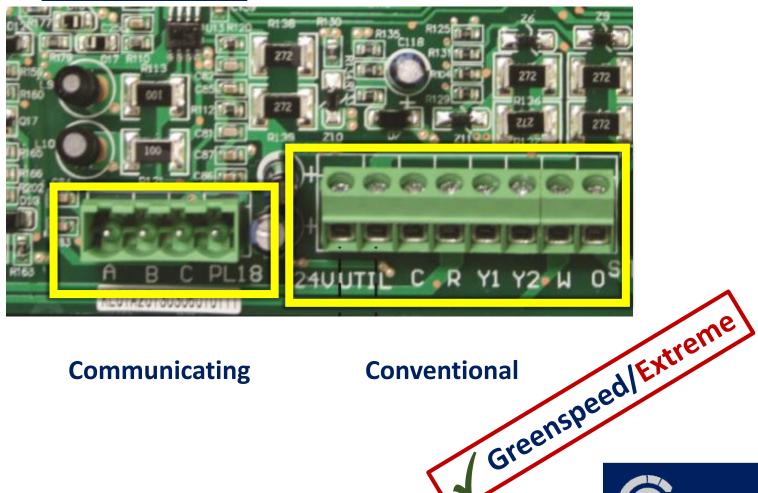






#### **AOC (control board)**

#### **Wiring Connections**



**Communicating** 

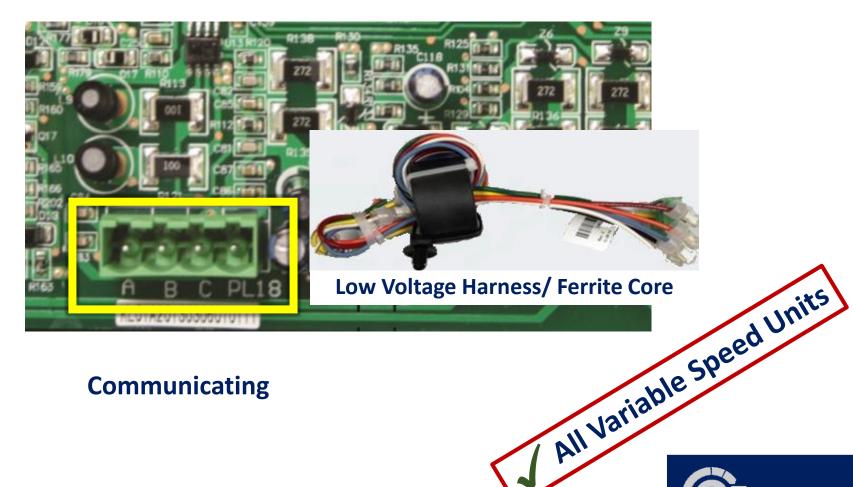
**Conventional** 





#### **AOC (control board)**

#### **Wiring Connections**



**Communicating** 

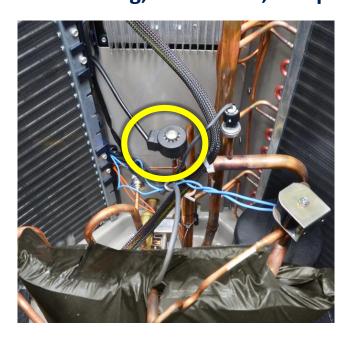






#### **Electronic Expansion Valve (EXV)**

EXV is used for refrigerant metering in the heating mode.
EXV position based on mode and conditions. (100% in cooling)
UI Service mode allows for manual opening and closing of the EXV for Troubleshooting, evacuation, and pump down.

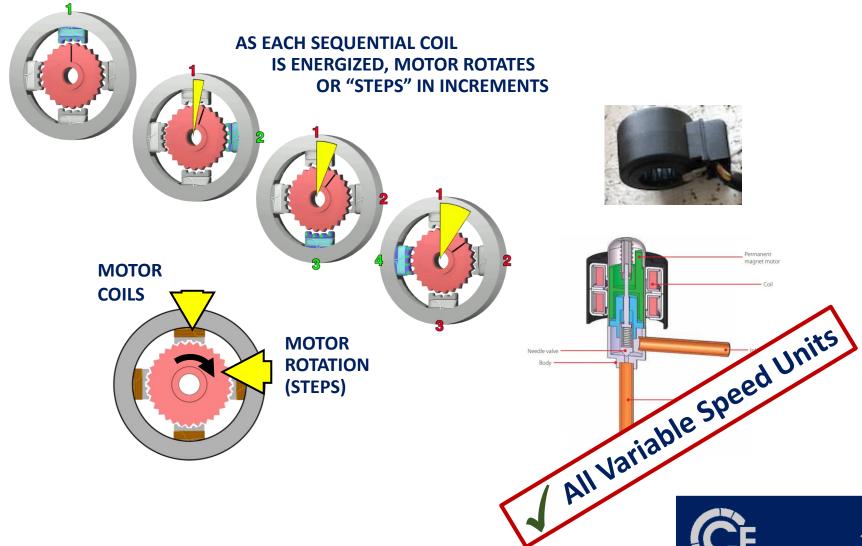








#### **Electronic Expansion Valve (EXV)**

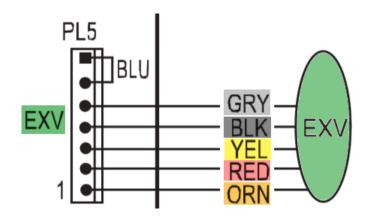


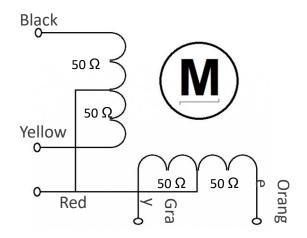




#### **Electronic Expansion Valve (EXV)**

| EXV  |      |         |  |
|------|------|---------|--|
| Pin# | Pin# | Voltage |  |
| 1    | GND  | 12Vdc   |  |
| 2    | GND  | 12Vdc   |  |
| 3    | GND  | 12Vdc   |  |
| 4    | GND  | 12Vdc   |  |
| 5    | GND  | 12Vdc   |  |
| 6    | GND  | 12Vdc   |  |
| 7    | GND  | 12Vdc   |  |

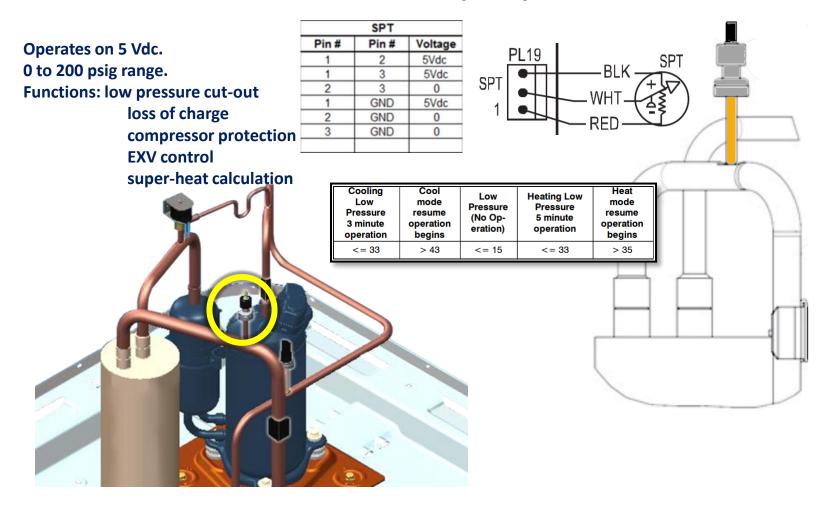








#### **Suction Pressure Transducer (SPT)**







#### **Suction Pressure Transducer (SPT)**

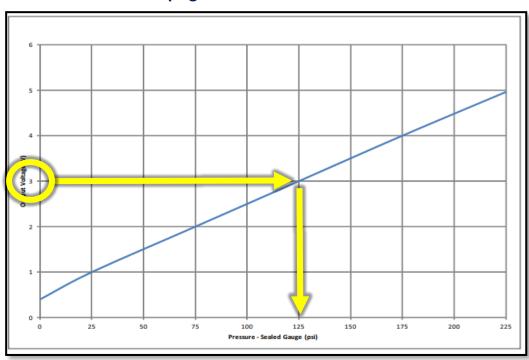
#### Calculating suction pressure from transducer voltage.

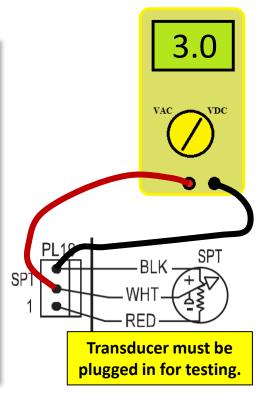
Measure SPT output voltage, (white to black).

Subtract 0.5 from the reading and multiply by 50.

**Example: if the measured voltage is 3.0 VDC:** 

$$3 - .5 = 2.5 \times 50 = 125 \text{ psig}$$













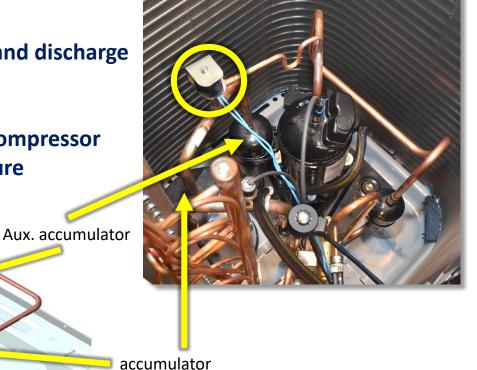
#### **Pressure Equalization Valve (PEV)**

The PEV is located on the suction line between accumulators.

It is piped into the suction line and discharge of the compressor.

The function is to prevent the compressor from starting with a high-pressure

differential.





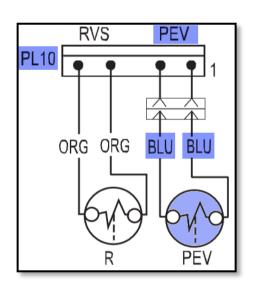


#### **Pressure Equalization Valve**

At the end of every compressor operation (after the 3.5 minute Time Guard period), the equalizer valve opens for 150 seconds plus an additional 15 seconds of protection before allowing the compressor to start ramping up.

NOTE: A hissing sound may be heard during the equalization process. This is normal.

| PEV  |      |         |
|------|------|---------|
| Pin# | Pin# | Voltage |
| 1    | 2    | 24Vdc   |
| 1    | GND  | 24Vdc   |
| 2    | GND  | 0       |

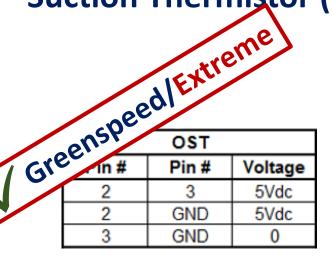




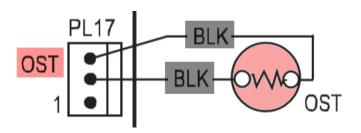


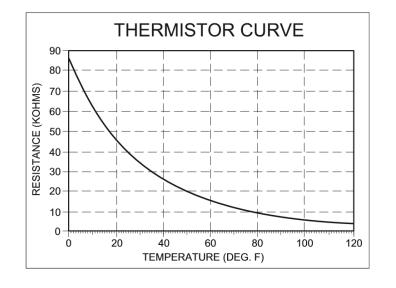


#### **Suction Thermistor (OST)**



| <b>10Kohm</b><br>(°F)  |              |  |
|------------------------|--------------|--|
| TEMPERATURE RESISTANCE |              |  |
| (77.0)                 | 10.0 (Kohms) |  |
| (32.0) 32.6 (Kohms)    |              |  |
| (-18.4)                | 85.5 (Kohms) |  |



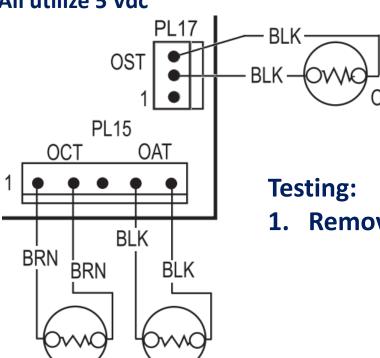






#### Thermistors (OST)(OAT)(OCT)

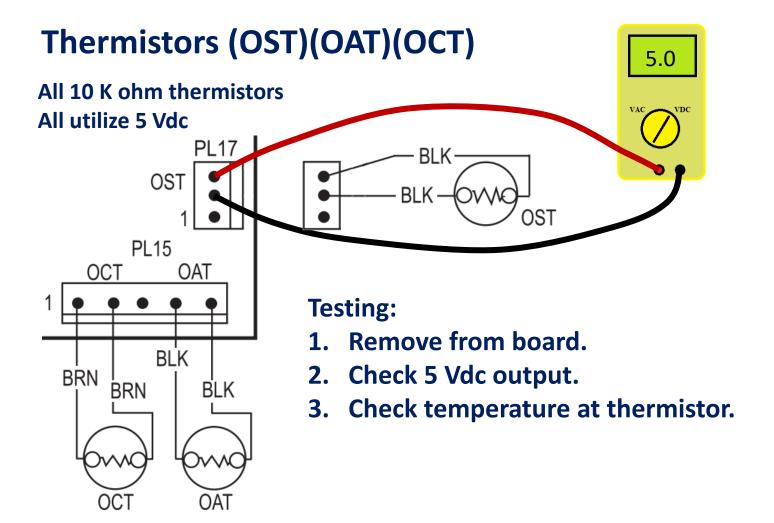
All 10 K ohm thermistors
All utilize 5 Vdc



1. Remove from board.





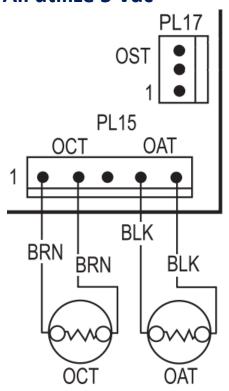


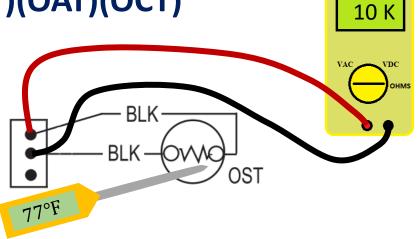




## Thermistors (OST)(OAT)(OCT)

All 10 K ohm thermistors
All utilize 5 Vdc





#### **Testing:**

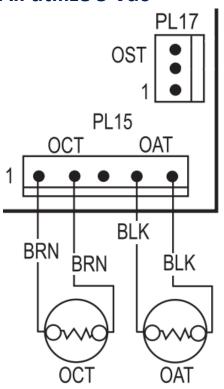
- Remove from board.
- 2. Check 5 Vdc output.
- 3. Check temperature at thermistor.
- 4. Check resistance of thermistor.
- 5. Compare readings to 10 K ohm thermistor chart.





## Thermistors (OST)(OAT)(OCT)

All 10 K ohm thermistors All utilize 5 Vdc



|          |              | VAC VDC   | s         |       |
|----------|--------------|-----------|-----------|-------|
| BLK—     |              | °F        | K Ohm     |       |
|          |              | 68        | 12.6431   |       |
| BLK OVVO | Д<br>Т       | 70        | 12.0561   |       |
|          | OST          | 70        | 44.5      |       |
| 77°F     | $\checkmark$ | All Varia | ble Speed | Units |
|          |              | 75        | 10.4736   |       |
| Testing: |              | 77        | 10        |       |

79

81

- Remove from board.
- **Check 5 Vdc output.**
- Check temperature at thermistor.
- Check resistance of thermistor.
- **Compare readings to 10 K ohm thermistor** chart.

9.55074

9.12445





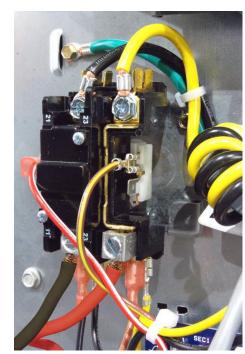


















## **Vapor Line Muffler**

Part Number: LM10KK003

Standard part with all Greenspeed/Extreme Units. Can be ordered and installed on any unit to help with transient noise.

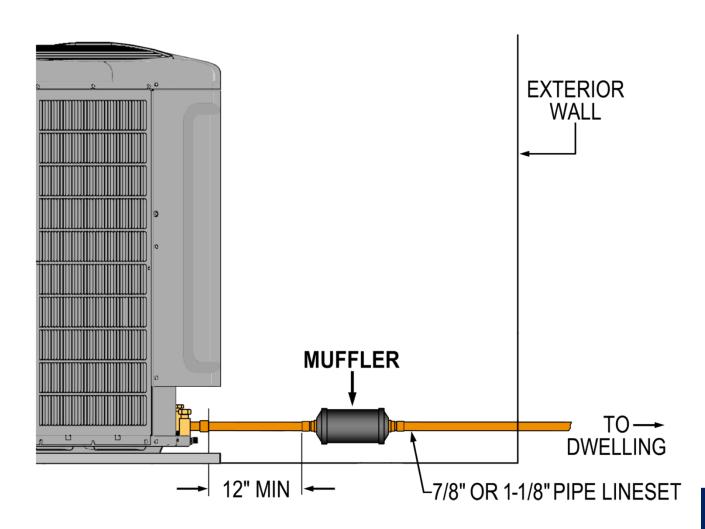








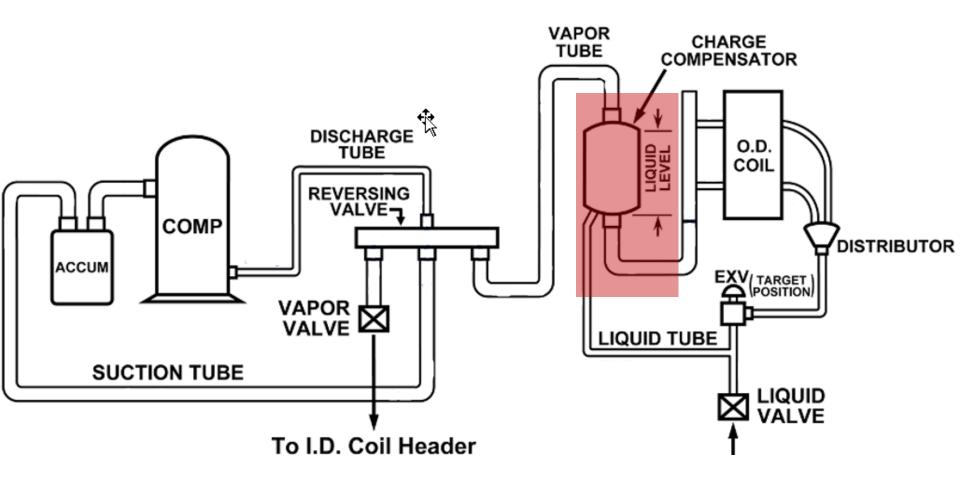
#### **Vapor Line Muffler**







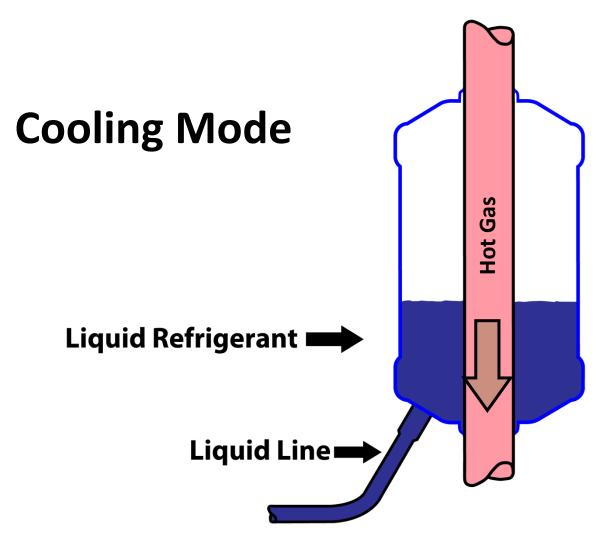
## **Charge Compensator**







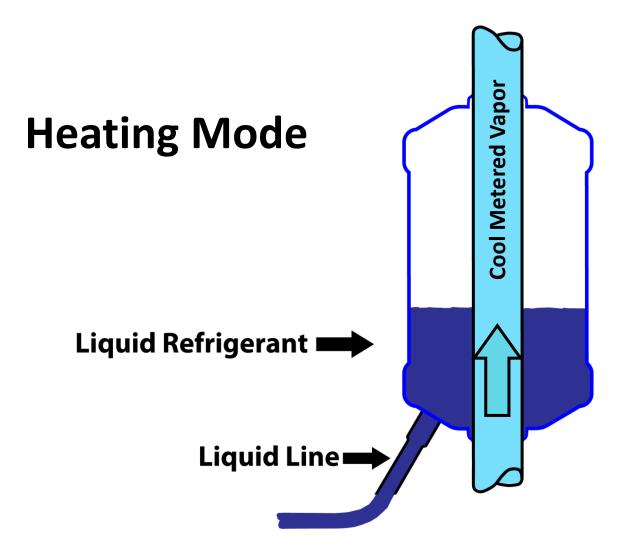
## **Charge Compensator**







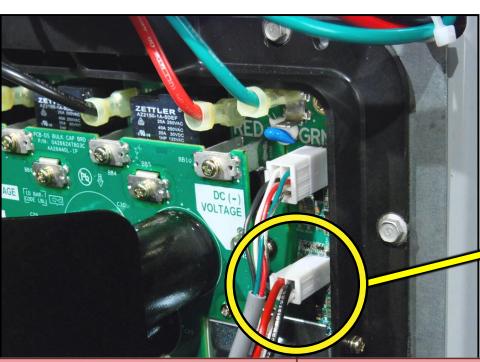
#### **Charge Compensator**

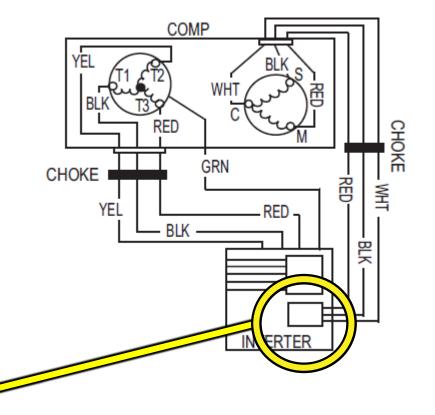






## 3-Pin Scroll and Motor NTC Thermistor Plug





| Compressor Scroll Temp Out of Range Event | 59 | 15  |
|---|----|-----|
| Compressor No Start                       | 62 | 15  |
| Compressor Sump Heater Active             | 68 | N/A |
| Inverter Internal Fault                   | 69 | 15  |
| Compressor Motor Temp Out of Range Event  | 71 | 5   |
| Suction Over Temp Event                   | 72 | 15  |



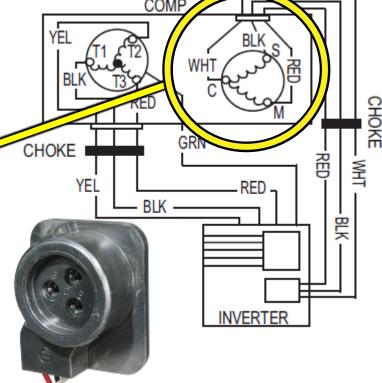




3-Pin Scroll and Motor NTC Thermistor Plug







| Compressor Scroll Temp Out of Range Event | 59 | 15  |
|---|----|-----|
| Compressor No Start                       | 62 | 15  |
| Compressor Sump Heater Active             | 68 | N/A |
| Inverter Internal Fault                   | 69 | 15  |
| Compressor Motor Temp Out of Range Event  | 71 | 5   |
| Suction Over Temp Event                   | 72 | 15  |

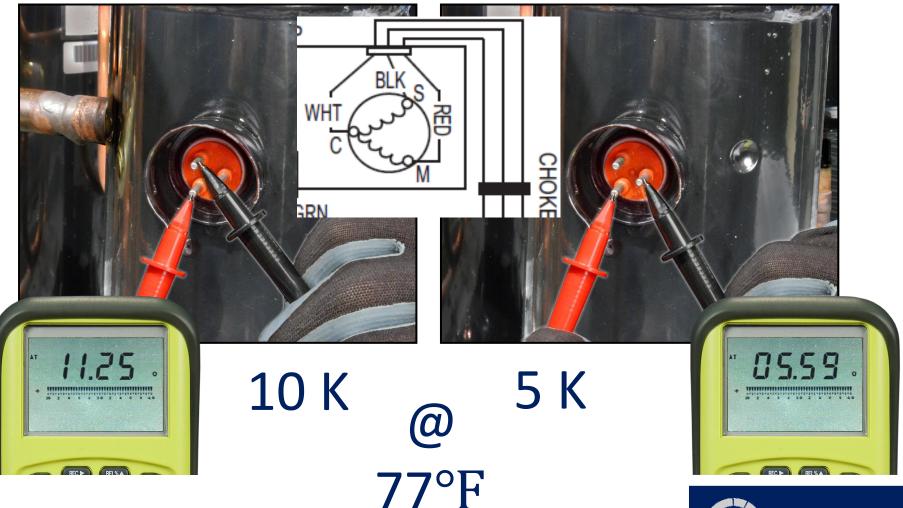






Measuring Scroll NTC Resistance

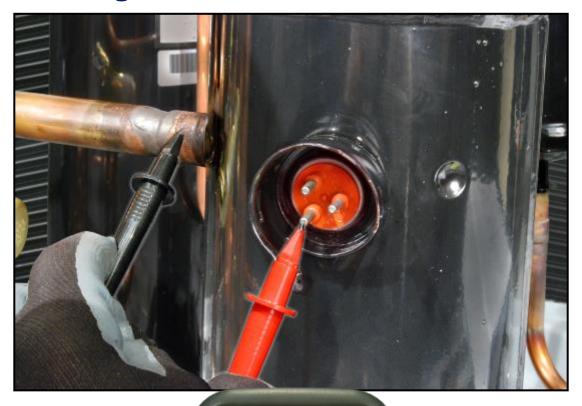
Measuring Motor NTC Resistance







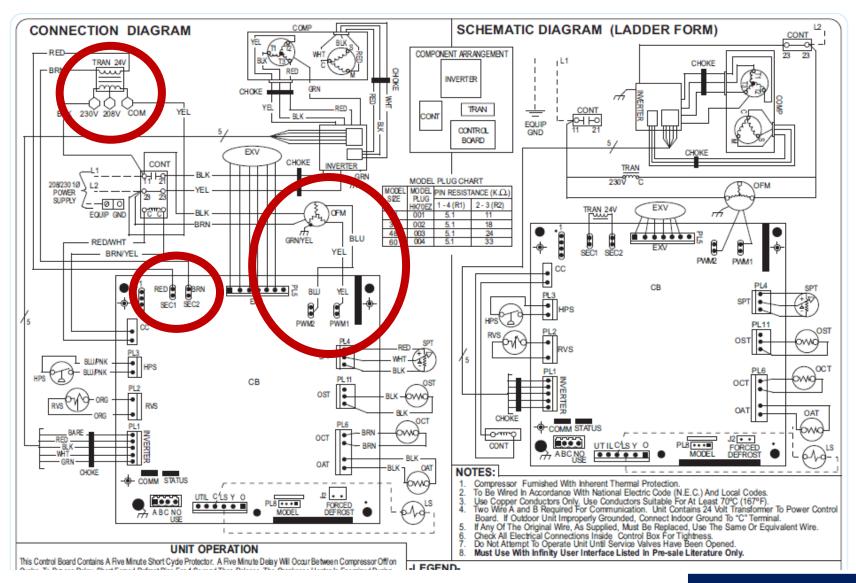
#### **Checking Circuit for Grounded Condition**





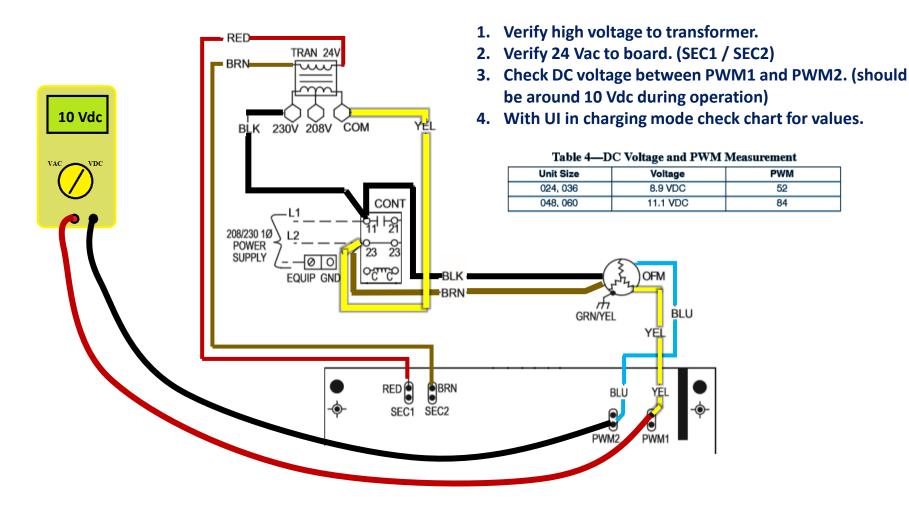






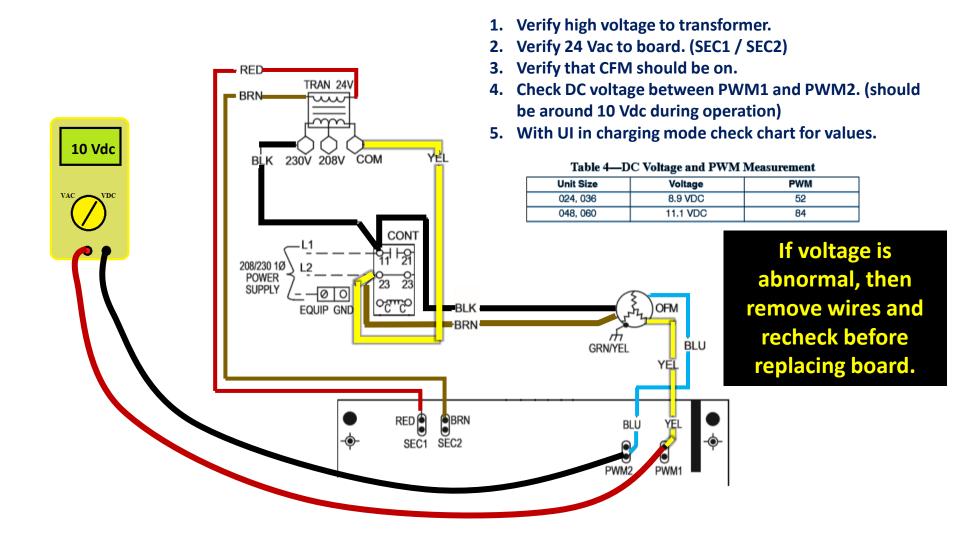




















#### **SYSTXCCITC01-B**

Infinity® System Control 4.05 current version



**SYSTXBBITC01-C**Infinity® System Control







25VNA4
INFINITY®
VARIABLE SPEED HEAT PUMP
WITH GREENSPEED™ INTELLIGENCE
2 TO 5 NOMINAL TONS



#### PRODUCT DATA



#### Industry leading Features / Benefits Energy Efficiency

- Up to 24 SEER, 15 EER, 13 HSPF
- Microtube Technology™ refrigeration system
- · Indoor air quality accessories available

#### Sound

Sound level as low as 51 dBA in low speed.

#### Comfort

- Variable speed compressor with capacity range from 25-100%
- Air cooled inverter variable speed drive
  - System requires Infinity Control with Greenspeed capability
  - Energy Tracking capability with the Infinity Control Wall Control w/latest software version

#### Always check most recent literature for accurate data.

- · Non-ozone depleting Puron® refrigerant
- · Front-seating service valves
- · Greensneed Intelligence actively monitors critical system parameters







#### **Variable Speed Compressors**

All the compressors operate using VDC provided by the inverter. These compressors can only be operated by the specific inverter supplied with the unit.

25VNA4: PRODUCT DATA

#### **Physical Data**

| UNIT SIZE SERIES        | 24-30                                      | 36-30 | 48-30 | 1 | 60-30                 |
|-------------------------|--|-------|-------|---|-----------------------|
| COMPRESSOR TYPE         | Variable Speed rotary                      |       |       |   | Variable Speed Scroll |
| REFRIGERANT             | Puron® (R-410A)                            |       |       |   |                       |
| Control                 | TXV (Puron® Hard Shutoff)                  |       |       |   |                       |
| Charge lb (kg)          | 8.9 (4.05) 14.1 (6.4) 14.15 (6.42)         |       |       |   | 16.25 (7.37)          |
| Outdoor Htg Exp. Device | EXV EXV EXV                                |       |       |   |                       |
| COND FAN                | Forward Swept Propeller Type, Direct Drive |       |       |   |                       |





#### SPECIAL WARRANTY

#### RESIDENTIAL APPLICATIONS

This warranty is to the original purchasing owner and subsequent owners only to the extent and as stated in the Warranty Conditions and below. The limited warranty period in years, depending on the part and the claimant, is as shown in the table below.

Unit Replacement limited warranty – Available to original purchaser in owner-occupied single family residential applications only, and is not available to subsequent homeowners. If the compressor fails due to defect during the applicable Unit Replacement limited warranty time period, a one-time replacement with a comparable Carrier unit will be provided. This unit replacement warranty is in addition to the standard parts warranty. Proof of purchase and installation date will be required. The unit replacement limited warranty replacements are subject to review and verification by a Carrier representative. The remaining balance of the original unit's standard warranty will be transferred to the replacement unit. This limited warranty is subject to all provisions, conditions, limitations and exclusions listed below and on the reverse of this document.

|                               |                    | Limited Warranty (Years) |                   |  |
|-------------------------------|--------------------|--------------------------|-------------------|--|
| Product                       | Item               | Original Owner           | Subsequent Owners |  |
| Air Conditioner or Heat Pump  | Parts              | 10* (or 5)               | 5                 |  |
| Condensing Unit Models 25VNA4 | Compressor         | 10* (or 5)               | 5                 |  |
| and 24VNA6                    | Unit Replacement** | 10* (or 5)               | N/A               |  |

<sup>\*</sup> If properly registered within 90 days of original installation, otherwise 5 years (except in California and Quebec and other jurisdictions that prohibit warranty benefits conditioned on registration). See Warranty Conditions below.

#### OTHER APPLICATIONS

The warranty period is five (5) years on the compressor, and one (1) year on all other parts. The warranty is to the original owner only and is not available for subsequent owners.

#### **Coverage Details**

Original Homeowner Only
Covered Failures: Compressor
Labor Allowance: \$300
One Time Replacement

New Unit will get remainder of original warranty

Unit replacement warranty on compressor failures only.

There is a qualification process which needs to be followed to get approval for the replacement. Contact technical support 800-264-2512 opt 3 then 1.



<sup>\*\*</sup> See warranty condition #9 below.





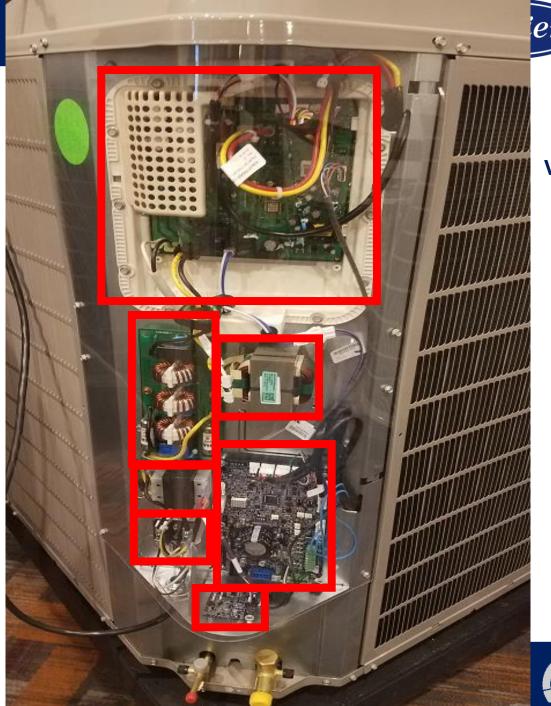


**Old Design** 



**New Design** 







VFD

Variable Frequency
Drive

**Line Reactor** 

**PCM** 

Power Control Module

**EMI Filter Board** 

**Transformer** 

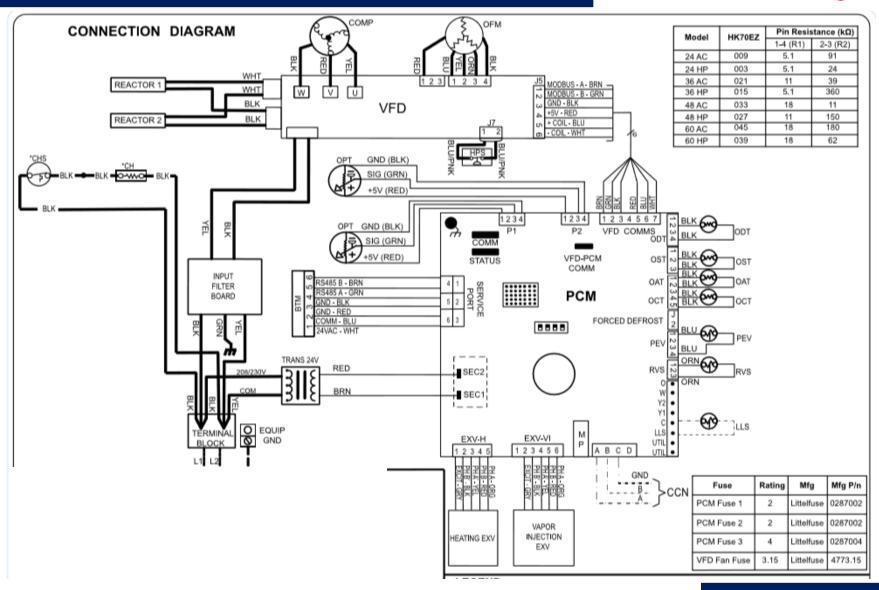
**Terminal Block** 

**Blue Tooth Module** 



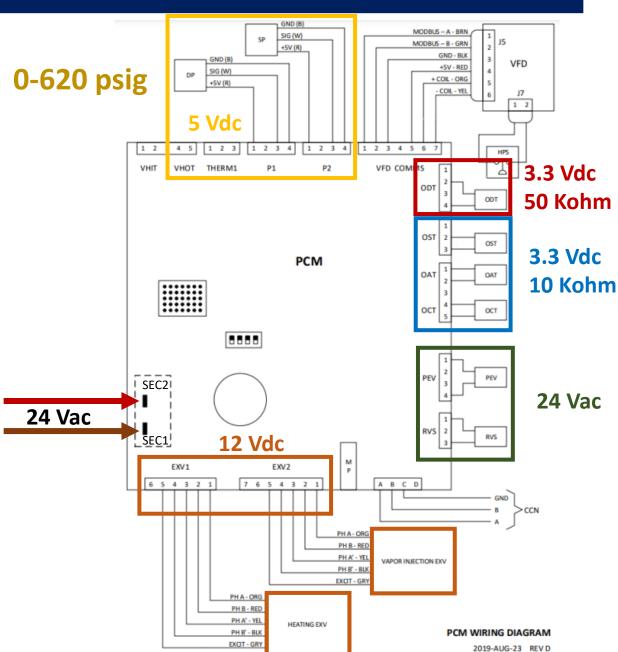






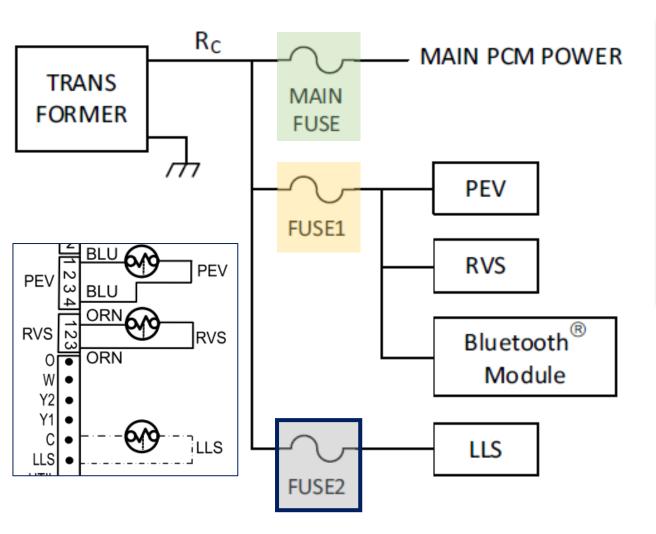


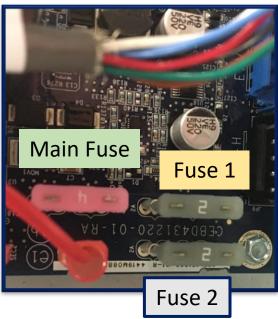










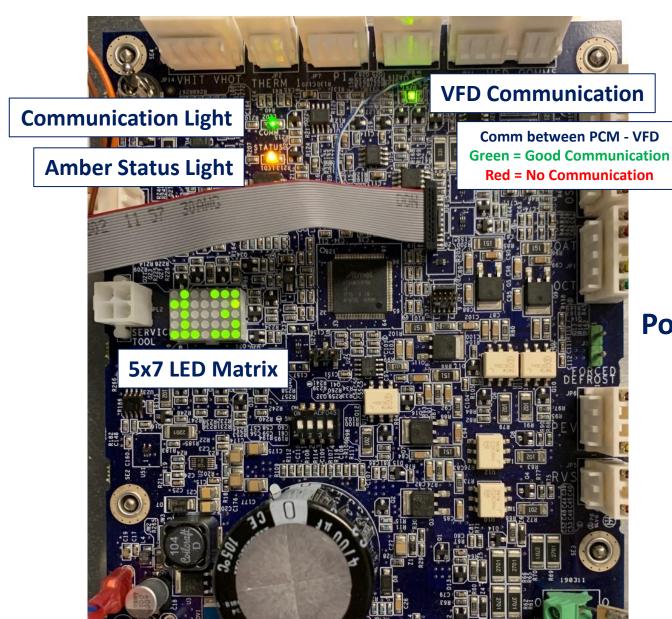


| Fuse       | Rating | Mfg        | Mfg P/n |
|------------|--------|------------|---------|
| PCM Fuse 1 | 2      | Littelfuse | 0287002 |
| PCM Fuse 2 | 2      | Littelfuse | 0287002 |
| PCM Fuse 3 | 4      | Littelfuse | 0287004 |









# PCM Power Control Module



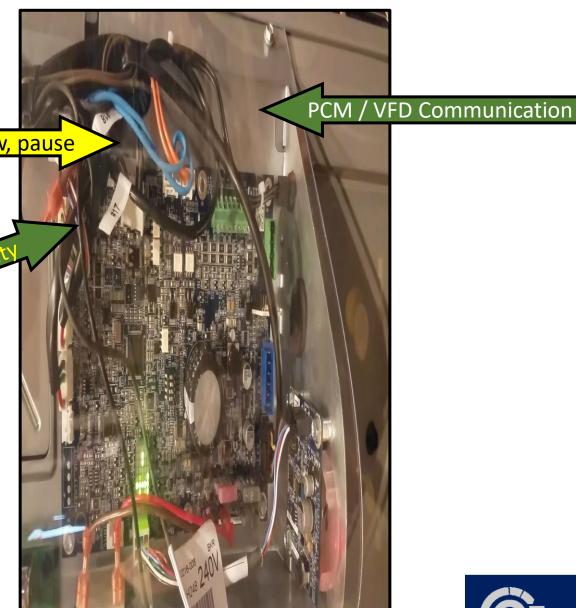




5 fast, pause, 1 slow, pause code 51

01 Matrix is Priority

Code 51 OAT
Code 52-01 OCT Open









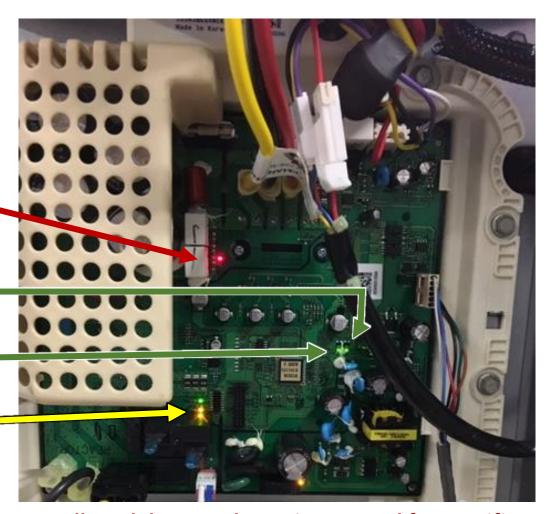
# VFD Variable Frequency Drive

R1: ON = Vdc > 40V

G1: Blinks when VFD receives a signal from PCM

**G2:** ON = Normal OFF = Fault

**G2:** ON = Normal / OFF = Fault



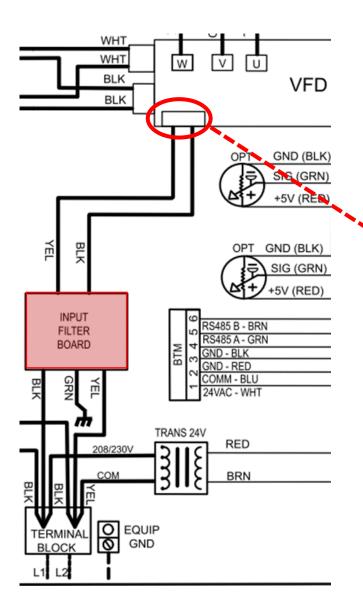
Lights and locations are different on all models, consult service manual for specifics.







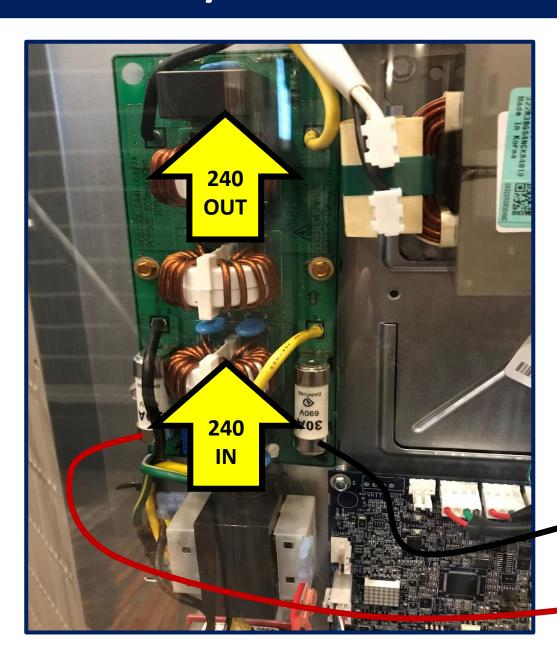
#### **VFD Power Supply**



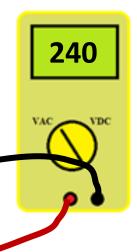








#### **Filter Board**

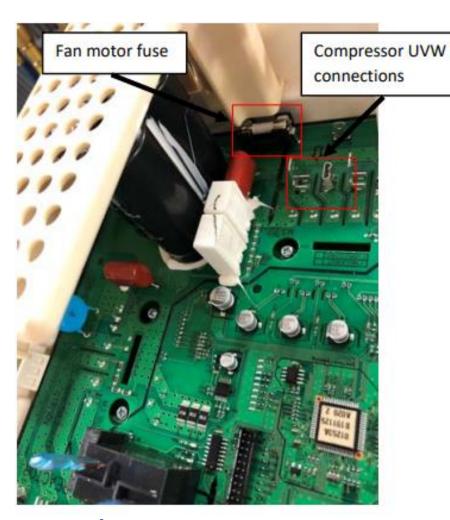




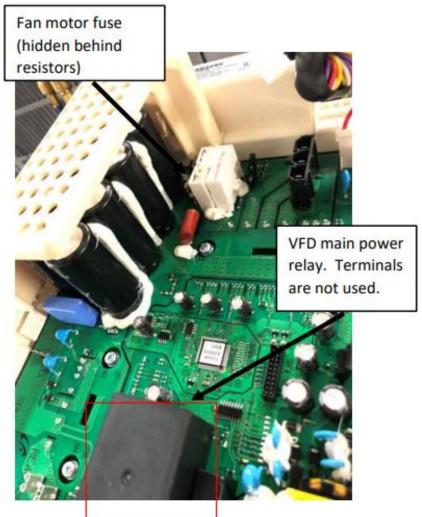




#### **Condensing Fan Motor**



4 and 5 TON

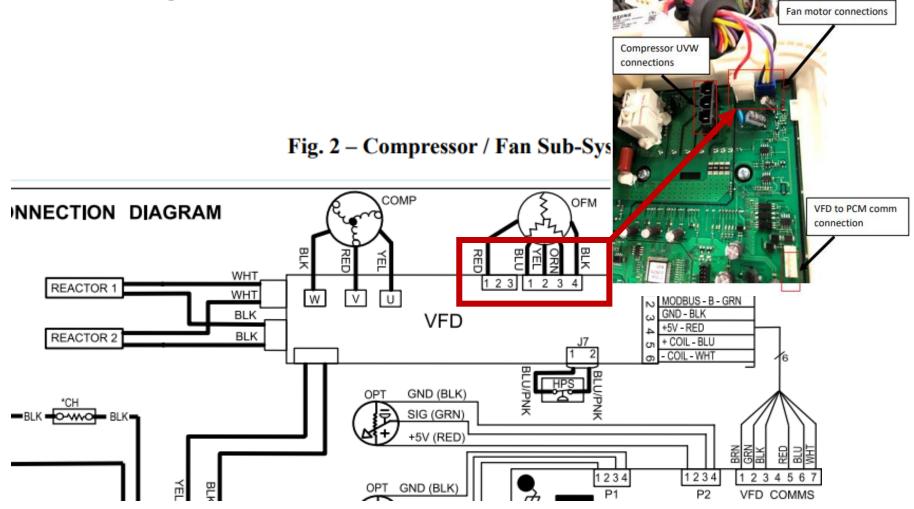


2 and 3 TON





#### **Condensing Fan Motor**





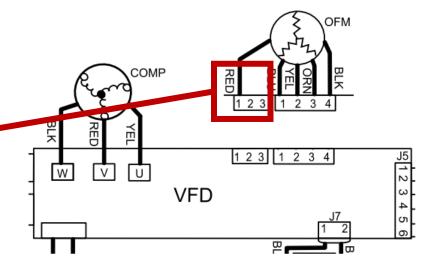


#### **Testing Condensing Fan Motor**

- 1. Remove fan harness from VFD.
- 2. Check resistance values as listed in Table 5.

Table 5 – DC Voltage and PWM Measurement

| Vdc-GND                      | Vcc-GND                          | Jop-GND                         | FG-GND                           |
|------------------------------|----------------------------------|---------------------------------|----------------------------------|
| Pin (3 pin)<br>Pin 1 (4 pin) | Pin 2 (4 pin) &<br>Pin 1 (4 pin) | Pin 3(4 pin) &<br>Pin 1 (4 pin) | Pin 4 (4 pin) &<br>Pin 1 (4 pin) |
| 1.36 meg OHM                 | 45.4 meg OHM                     | 115k OHM                        | Open                             |





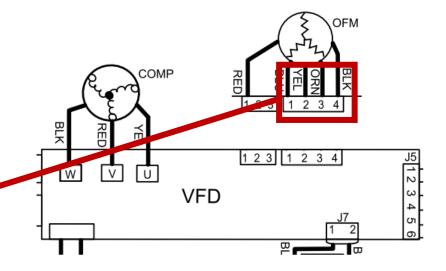


#### **Testing Condensing Fan Motor**

- 1. Remove fan harness from VFD.
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Table 5 – DC Voltage and PWM Measurement

| Vdc-GND                          | Vcc-GND                          | Vsp-GND                         | FG-GND                         |
|----------------------------------|----------------------------------|---------------------------------|--------------------------------|
| Pin 1 (3 pin) &<br>Pin 1 (4 pin) | Pin 2 (4 pin) &<br>Pin 1 (4 pin) | Pin 3(4 pin) &<br>Pin 1 (4 pin) | Pin (4 pin) .<br>Pin 1 (4 pin) |
| 1.36 meg OHM                     | 45.4 meg OHM                     | 115k OHM                        | Open                           |







#### **Testing Condensing Fan Motor**

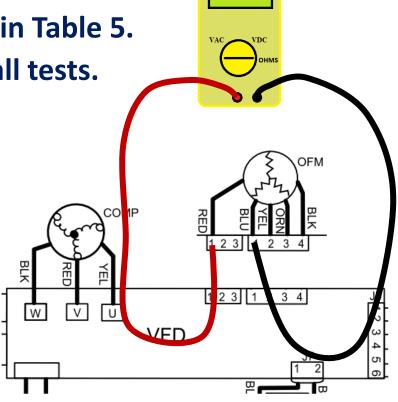
1. Remove fan harness from VFD.

2. Check resistance values as listed in Table 5.

3. Pin 1 (4-pin plug) is common to all tests.

**Table 5 – DC Voltage and PWM Measurement** 

| Vdc-GND                          | Vcc-GND                          | Vsp-GND                         | FG-GND                           |
|----------------------------------|----------------------------------|---------------------------------|----------------------------------|
| Pin 1 (3 pin) &<br>Pin 1 (4 pin) | Pin 2 (4 pin) &<br>Pin 1 (4 pin) | Pin 3(4 pin) &<br>Pin 1 (4 pin) | Pin 4 (4 pin) &<br>Pin 1 (4 pin) |
| 1.36 meg OHM                     | 45.4 meg OHM                     | 115k OHM                        | Open                             |







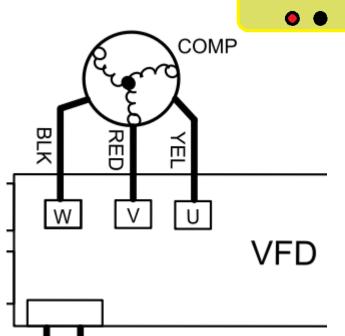
#### **Testing Compressor**

- 1. Turn power off. (red light on VFD is off)
- 2. Remove U,V,W wires from VFD
- 3. Check resistance values as listed in Table 4.

4. If resistance does not match given values, then recheck at compressor terminals.

Table 4 – Variable Speed Compressor Resistances (ohm) (winding resistance at 68°F/20°C)

| WINDING  | 24          | 36    | 48    | 60    |
|--|-------------|-------|-------|-------|
| Between terminals<br>T1, T2, and T3<br>(U,V,W) | .74         | 0.453 | 0.424 | 0.424 |
| Between terminal & ground                      | >1 mega OHM |       |       |       |

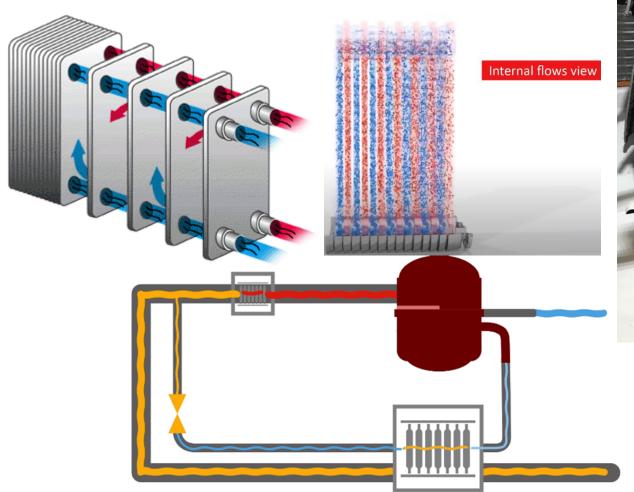






#### **Vapor Injection Process**

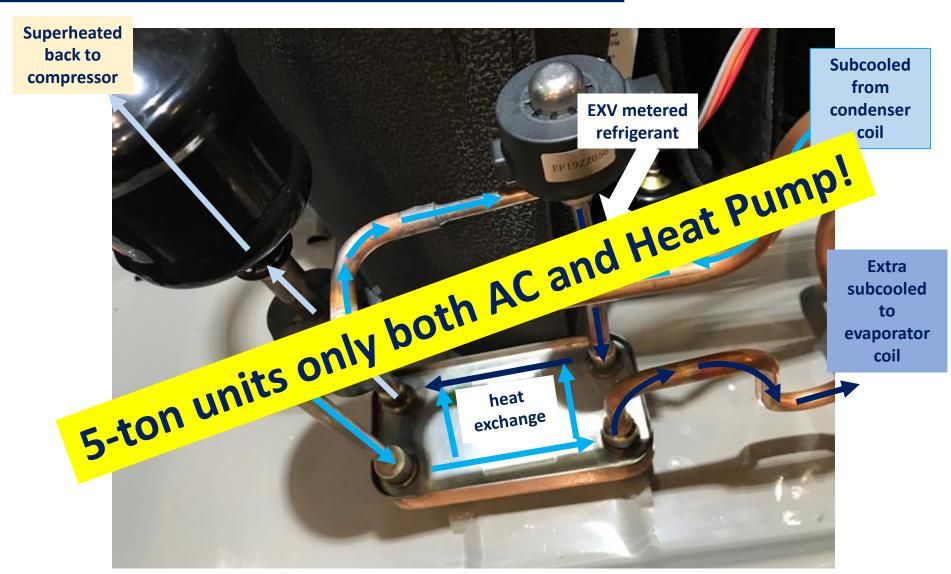
- 5-Ton Units Only
- High Ambient Cooling, or
- Low Ambient Heating Only





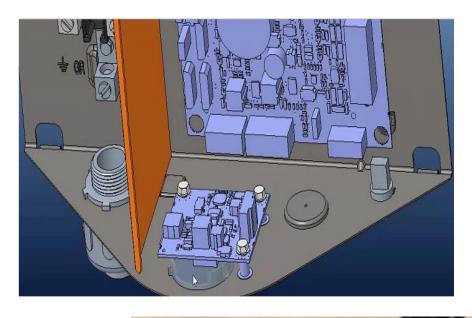












## Bluetooth Module







#### Bluetooth® Module Activation



#### **Quick Start Guide**

NOTE: A qualified installer or agency is required for proper installation. This guide is for reference only and it is not intended to replace the product Installation Instructions.

Bluetooth® Module Activation



#### **Quick Start Guide**

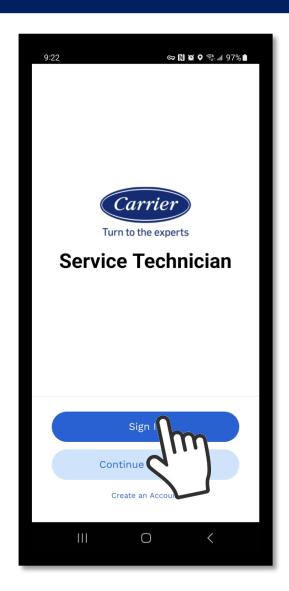
NOTE: A qualified installer or agency is required for proper installation. This guide is for reference only and it is not intended to replace the product Installation Instructions.

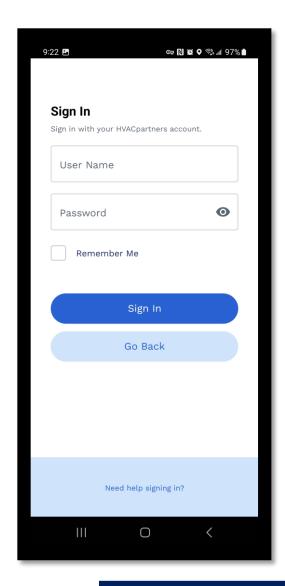










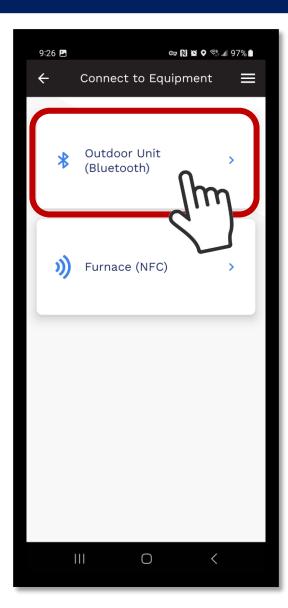


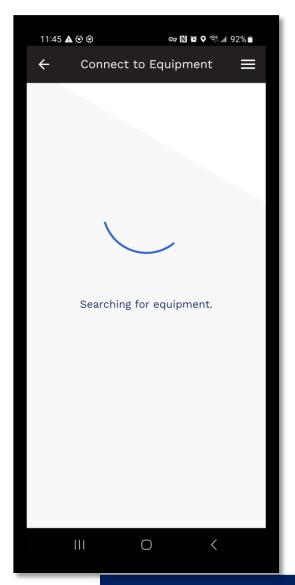










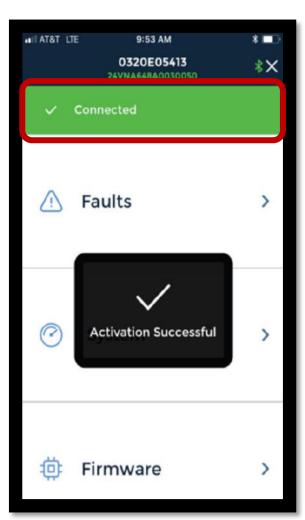






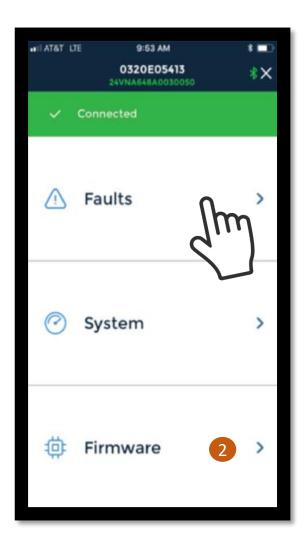


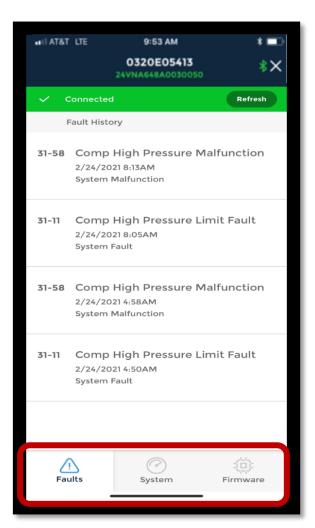






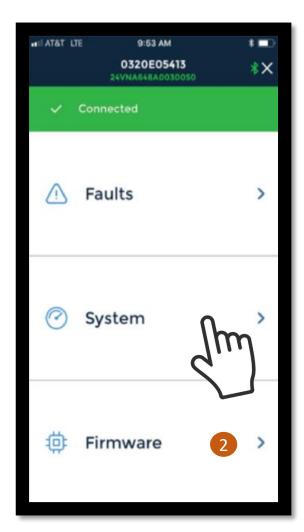


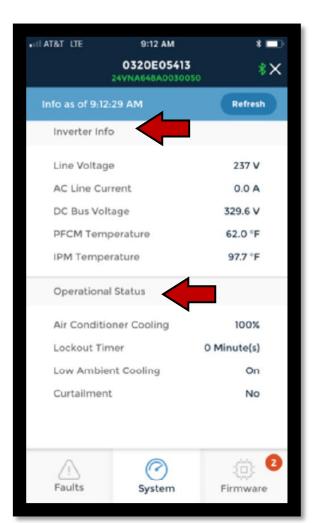


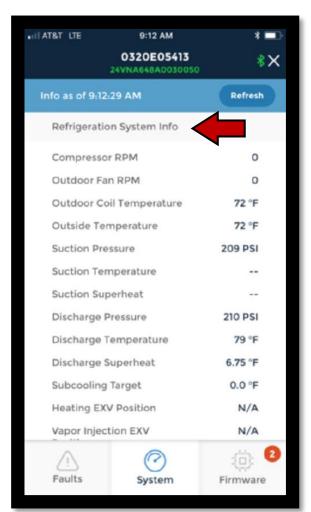






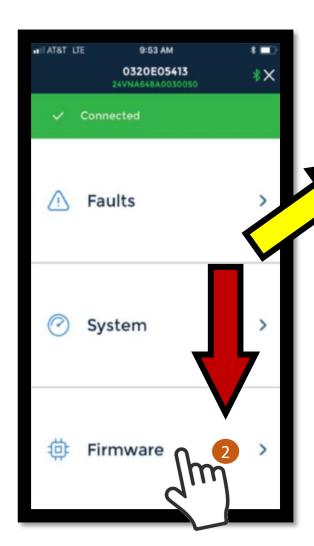


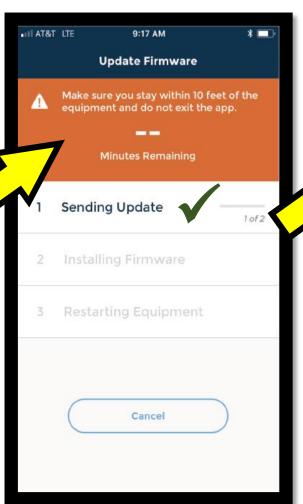


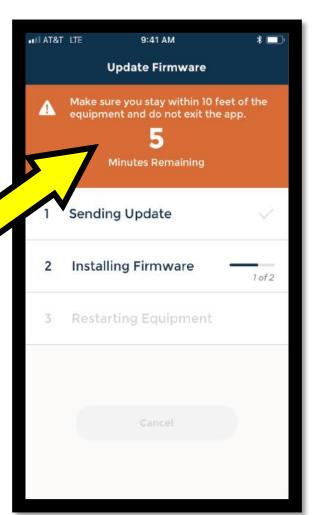










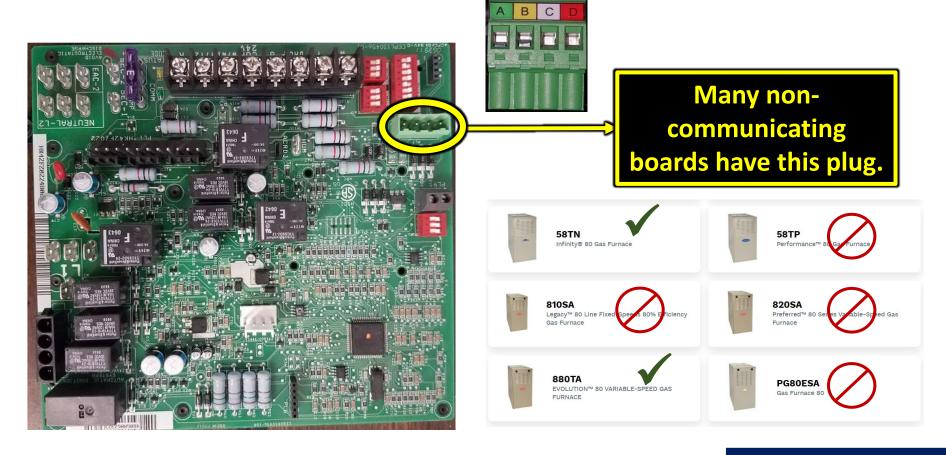


## **Communicating Furnace**





NOTE: The presence of an ABCD plug does not mean the equipment can communicate.

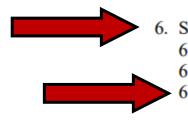


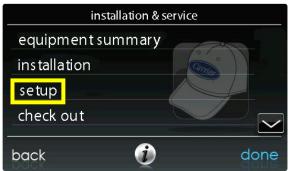
# **Communicating Furnace**











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# **Communicating Furnace**





### Furnace Airflow heating airflow

Furnace Air Flow: Comfort or Efficiency.

**EFFICIENCY:** higher airflow to meet specified ratings.

**COMFORT:** is a decreased airflow for increased comfort. Default

Low Heat Rise: On or Off. Default = Off

**ON:** increases low heat airflow.





# **Fan Coil Airflow**

Cooling Airflow
Heating Airflow
Dehumidify Airflow

Quiet: (cooling only) lowest available airflow (300 cfm/ton) 1

**Comfort:** System will vary by humidity and temperature demand.

EFF325 or EFF1: (325 cfm/ton)<sup>3</sup>

EFF350 or EFF2: (350 cfm/ton)<sup>3</sup>

Max: (400 cfm/ton)<sup>3</sup>

- 1: Duct sweating is likely at minimum airflows in unconditioned space.
- 2: Default setting. Full dehumidify/comfort capabilities.
- 3: No airflow reduction for dehumidification.







### **Fan Coil Airflow**

**Cooling Airflow** 

**Heating Airflow** 

**Dehumidify Airflow** 

**Normal:** (Default Setting) System is allowed to operate at minimum airflow to satisfy dehumidification call.

High: Minimum airflow for dehumidification is increased.

Usually adjusted to reduce duct and register sweating.

Minimum cooling airflow is also increased.





# **Dehumidification Options**

**Dehum Drain Time** Turns off continuous fan if a call for dehumidification exists. Adjustable from 5 – 60 mins. or off. Default = 15 minutes.

Electric Reheat Yes or No Default is No. Allows electric heat only during cool-to-dehumidify. Greatly improves humidity control.



Note: When turned on the system will allow a 3-degree overcool for dehumidification. Will never overcool-to-dehumidify below 70-degrees.







# **G-Terminal Input**

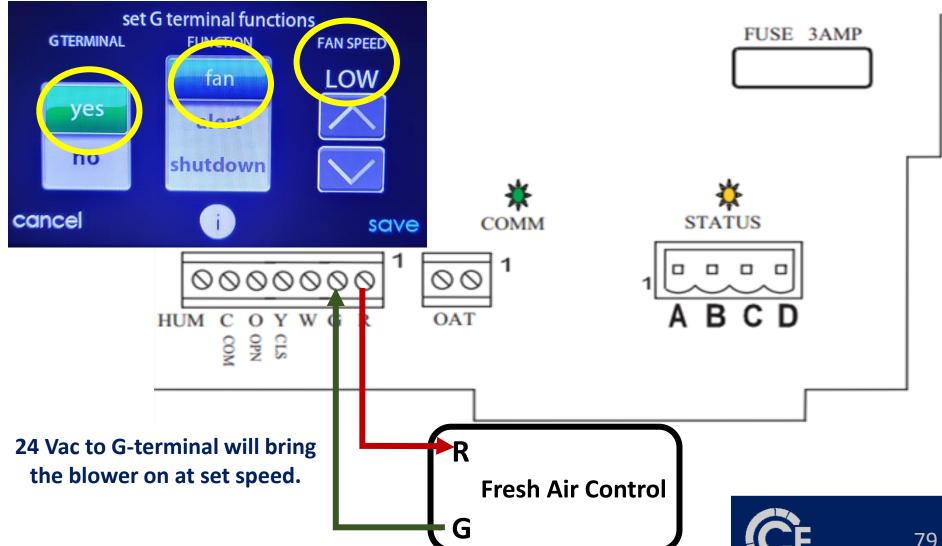
**Defaulted OFF.** When turned ON the UI opens three different options

for R to G connections on the conventional terminal strip. FUSE 3AMP set G terminal functions **GTERMINAL FUNCTION FAN SPEED** LOW fan yes alert no shutdown cancel save STATUS 0000000 ABCD OYWGR OPN





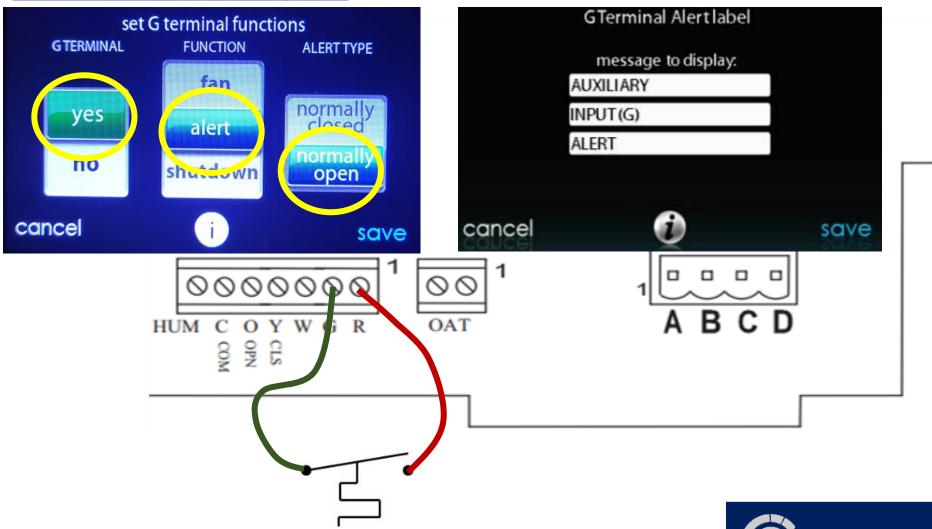
### **G-Terminal Input**







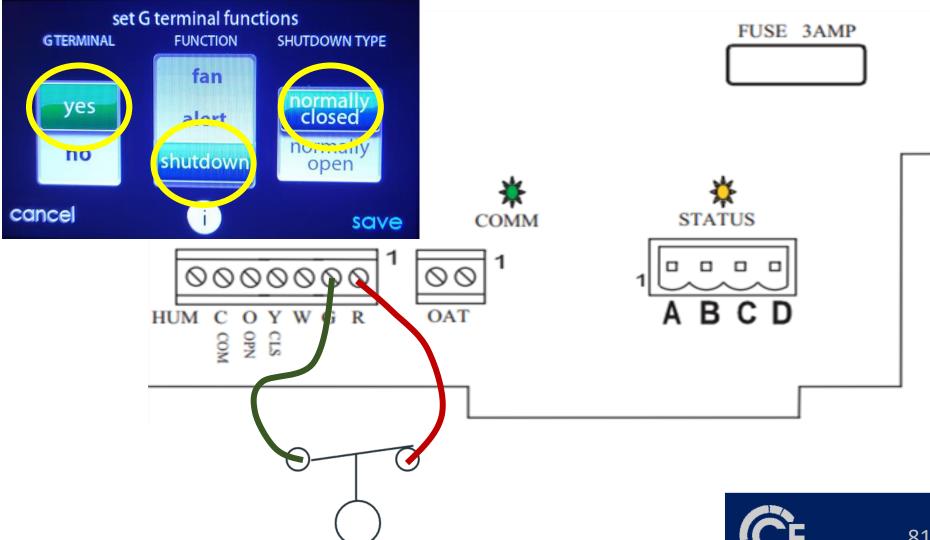
# **G-Terminal Input**







# **G-Terminal Input**







#### **Control Board**





**Old Style** 

New bracket with replacement board.

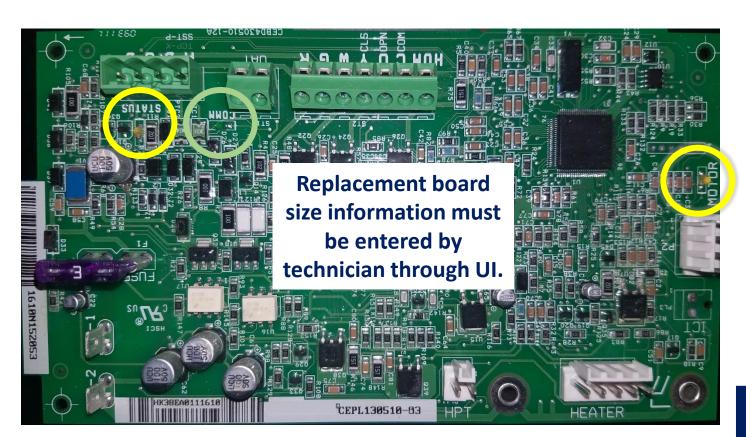






#### **Control Board**

Amber Status Light Green Comm Light Amber Motor Light



#### No Model Plug

Board has size information programmed from the factory.

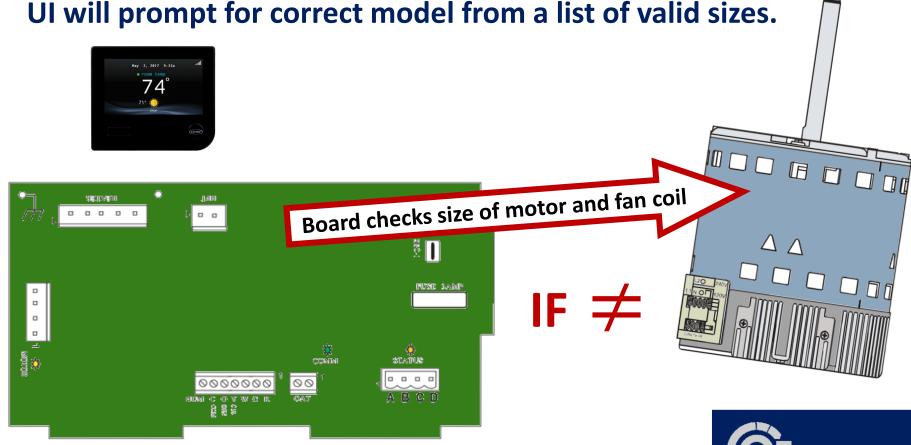






### STATUS CODE 25: INVALID MOTOR / MODEL SELECTION:

Initial power up or reboot:







#### **FAN COILS, and ACCESSORY ELECTRIC HEATERS**

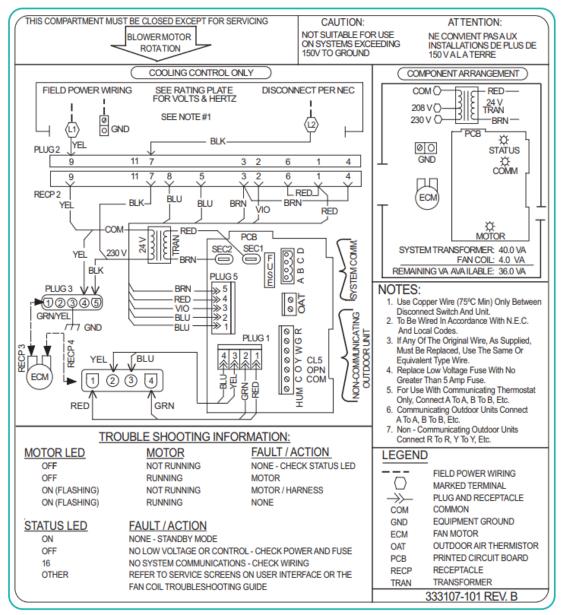
#### WIRING DIAGRAMS

#### FAN COIL WITH COOLING ONLY CONTROL

| FIG.    | MODEL                      | SIZE                 | LABEL      |
|---------|----------------------------|----------------------|------------|
| Fig. 13 | FV4C                       | 002-006              | 326014-101 |
| Fig. 14 | FE4A / FE5A                | 002-006              | 333107-101 |
| Fig. 15 | FY5B / PF4MNA              | 18-60                | 328964-101 |
| Fig. 15 | FH4C                       | 001-004              | 328964-101 |
| Fig. 16 | FB4C / FX4D / PF4MNP (RBC) | 18-61                | 336228-101 |
| Fig. 16 | PF4MNA/B                   | 19,25,31,37,43,49,61 | 336228-101 |
| Fig. 17 | FB4C / FX4D / PF4MNP (BOM) | 18-61                | 337519-101 |
| Fig. 33 | FZ4A                       | 24-61                | 342415-101 |











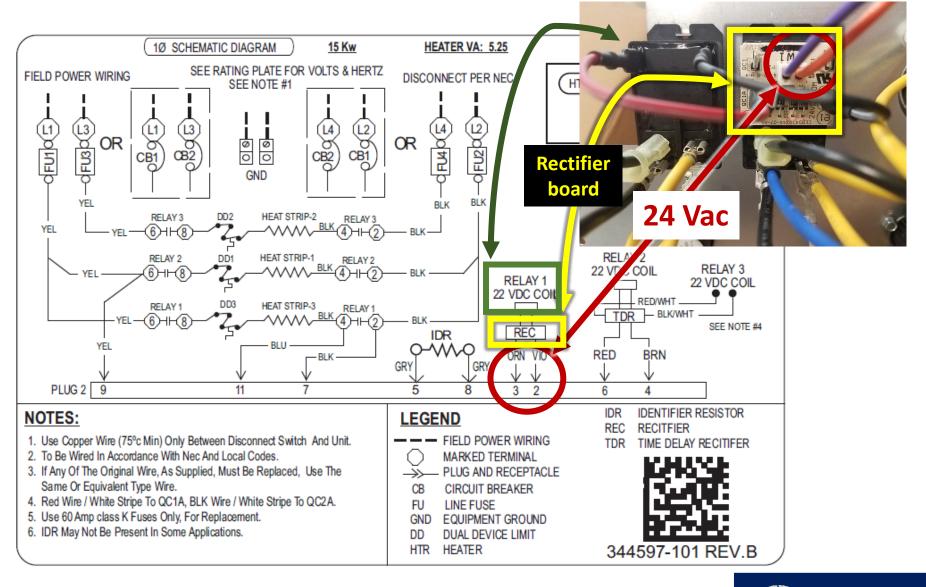
#### **FAN COILS, and ACCESSORY ELECTRIC HEATERS**

#### **WIRING DIAGRAMS**

| FIG.             | FIELD-<br>INSTALLED<br>HEATER MODEL | FB4C/<br>PF4MNP | FE4A/<br>FE5A | FH4C    | FV4C    | FX4D  | FY5B  | FZ4A  | PF4MA       | PF4MB | LABEL                    |
|------------------|-------------------------------------|-----------------|---------------|---------|---------|-------|-------|-------|-------------|-------|--------------------------|
| Fig. 1           | KFCEH0401N03B                       | 18,24           | X             | 001     | X       | 19,25 | 18,24 | 24    | 18,19,24,25 | X     | 344631-101               |
| Fig. 1           | KFCEH0501N05B                       | 18-60           | 002-006       | 001-002 | 002-006 | 19-61 | 18-60 | 24-61 | 18-61       | 19-61 | 344631-101               |
| Fig. 2           | KFCEH0801N08B                       | 18-60           | 002-006       | 001-003 | 002-006 | 19-61 | 18-60 | 24-61 | 18-61       | 19-61 | 344599-101               |
| Fig. 2           | KFCEH0901N10B                       | 18-60           | 002-006       | 001-004 | 002-006 | 19-61 | 18-60 | 24-61 | 18-61       | 19-61 | 344599-101               |
| Fig. 6           | KFCEH1601315B                       | 42-60           | 002-006       | 001-004 | 002-006 | 43-61 | 18-60 | 48-61 | 18-61       | 19-61 | 344635-101               |
| Fig. 7           | KFCEH2001318B                       | 42-60           | 003-006       | 001-004 | 002-006 | 43-61 | 42-60 | 48-61 | 42-61       | 37-61 | 344654-101               |
| Fig. 1           | KFCEH2401C05B                       | 18-60           | 002-006       | 001-002 | 002-006 | 19-61 | 18-60 | 24-61 | 18-61       | 19-61 | 344631-101               |
| Fig. 2           | KFCEH2501C08B                       | 18-60           | 002-006       | 001-003 | 002-006 | 19-61 | 18-60 | 24-61 | 18-61       | 19-61 | 344599-101               |
| Fig. 2           | KFCEH2601C10B                       | 18-60           | 002-006       | 001-004 | 002-006 | 19-61 | 18-60 | 24-61 | 18-61       | 19-61 | 344599-101               |
| Fig. 3           | KFCEH2901N09B                       | 36-60           | 002-006       | 003-004 | 002-006 | 37-61 | 36-60 | 36-61 | 36-60       | 31-61 | 344634-101               |
| Fig. 4           | KFCEH3001F15B                       | 24-60           | 002-006       | 001-004 | 002-006 | 25-61 | 24-60 | 24-61 | 24-61       | 19-61 | 344597-101               |
| Fig. 4           | KFCEH3101C15B                       | 24-60           | 002-006       | 001-004 | 002-006 | 25-61 | 24-60 | 24-61 | 24-61       | 19-61 | 344597-101               |
| Fig. 5           | KFCEH3201F20B                       | 30-60           | 002-006       | 002-004 | 002-006 | 31-61 | 30-60 | 36-61 | 30-61       | 19-61 | 345611-101               |
| Fig. 5           | KFCEH3301C20B                       | 30-60           | 002-006       | 002-004 | 002-006 | 31-61 | 30-60 | 36-61 | 30-61       | 19-61 | 345611-101               |
| Fig. 8           | KFCEH3401F24B                       | 48,60           | 004-006       | 003-004 | 005-006 | 49-61 | 48-60 | 48-61 | 48-61       | 49-61 | 345655-101               |
| Fig. 9           |                                     |                 |               |         |         |       |       |       |             |       | 345656-101               |
| Fig. 8<br>Fig. 9 | KFCEH3501F30B                       | 48,60           | 004-006       | 003-004 | 005-006 | 49-61 | 48-60 | 48-61 | 48-61       | 49-61 | 345655-101<br>345656-101 |

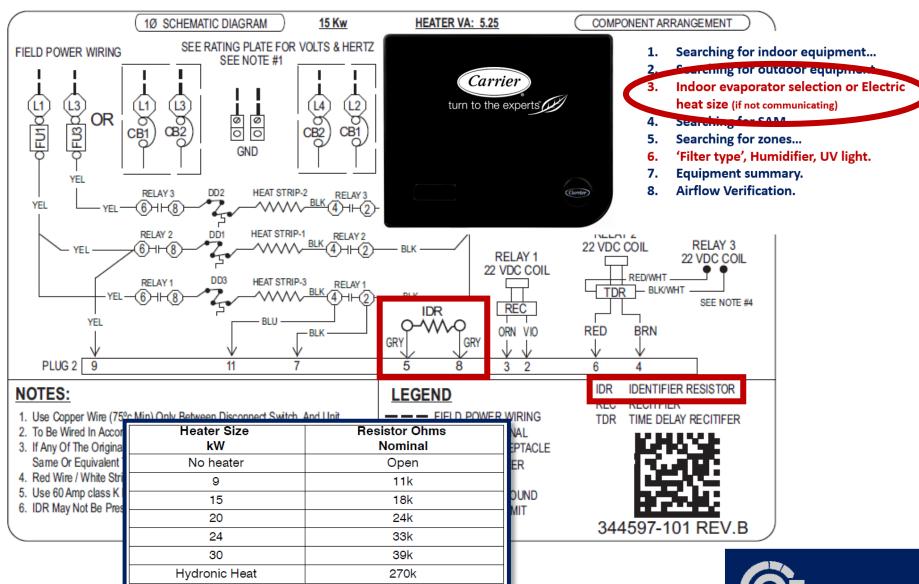






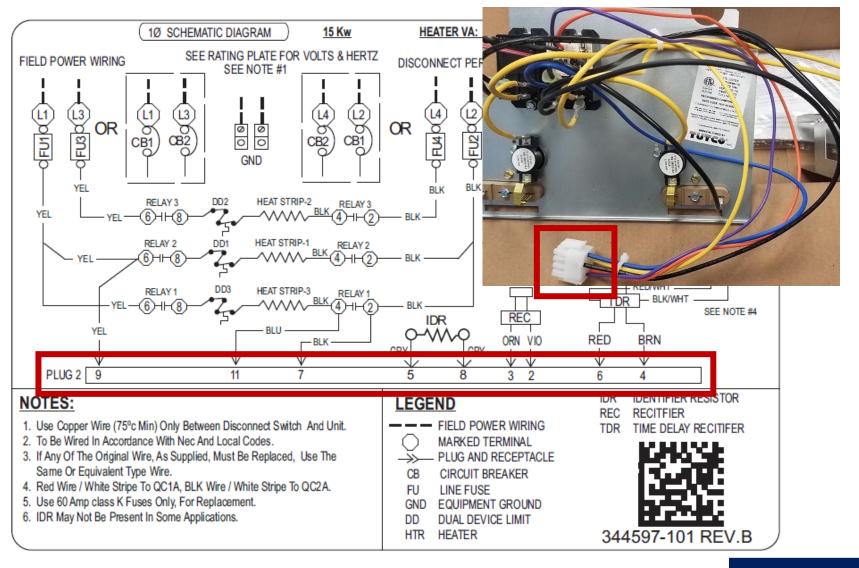






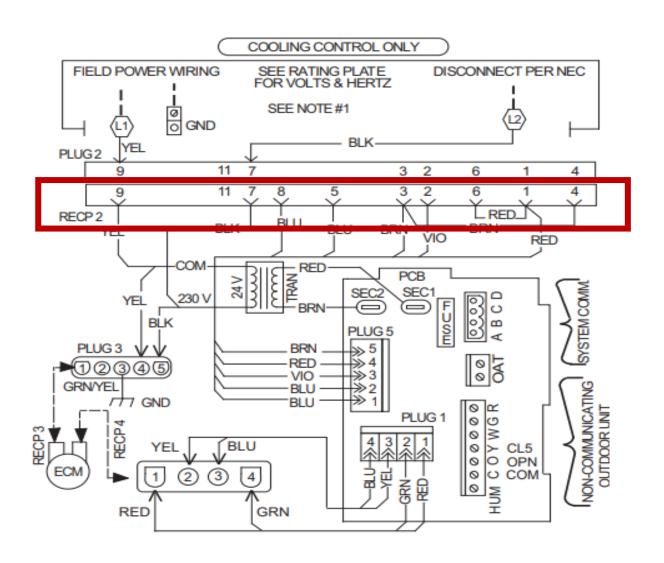






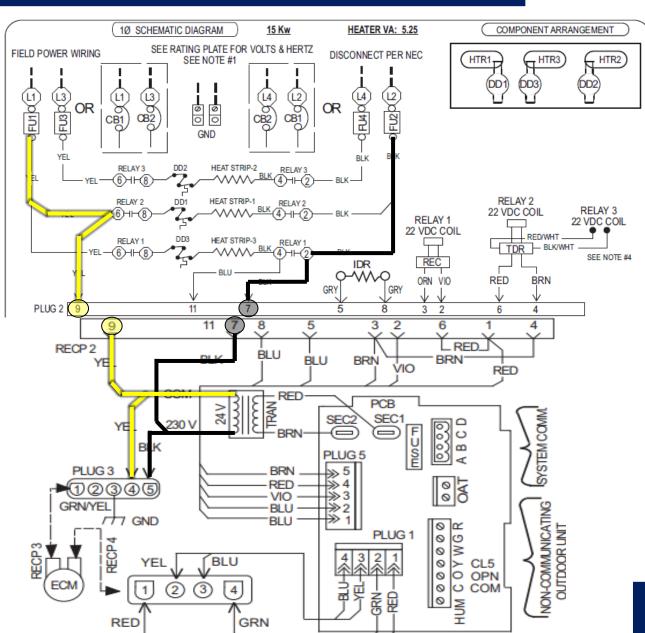






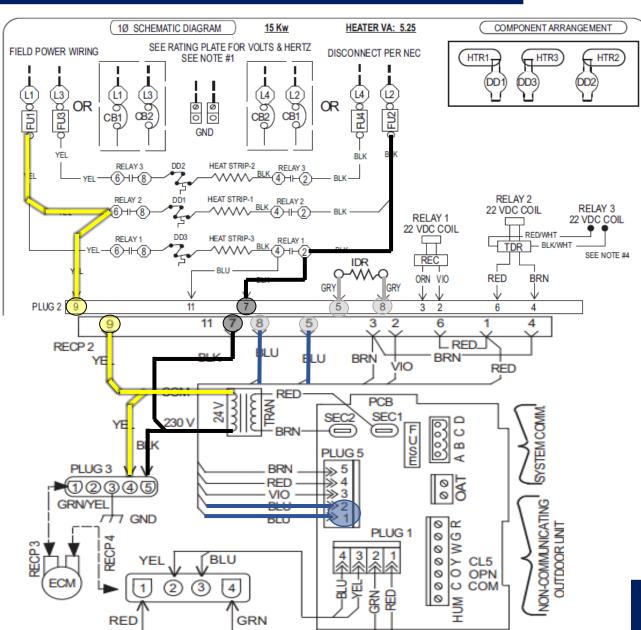






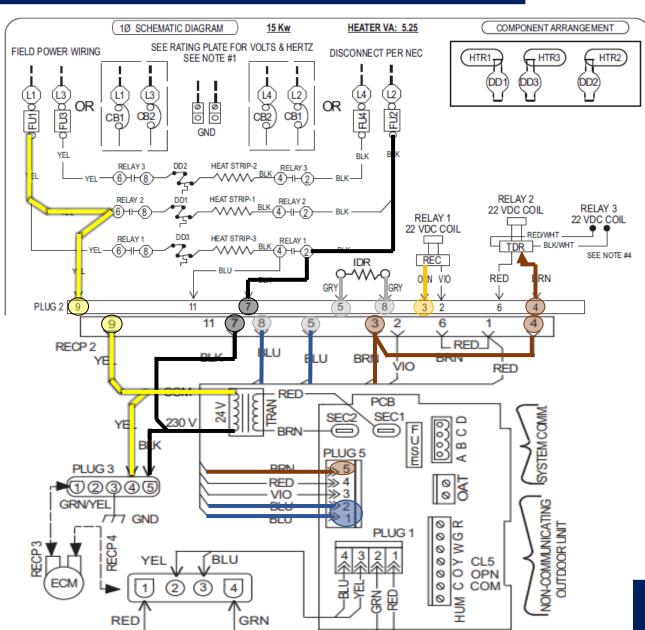






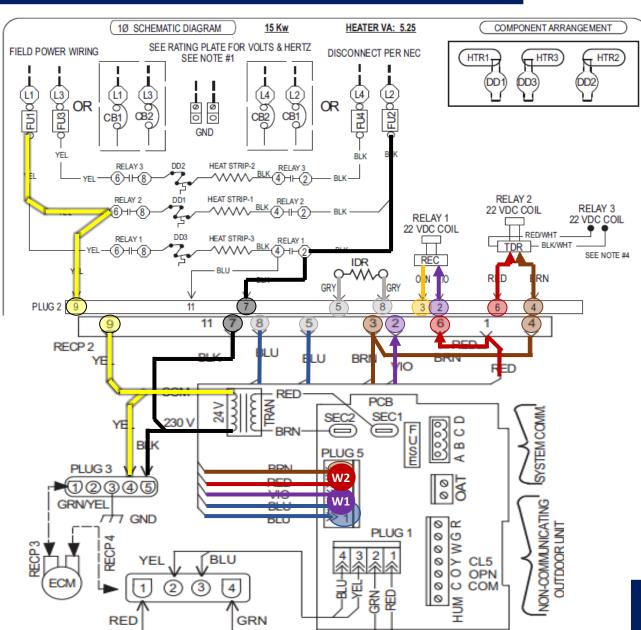












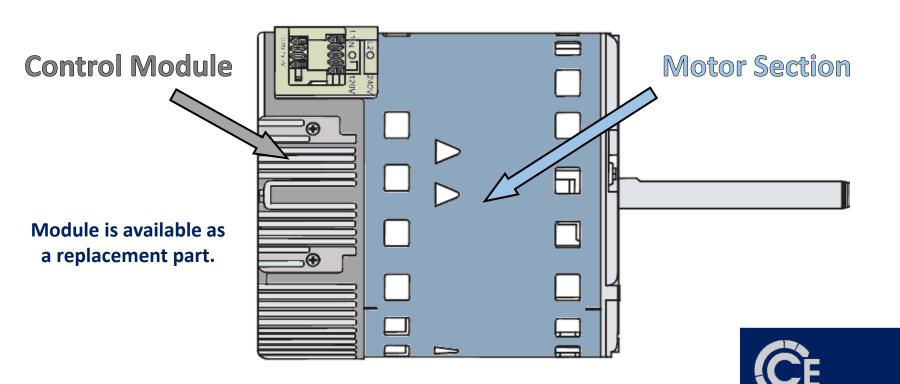




### **Communicating ECM Troubleshooting**

#### If the motor will not start don't assume it is defective.

Follow the troubleshooting steps before replacing the board, control module, or ECM.

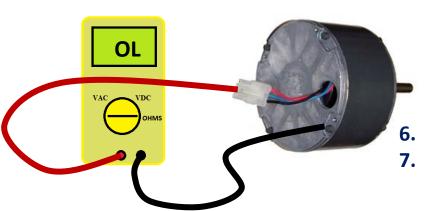




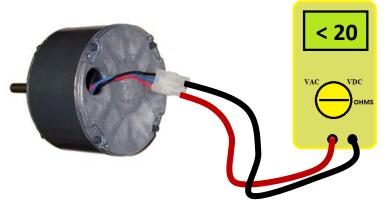


### Motor Test: should always be performed prior to replacing module only.

- 1. Separate and unplug the module from motor section.
- 2. Make sure the shaft will turn freely.
- 3. Check motor winding resistance on all wire pairs.
- 4. Each resistance value should be less than 20 ohms.
- 5. All readings should be within 10% of each other.



Black to Blue / Black to Red / Red to Blue

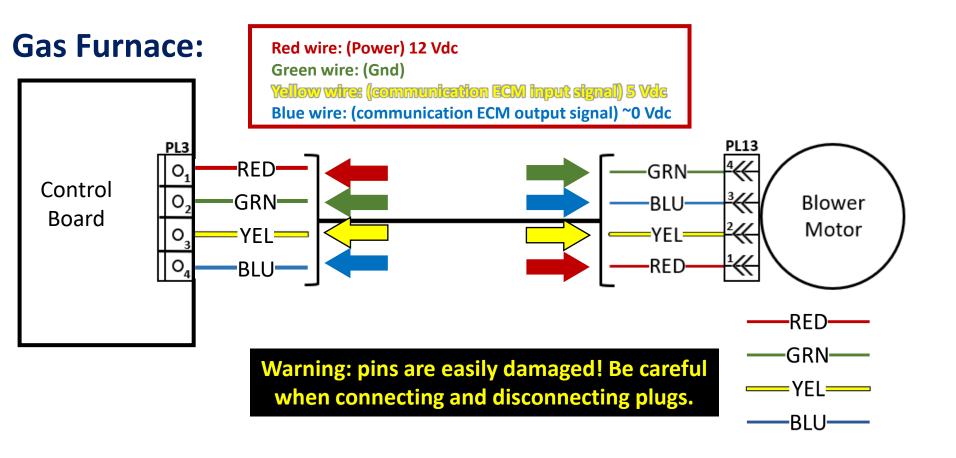


- . Check each leg to ground, (metal surface of motor).
- 7. Resistance should be greater than 100K ohms.

Note: failed test indicates that motor and module must be replaced.

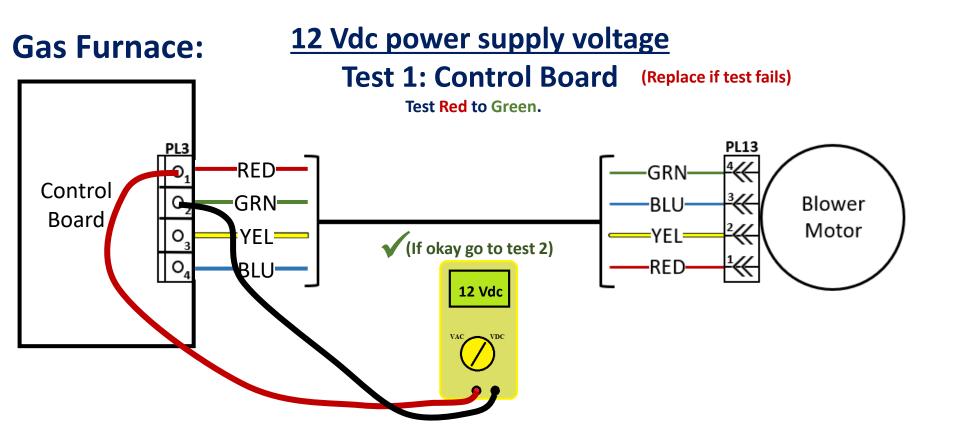






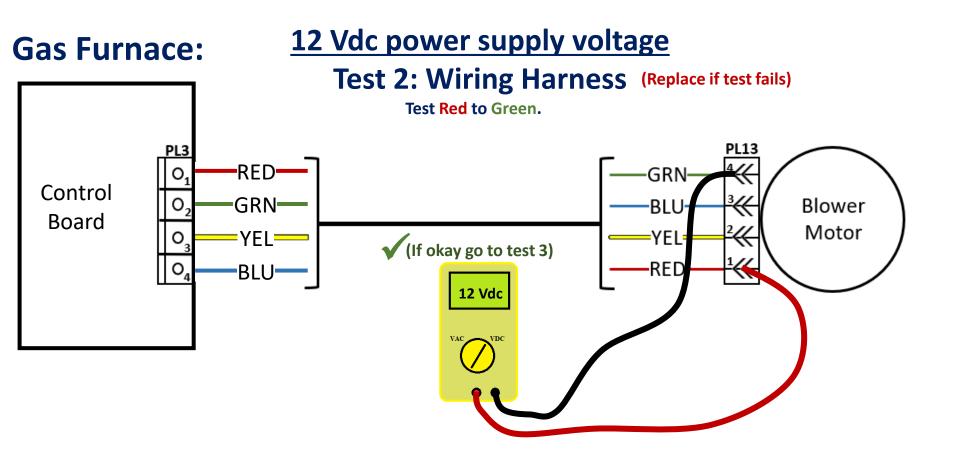






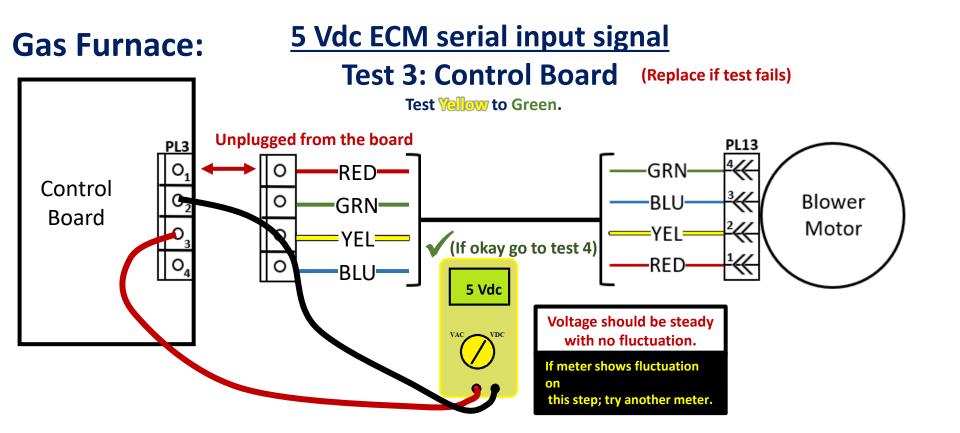






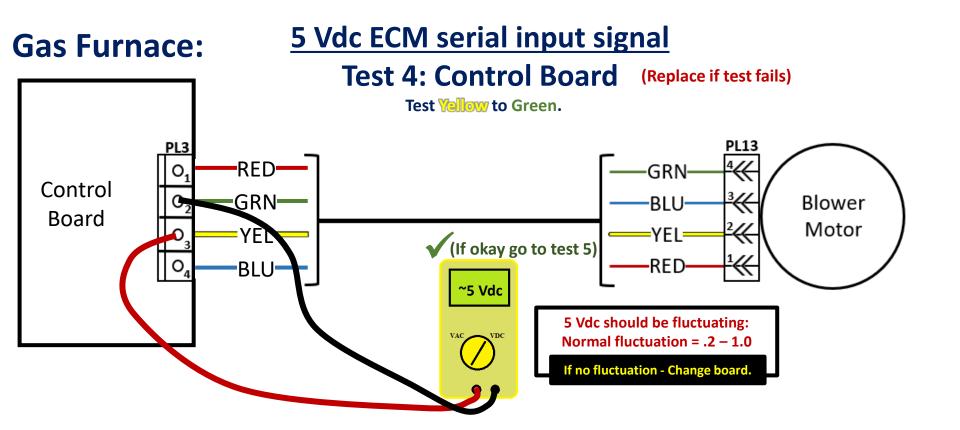






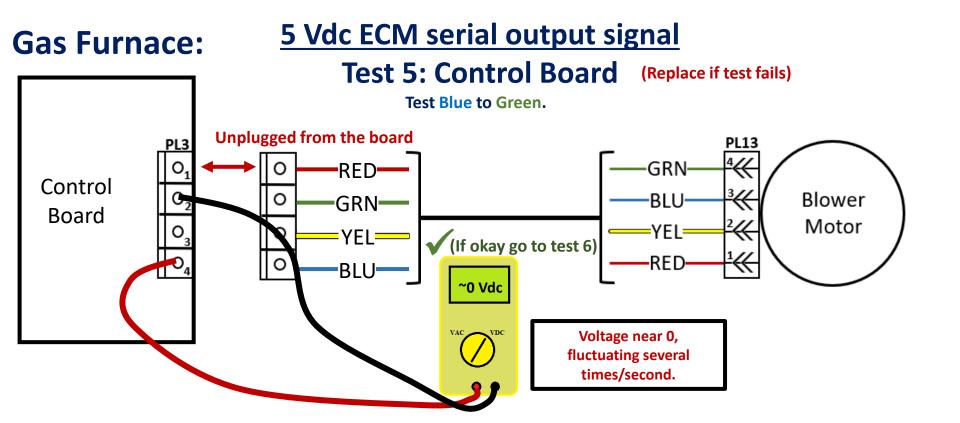






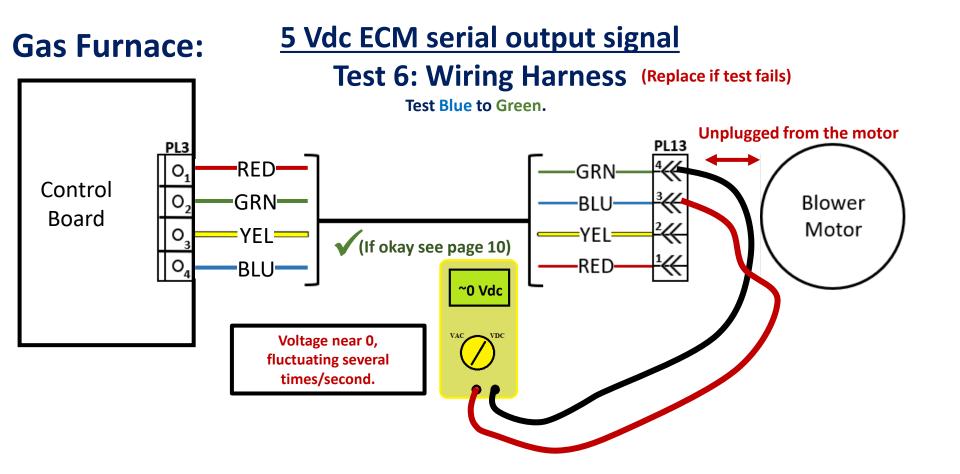
















#### 12 Vdc power supply voltage

**Test 1: Control Board** ✓

**Test 2: Wiring Harness** ✓

#### 5 Vdc ECM serial input signal

**Test 3: Control Board** ✓

**Test 4: Control Board** ✓

#### 5 Vdc ECM serial output signal

**Test 5: Control Board** ✓

**Test 6: Wiring Harness** ✓

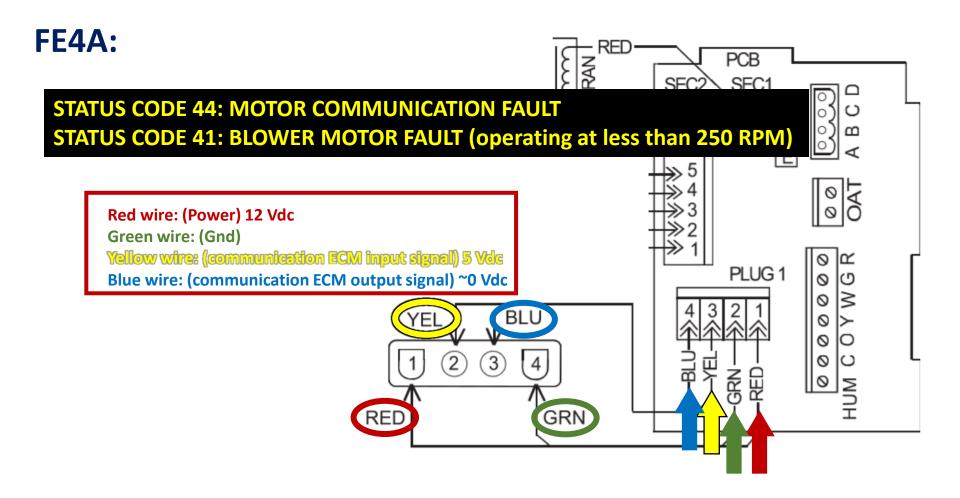
If the unit passes all six tests and the motor will not run, replace the ECM module.

Note: test the motor section before replacing module only.









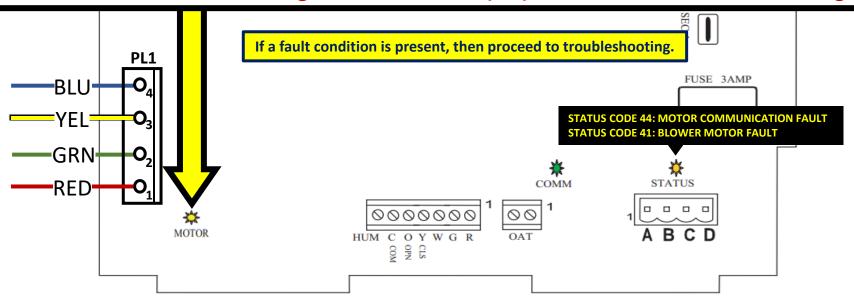




#### FE4A:

The MOTOR LED is connected to blower motor communications. This LED will flash each time instructions are sent from the board to the motor. When the motor is commanded to stop, the MOTOR LED will be turned off.

Normal Operation: LED is off, and motor is off (OR) LED is flashing, and motor is running. Fault Condition: LED is flashing, and motor is off (OR) LED is off, and motor is running.

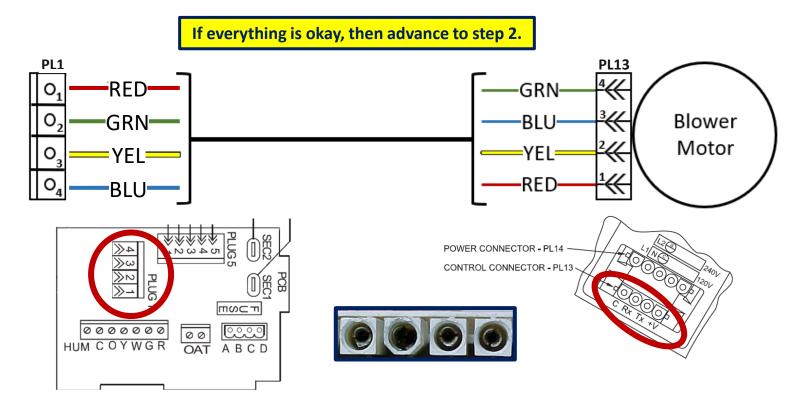






**FE4A: CODE 41** MOTOR LED is flashing, and motor does not run:

Step 1: Examine wires, pins, and plugs on harness, board, and motor.





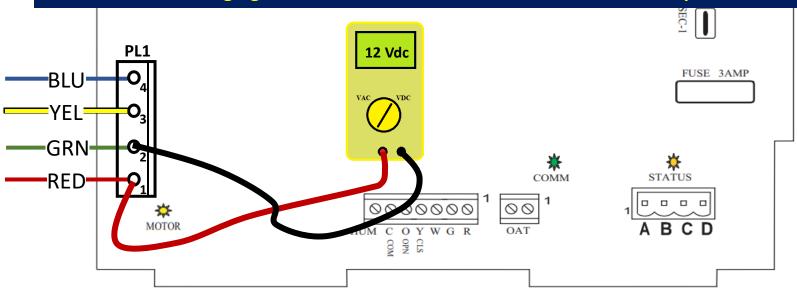


**FE4A: CODE 41** MOTOR LED is flashing, and motor does not run:

Step 2: Check 12 Vdc output from board. (Red to Green)

If voltage is acceptable, then replace control module. Perform motor winding test.

In some cases, the board has passed this test but had to be replaced. Recommend bringing a board in case motor/module does not fix the problem.



For a more precise diagnosis, perform the six tests shown previously.



#### **Communicating ECM**





#### 12 Vdc power supply voltage

**Test 1: Control Board** ✓

**Test 2: Wiring Harness** ✓

#### 5 Vdc ECM serial input signal

**Test 3: Control Board** ✓

**Test 4: Control Board** ✓

#### **5 Vdc ECM serial output signal**

**Test 5: Control Board** ✓

**Test 6: Wiring Harness** ✓



#### **Communicating ECM**

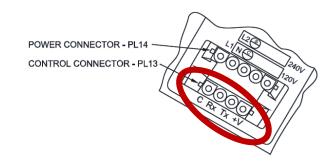




#### **FE4A: CODE 41** MOTOR LED is off, and motor is running:

Step 1: Power off, remove PL13 from the motor, Power on.

If motor continues to run, replace module. **Unplugged from the motor** PL1 **PL13** RED. GRN-**Blower** BLU GRN• Motor 0 ---YEL YEL-RED BLU



#### **Communicating ECM**





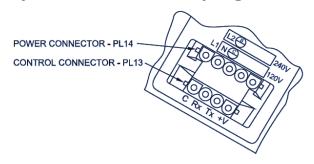
#### **FE4A: CODE 41**

**MOTOR LED** is off, and motor is running:

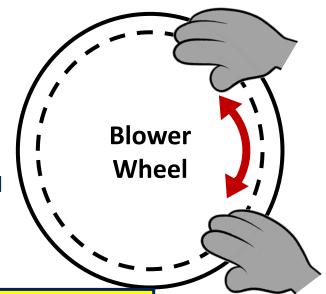
Usually indicates that the board and harness are okay.

**Step 1: Power off** 

**Step 2: Remove both plugs from the ECM (PL13 and PL14)** 



Step 3: Rotate blower wheel by hand to ensure no obstructions.



If motor spins normally, then check motor windings. If those checks are normal, then replace the module only.









Zoned comfort with the Infinity System Control\*





**EVOLUTION™ ZONING SYSTEM** 





Infinity® System Zoning Design Guide



#### **Design Guide**

#### INTRODUCTION

The Infinity® Zoning System provides the ability to control 2, 4, or 8 zones in a residential or light commercial application. Each constructed zone should support the minimum airflow of the equipment selected. Consult the Infinity® System HVAC Equipment Product Guide to determine minimum airflow requirements.

The Infinity® Zoning System can only be used with compatible Infinity® System indoor equipment. See the equipment Product Data Sheets for details. To achieve the best operating and comfort it is recommended that the Infinity® System compatible variable-speed and multi-stage compressor units be selected in the design of the zoning system. See the Infinity® System equipment Product Data sheets for more information. The multiple stage, and especially modulating Infinity® System HVAC equipment, provide some leeway in the system minimum airflow requirements, allowing more effective zoning operation.

Infinity® Zoning incorporates cutting edge technology that sets it apart from any other zoning system on the market today, making it the easiest system on the market to install and use with confidence:

- It does not require a bypass damper or leaving air temperature sensor, yet the HVAC equipment is always protected from limit trips and coil freezing.
- It does not require a separate field installed power transformer.
- System can handle up to five dampers per zone.
- Infinity® Zoning automatically identifies all communicating installed equipment.
- Patented Automatic Duct Assessment ensures that Infinity® Zoning delivers superior and quiet comfort with any reasonable duct system.







# REQUIRED!

**Touch Wall Control** 



**Smart Sensor** 



OR



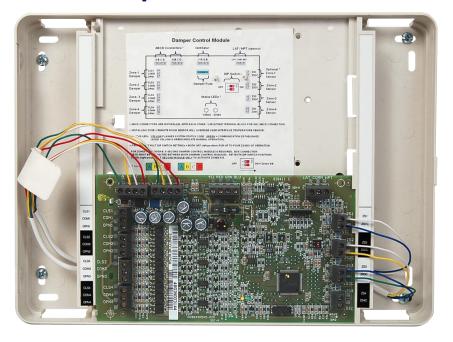
**Remote Room Sensor** 





# REQUIRED!

**Damper Control Module** 



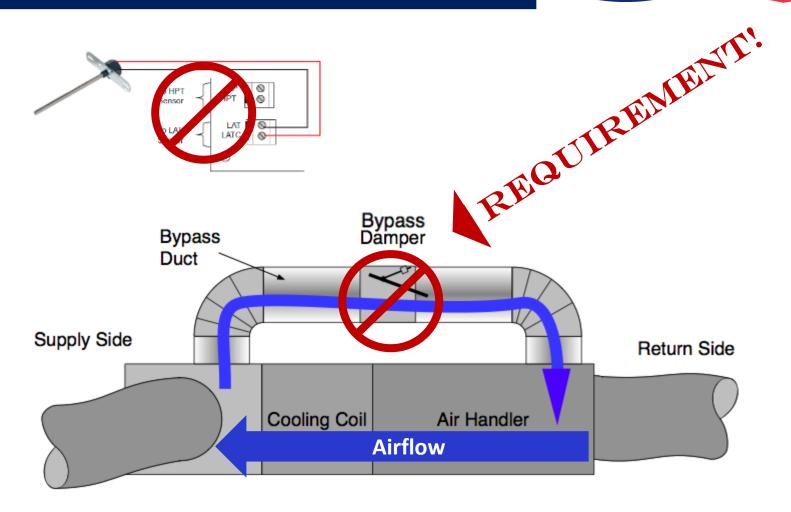


**Modulating Dampers** 





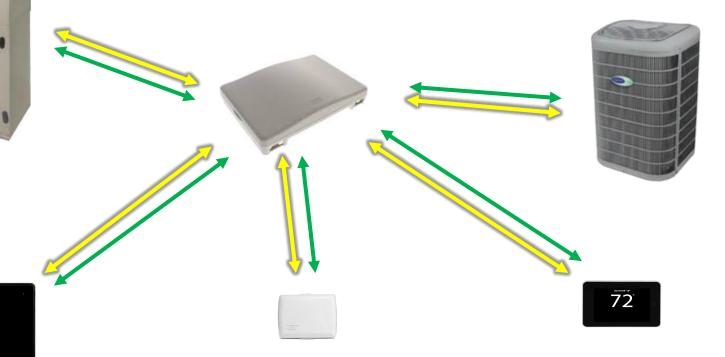






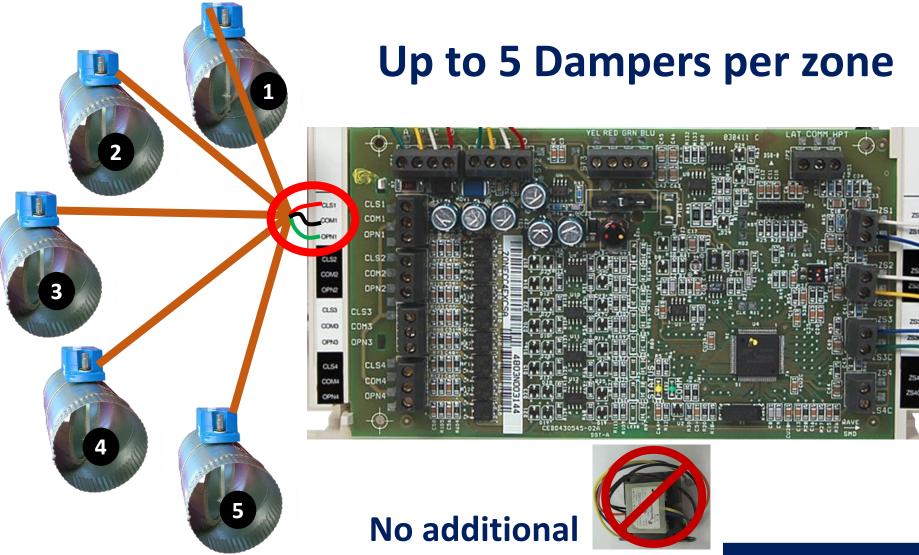










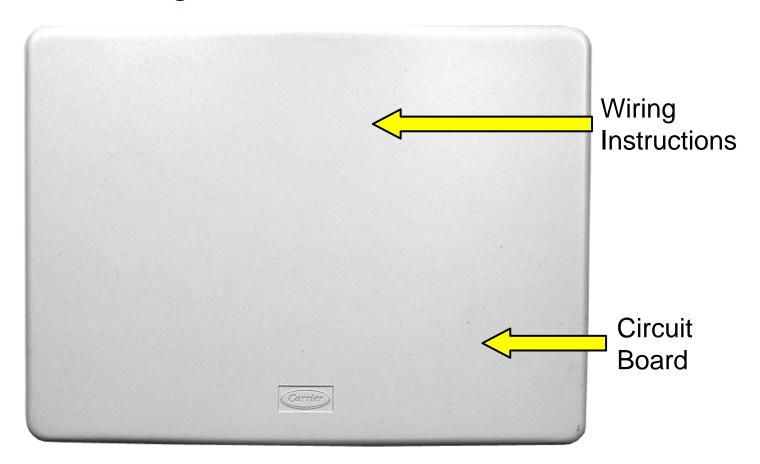


transformer needed





- Zone damper module cover removed
- Note wiring instructions and circuit board

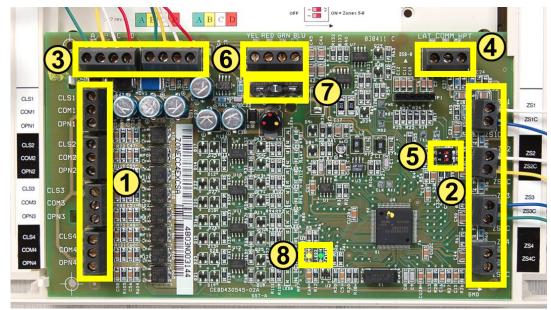






- Four, zone damper outputs (CLS, COM, OPN, 1-4).
- 2. Four "remote room sensor" connections.
- 3. Two, four-wire communication buses, (ABCD)
- 4. LAT and HPT sensor connections, (not required)
- 5. Dip-switches, (only used when a second ZDM is needed, 5 or more zones).
- 6. ERV connections built in to board, (eliminates the need for NIM module).
- 7. 1-amp fuse
- 8. Yellow and green LEDs

#### Zone Damper Module

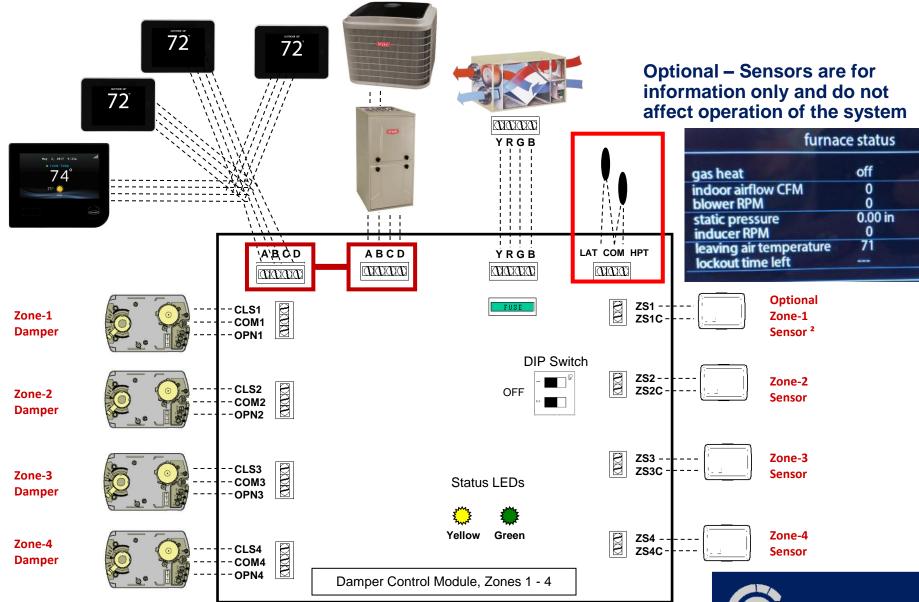




Remote Room Sensor







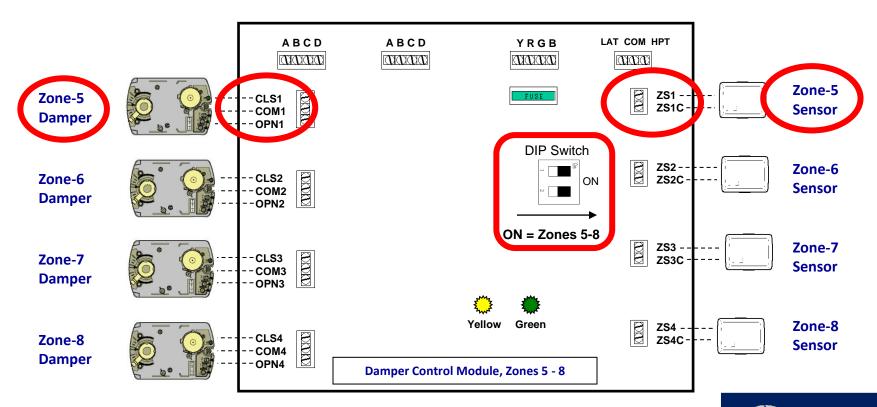




Connect to Zones 1-4
Damper Control Module

A B C D

**Zones 5 - 8** 



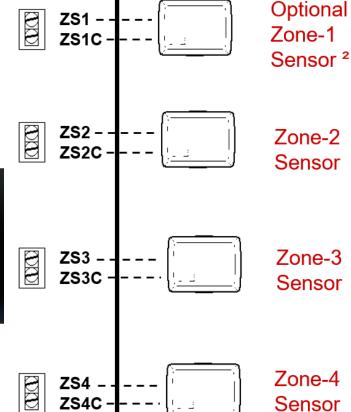












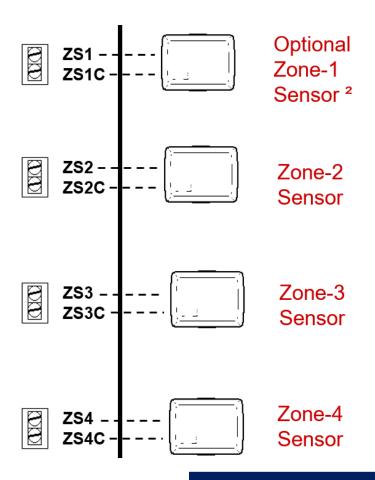
All programming, temperature selections, and displays are done through the UI















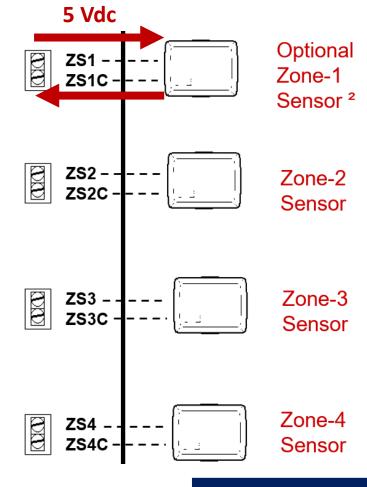


10 kOhm

Wires to ZDM or UI

**Note: recommend** running additional wires as spares.

#### Does not communicate!



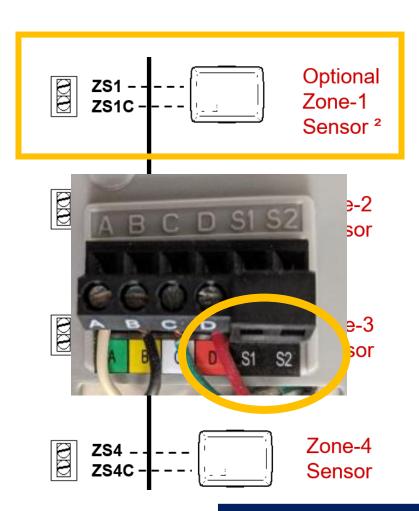






If sensor is wired to ZS1 on the damper control module or S1/S2 on the UI, then this will override the temperature sensed by the UI.

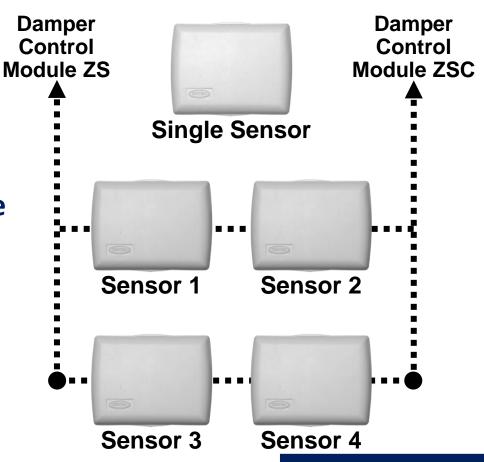
Note: Humidity only sensed through the UI.







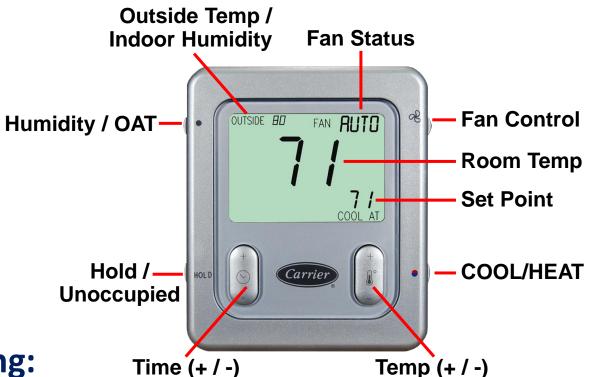
- Used in any zone
  - Wire to Zone Damper Module
- For use with remote location of User Interface
  - Wire to S1 and S2 on user interface back plate
- User Interface automatically detects remote sensor presence
- Remote sensor is temperature sensor only
- Must use 4 sensors together for zone temperature averaging





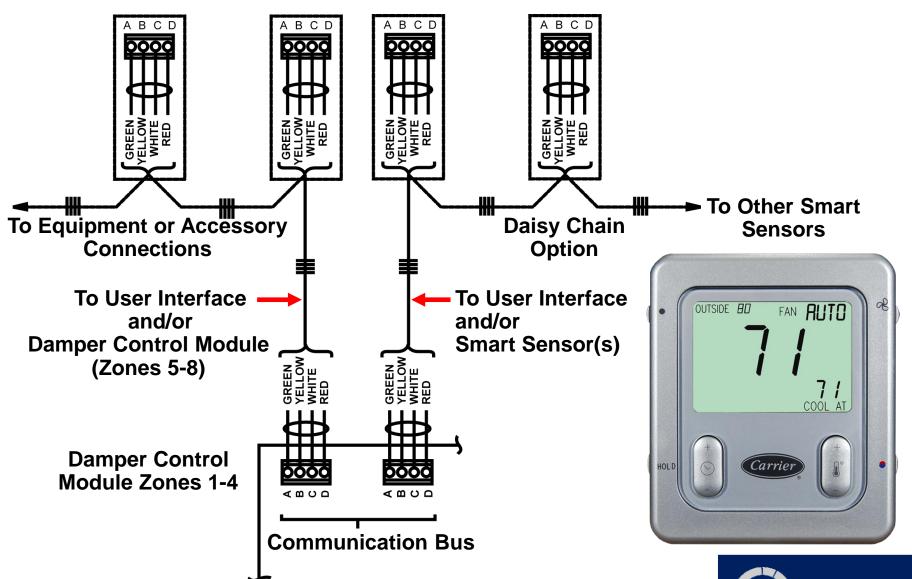


- Communicating
- Used in any zone
- Displays:
  - Zone temperature
  - Indoor fan setting
  - Outdoor air temperature
  - Indoor humidity
  - Vacation mode
  - Timed override status
  - System off when it is off
- Buttons for adjusting:
  - Zone cool/heat set point temperatures
  - Timed override
  - Humidity or OAT display







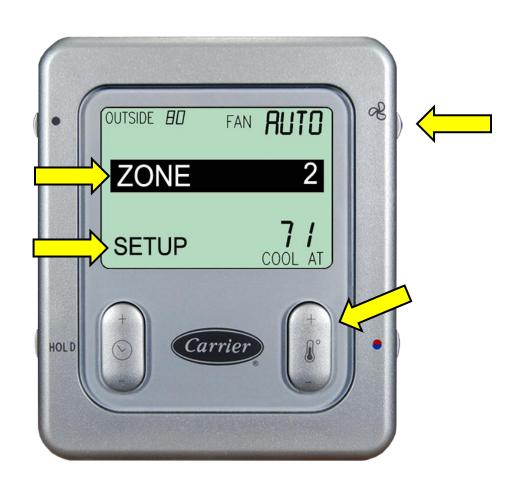






#### **ZONE ADDRESS**

- During power-up, ZONE 2 is displayed, and SETUP also shows in lower left.
- Use TEMP +/- button to change the address (1-8).
- Press "FAN" button to store address and exit setup.
- After exiting setup mode, holding "FAN" down for 10 seconds, ZONE number appears and allows change.







#### **New Infinity® Smart Sensor**









**OBSOLETE** 



This is the only Smart Sensor available. It will be used for all warranty replacements.





**Backlighting adjustments.** 

Keypad lockout.

Individual constant fan control.



This is the only Smart Sensor available. It will be used for all warranty replacements.

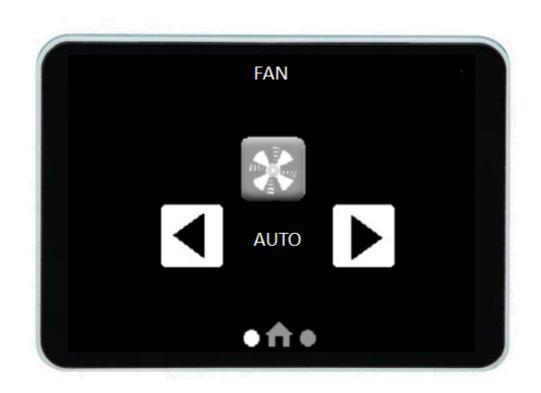












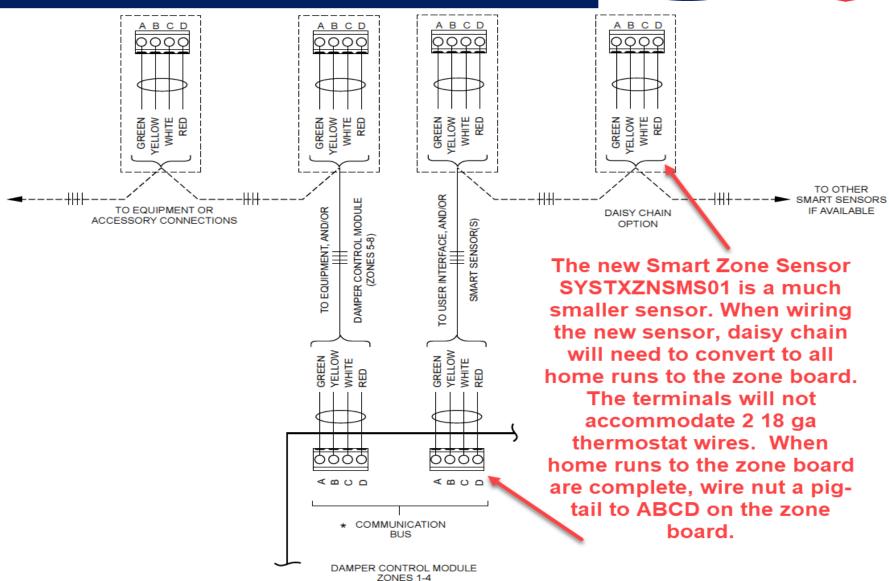
Fan settings: Auto, Low, Medium, and High.

Note: Dampers will modulate to provide different CF airflow to different zones as requested.



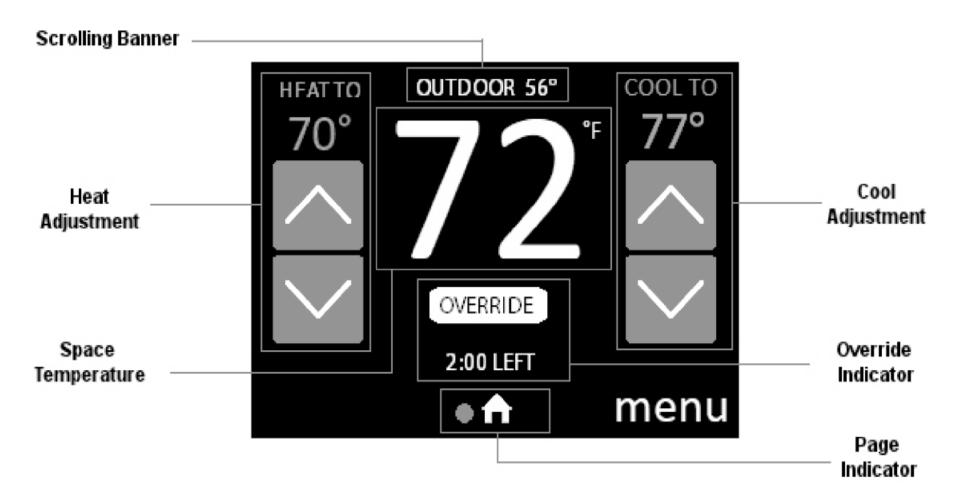
















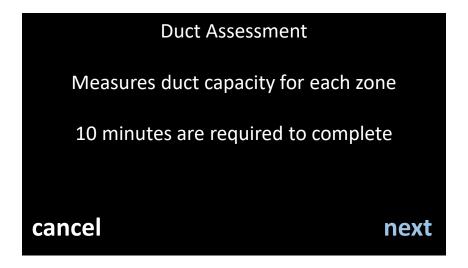
- Know the address of each zone prior to system power up.
- On power up the smart sensors, for zones 3-8, will need to be addressed correctly.
- When replacing a smart sensor, set the address upon power up.
- Select save after any changes or to exit setup.







#### Duct assessment (patented automatic duct assessment)



Will occur on initial power up during the commissioning process.

Will automatically repeat at a set time each day. (default 1 pm)





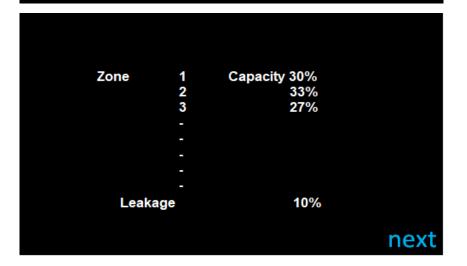
 The UI will calculate and display each zone's capacity as a percentage of total airflow.

 Look for potential issues such as; excessive leakage or undersized ductwork. Duct Assessment

Measures duct capacity for each zone

10 minutes are required to complete

cancel next









Zone Offsets allows adjustment of zone temperature sensors +/- 5 degrees.

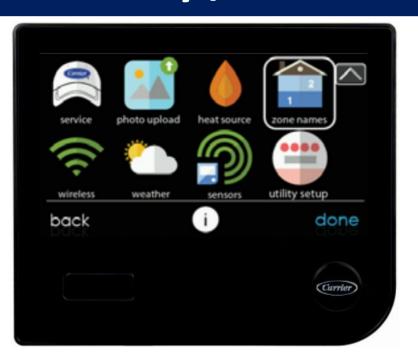
Airflow limits can be adjusted to curb excessive noise.

Duct assessment time can be adjusted to any time of day. (default 1 pm)

**NOTE:** Let the homeowner decide!

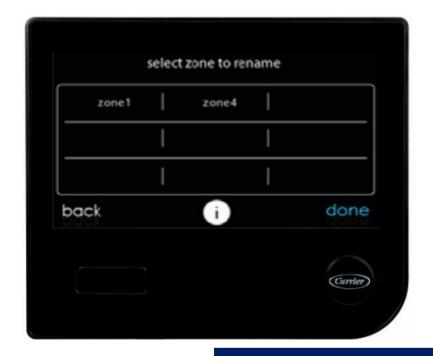






- From the main screen touch Menu, then the down arrow.
- Touch "Zone Names"

- Touch the zone in which you wish to change the name.
- Select between "Common Name" or "Custom Name"
- A keyboard will appear where the custom name can be input, touch save when complete.









# Round Dampers

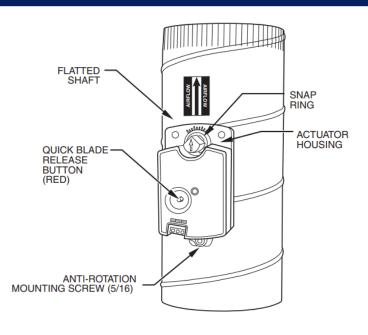


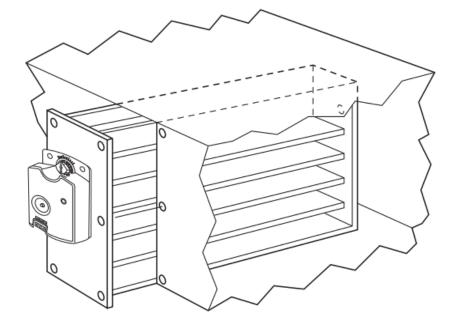
# Slide-In Dampers

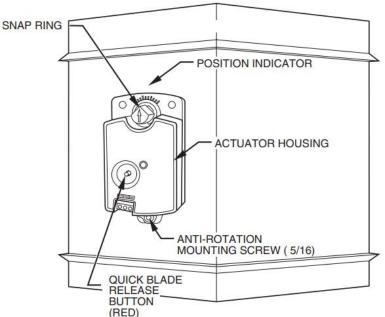










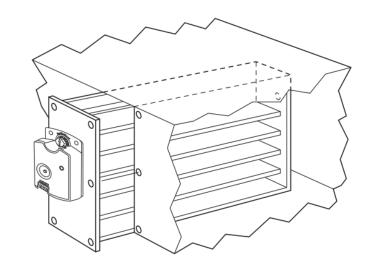


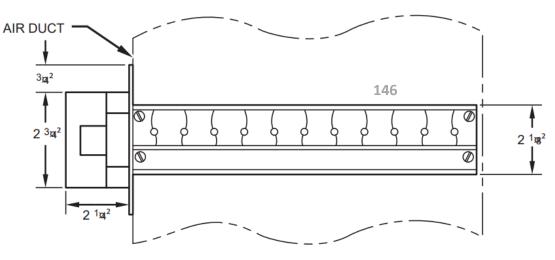






- Slip-in dampers can accommodate up to 24" duct and use a 90° actuator
- Rated @ 400, 600, & 800
   FPM
- Pressure drops range from 0.02" – 0.08" (consult your damper product data)
- Actuator rotation is 6° per second one-way operation in 15 seconds

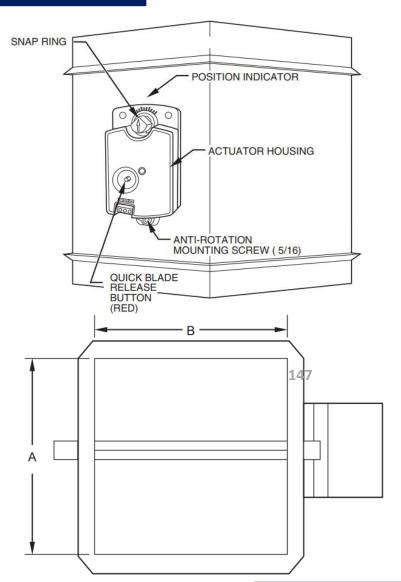








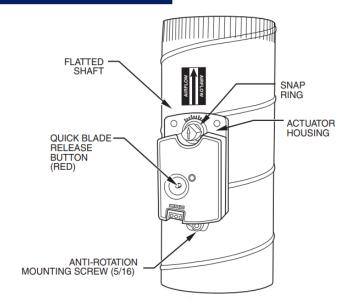
- Rectangular dampers range in size from 8x10" –
   10x24" with a 90° actuator
- Rated @ 400, 600, & 800
   FPM
- Pressure drops range from 0.02" – 0.04" (consult your damper product data)
- Actuator rotation is 6° per second

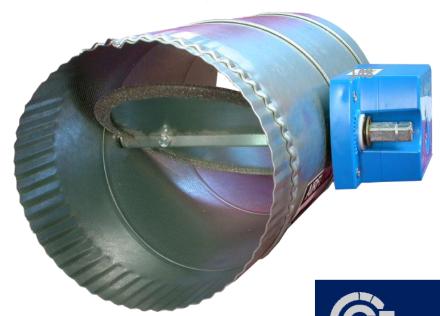






- Round dampers range in size from 6" – 16" with a 45° actuator
- Rated @ 400, 600, & 800
   FPM
- Pressure drops range from 0.02" – 0.06" (consult your damper product data)
- Actuator rotation is 3° per second





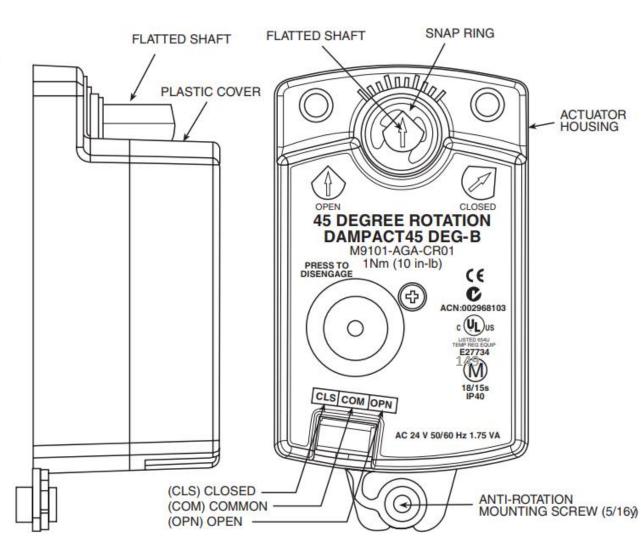




All dampers use a 24
 Vac signal. Power
 Open / Power Close.

 All dampers are rated at <2 VA.</li>

 All dampers have a 15 sec travel time.







Infinity® System Zoning Design Guide



#### **Design Guide**

#### INTRODUCTION

The Infinity® Zoning System provides the ability to control 2, 4, or 8 zones in a residential or light commercial application. Each constructed zone should support the minimum airflow of the equipment selected. Consult the Infinity® System HVAC Equipment Product Guide to determine minimum airflow requirements.

The Infinity® Zoning System can only be used with compatible Infinity® System indoor equipment. See the equipment Product Data Sheets for details. To achieve the best operating and comfort it is recommended that the Infinity® System compatible variable-speed and multi-stage compressor units be selected in the design of the zoning system. See the Infinity® System equipment Product Data sheets for more information. The multiple stage, and especially modulating Infinity® System HVAC equipment, provide some leeway in the system minimum airflow requirements, allowing more effective zoning operation.

Infinity® Zoning incorporates cutting edge technology that sets it apart from any other zoning system on the market today, making it the easiest system on the market to install and use with confidence:

- It does not require a bypass damper or leaving air temperature sensor, yet the HVAC equipment is always protected from limit trips and coil freezing.
- It does not require a separate field installed power transformer.
- System can handle up to five dampers per zone.
- Infinity® Zoning automatically identifies all communicating installed equipment.
- Patented Automatic Duct Assessment ensures that Infinity® Zoning delivers superior and quiet comfort with any reasonable duct system.

